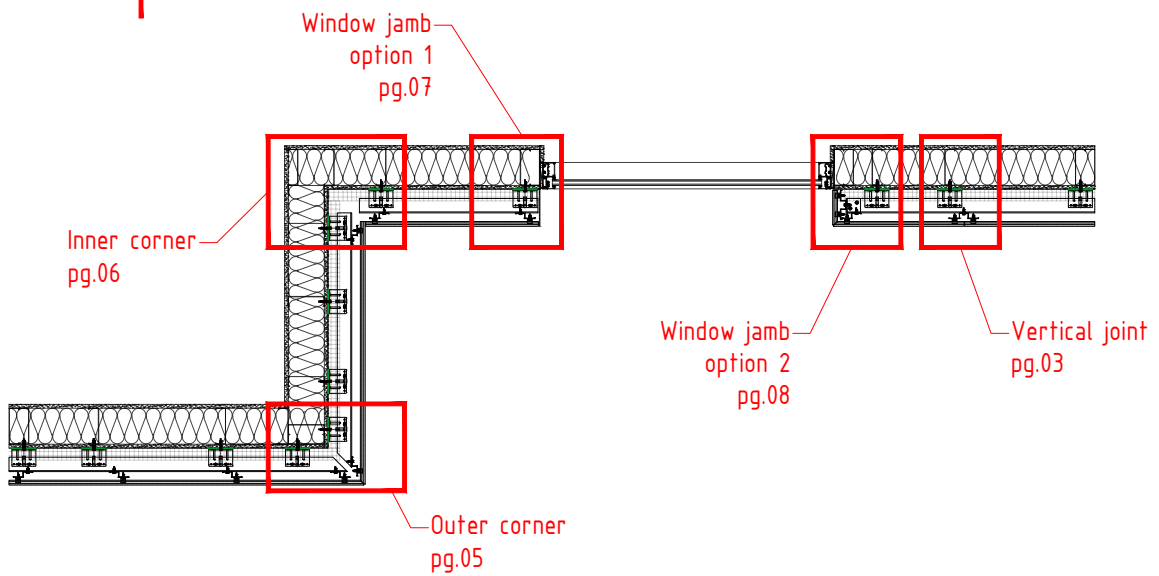
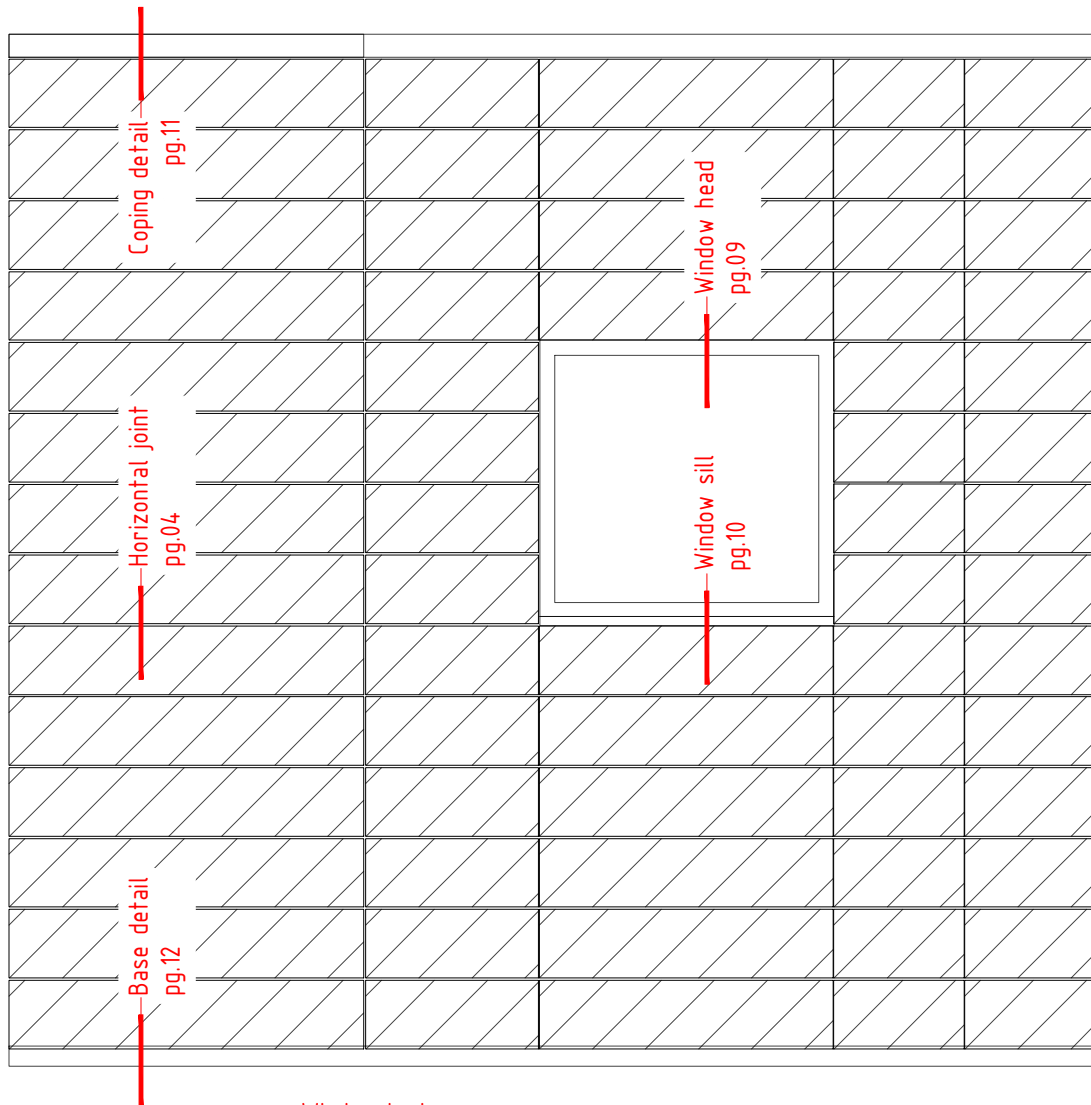
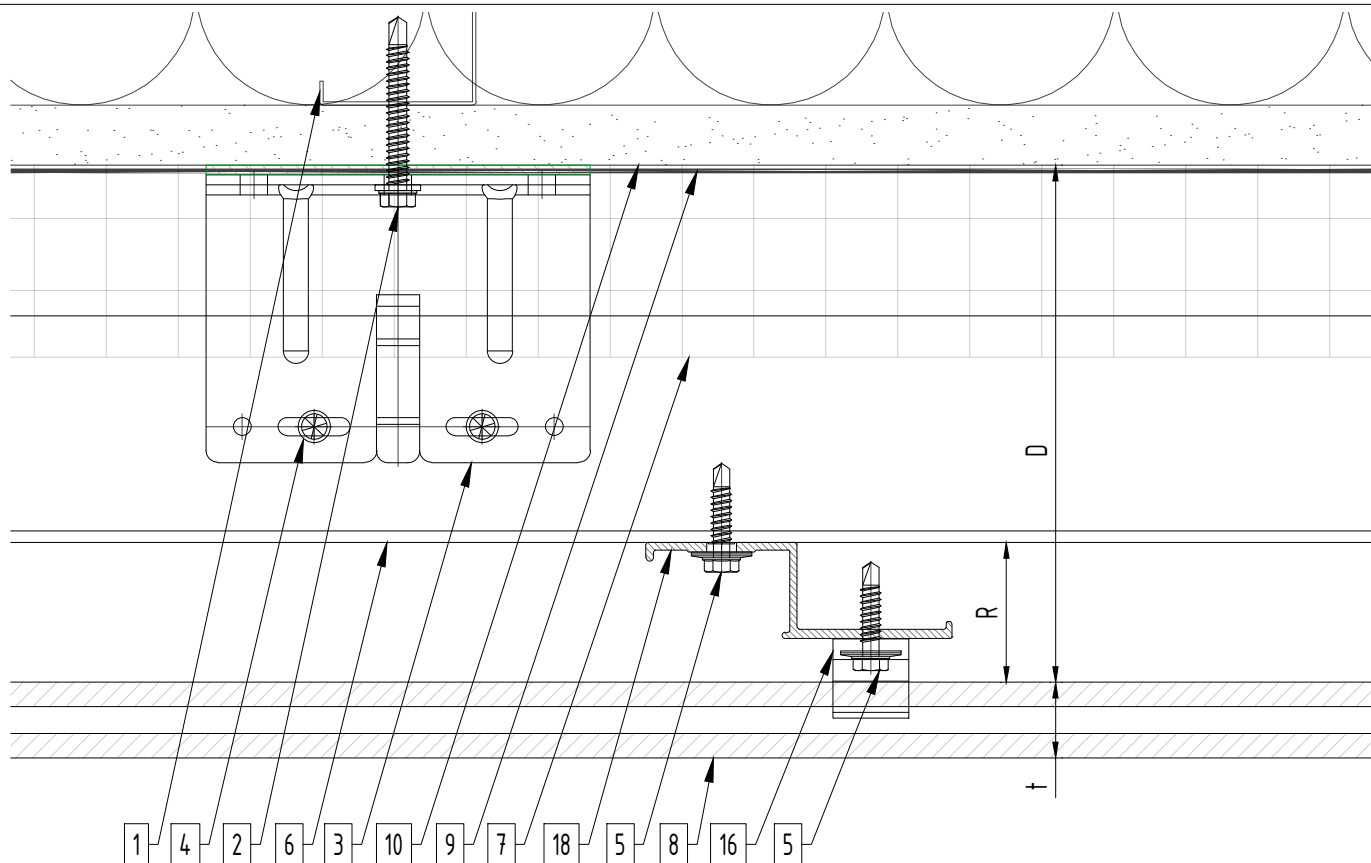




System depth



System depth

Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	4 $\frac{1}{2}$ "	3 $\frac{7}{8}$ "	5 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.03	5 $\frac{1}{2}$ "	4 $\frac{3}{4}$ "	6 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.04	6 $\frac{3}{8}$ "	5 $\frac{3}{4}$ "	7 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.05	7 $\frac{3}{8}$ "	6 $\frac{3}{4}$ "	8 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.06	8 $\frac{3}{8}$ "	7 $\frac{3}{4}$ "	9 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.07	9 $\frac{3}{8}$ "	8 $\frac{3}{4}$ "	10 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.08	10 $\frac{3}{8}$ "	9 $\frac{3}{4}$ "	11 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.09	11 $\frac{3}{8}$ "	10 $\frac{3}{4}$ "	12 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.10	12 $\frac{3}{8}$ "	11 $\frac{3}{4}$ "	13 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.11	13 $\frac{3}{8}$ "	12 $\frac{3}{4}$ "	14 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.12	14 $\frac{3}{8}$ "	13 $\frac{3}{4}$ "	15 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies

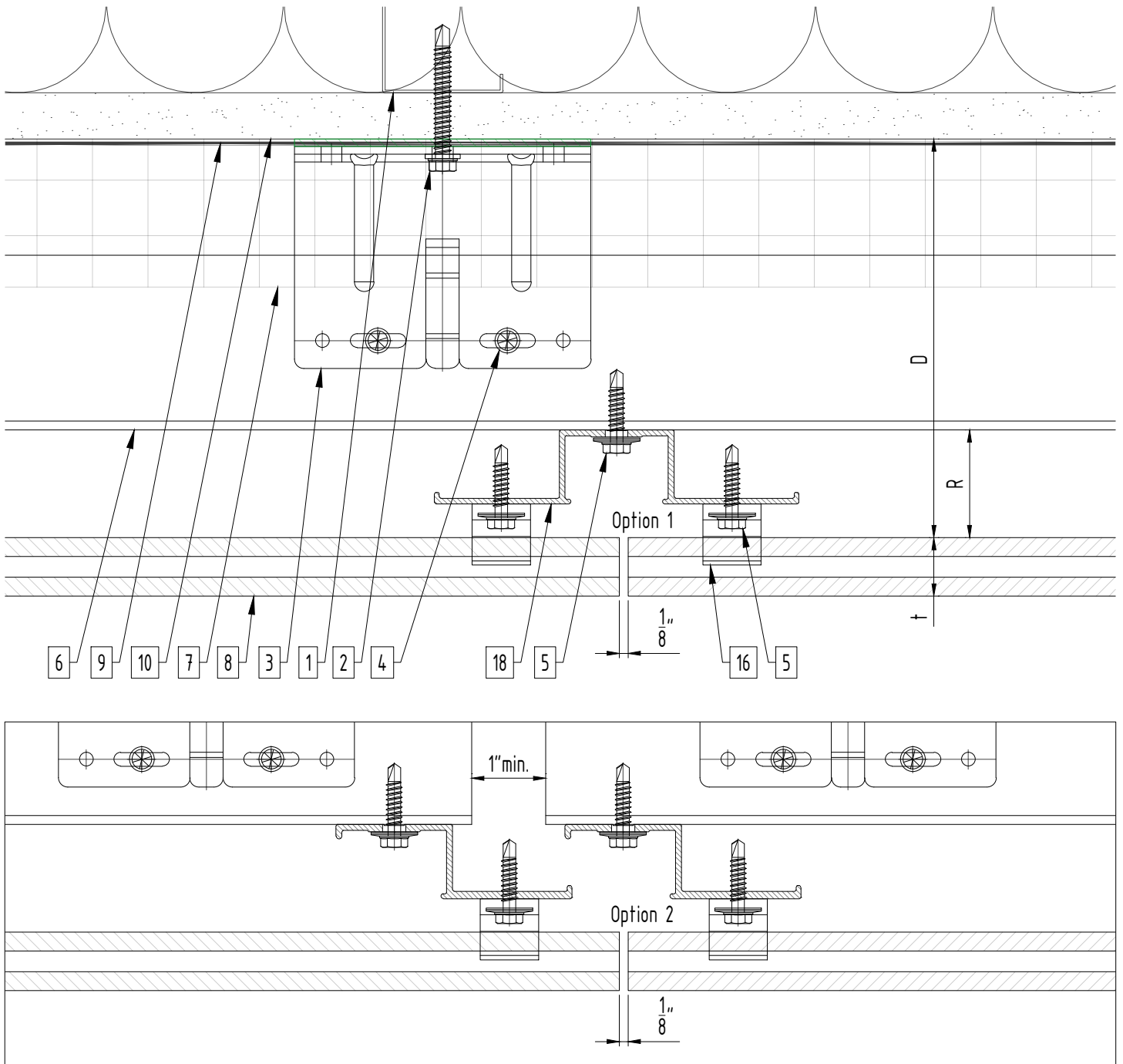
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

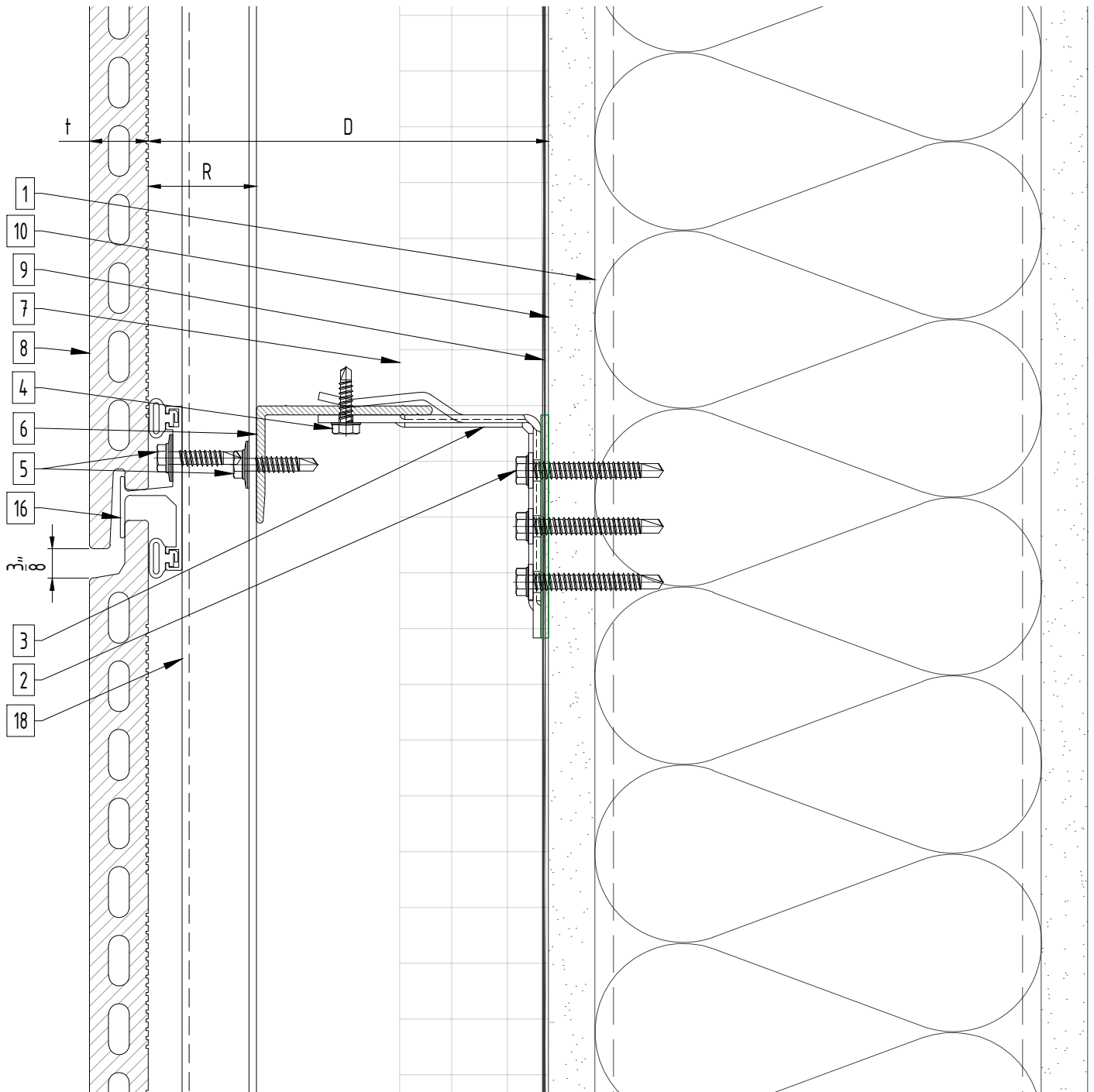
D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Vertical joint



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Jamb closure (NBEC)	D - System depth t - Panel thickness R - Tile clip and Hat/Z-profile	* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. Coping (NBEC)		
3. Sigma wall bracket	13. Window head closure (NBEC)		
4. St/st self-drilling screw 4.8x19 mm	14. Window sill (NBEC)		
5. St/st self-drilling screw 5.5x22 mm	15. Base closure (NBEC)		
6. L-profile	16. Intermediate clip		
7. Insulation (NBEC)	17. Bottom/top clip		
8. Terracotta panel	18. Vertical Hat/Z-profile		
9. A/V barrier (NBEC)	19. Intermediate fixing clip		
10. Exterior wall (NBEC)			

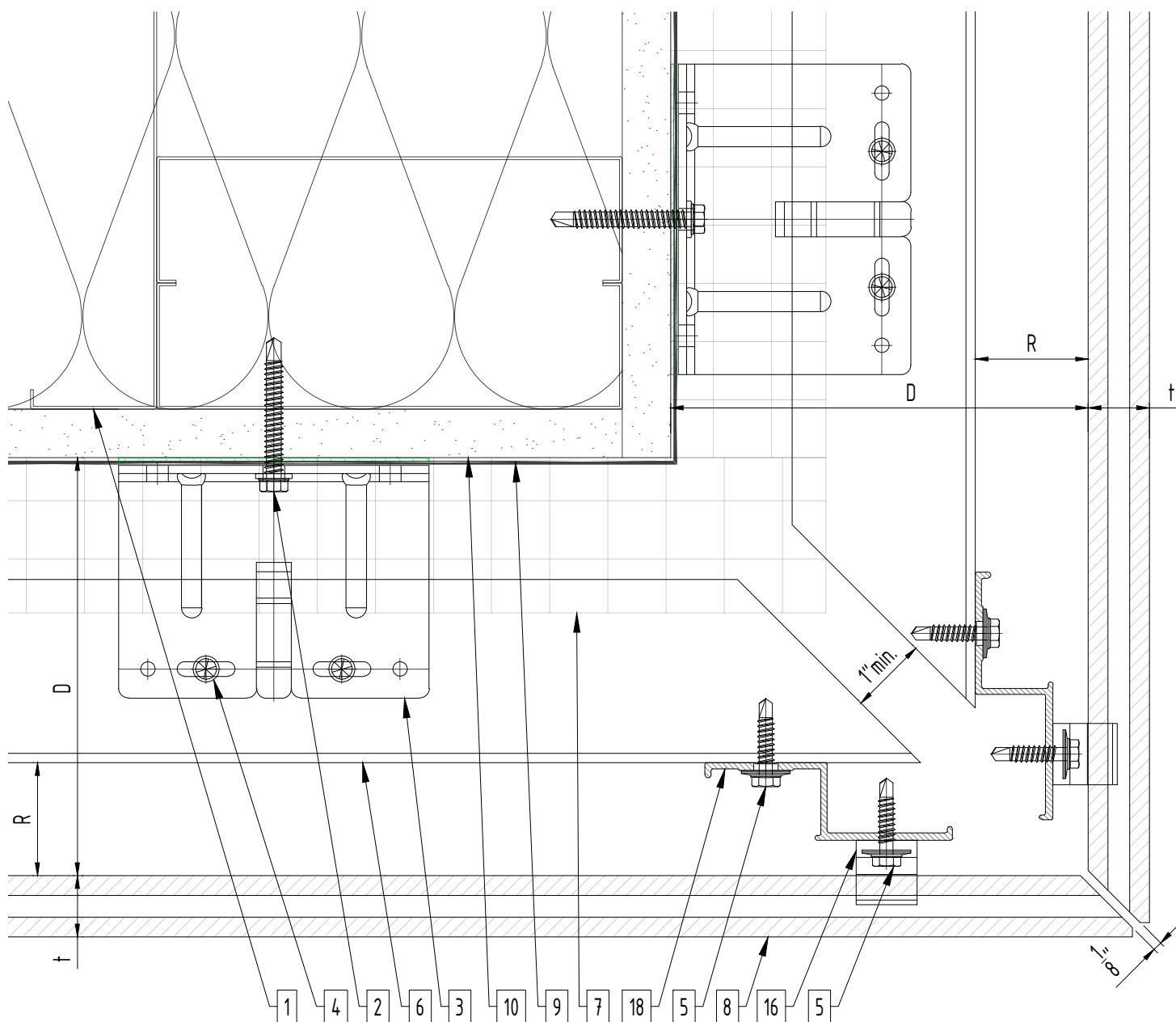
**Legend**

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
 t - Panel thickness
 R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).

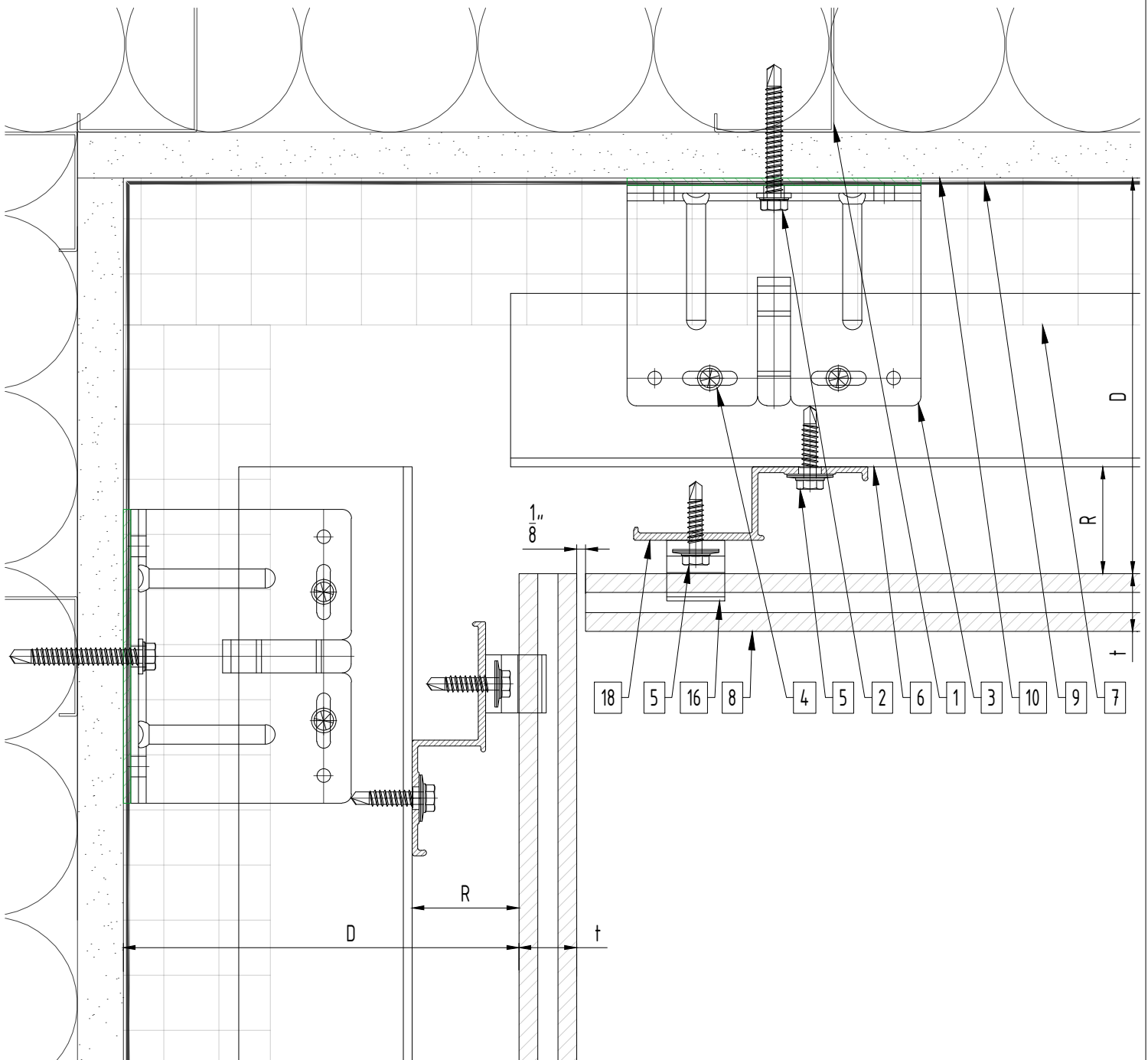
* NBEC - Not by EcoCladding.

**Legend**

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.



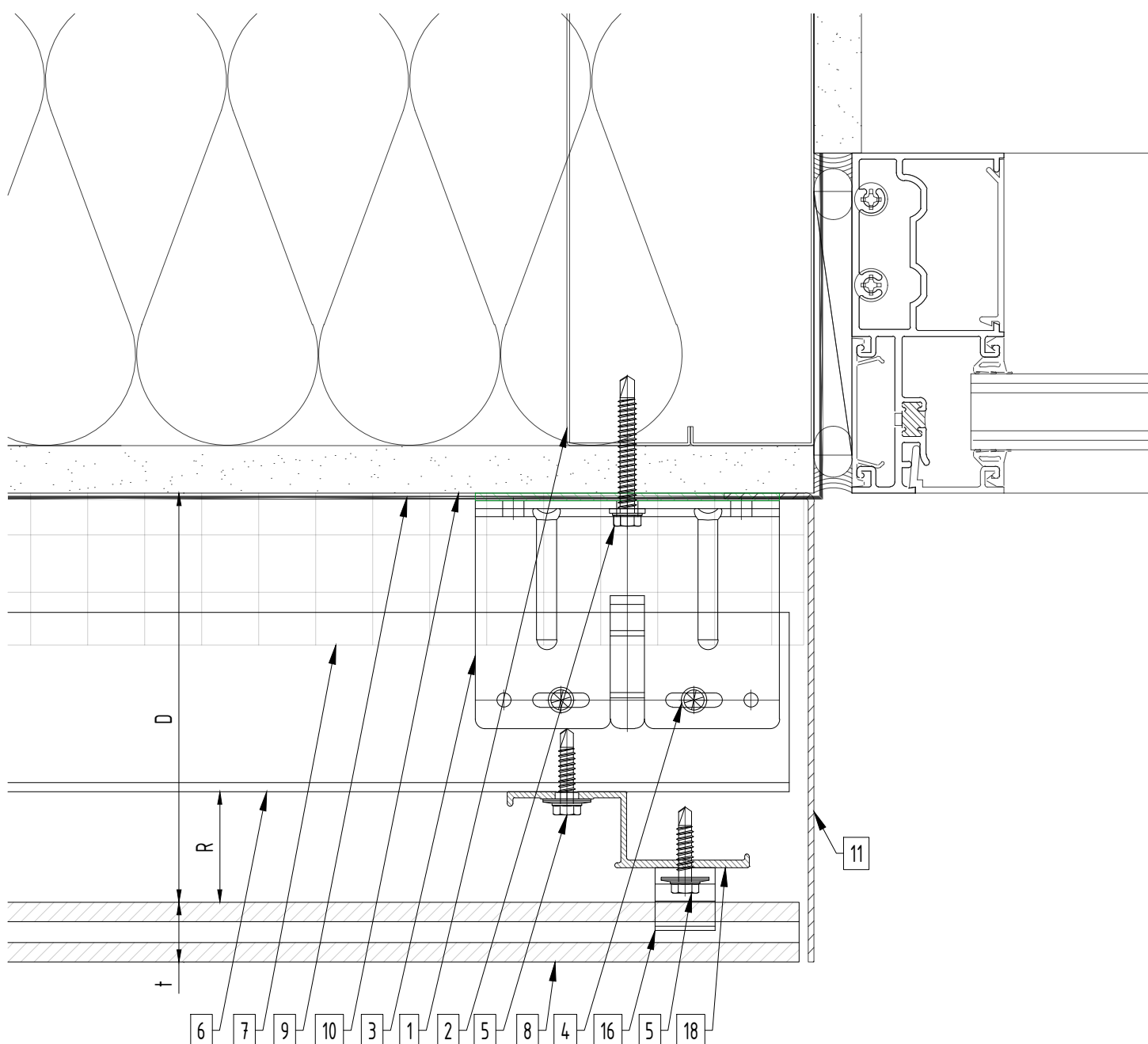
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Window jamb (option 1)



Legend

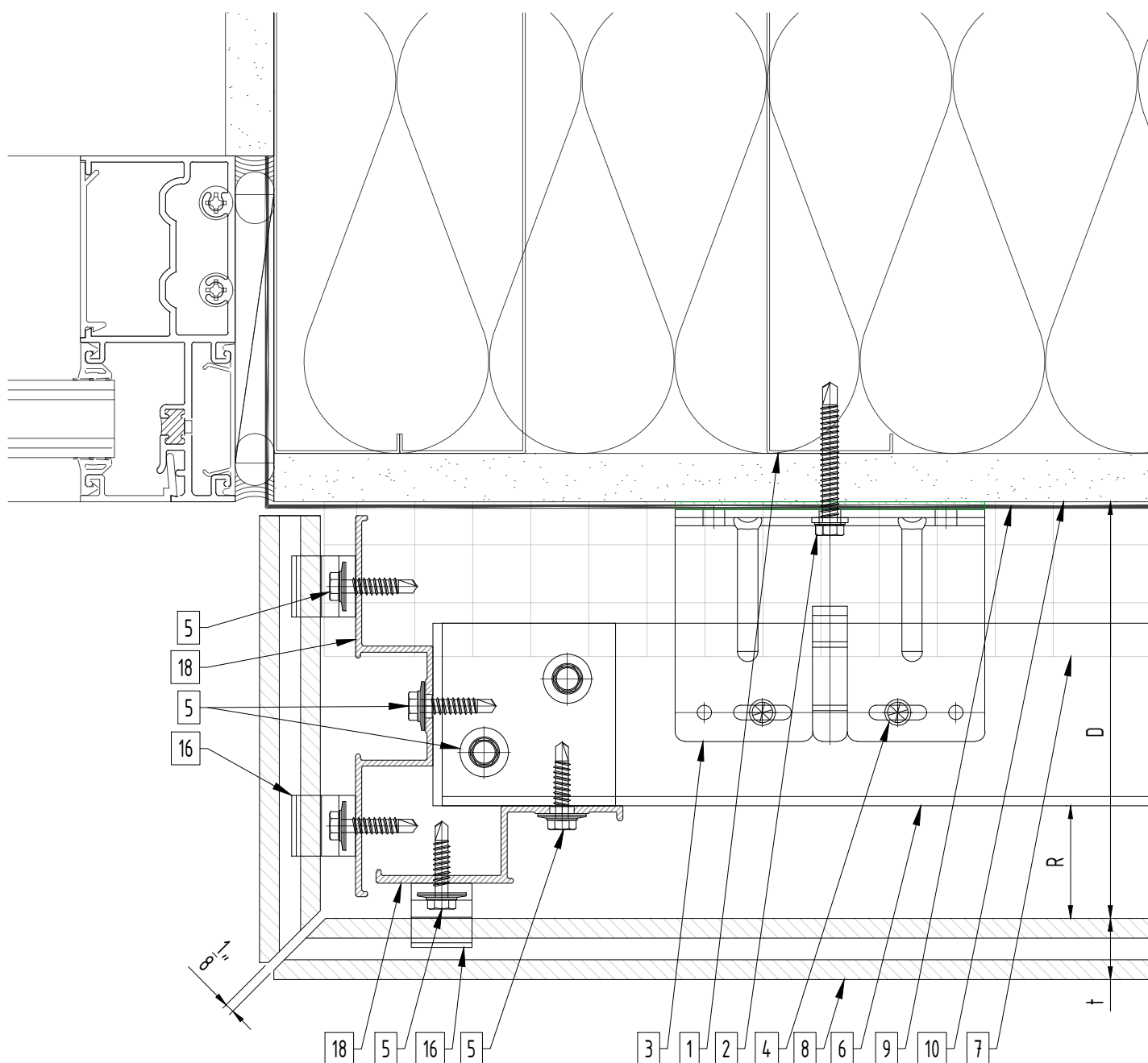
1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. St/st self-drilling screw 4.8x19 mm
5. St/st self-drilling screw 5.5x22 mm
6. L-profile
7. Insulation (NBEC)
8. Terracotta panel
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)

11. Jamb closure (NBEC)
12. Coping (NBEC)
13. Window head closure (NBEC)
14. Window sill (NBEC)
15. Base closure (NBEC)
16. Intermediate clip
17. Bottom/top clip
18. Vertical Hat/Z-profile
19. Intermediate fixing clip

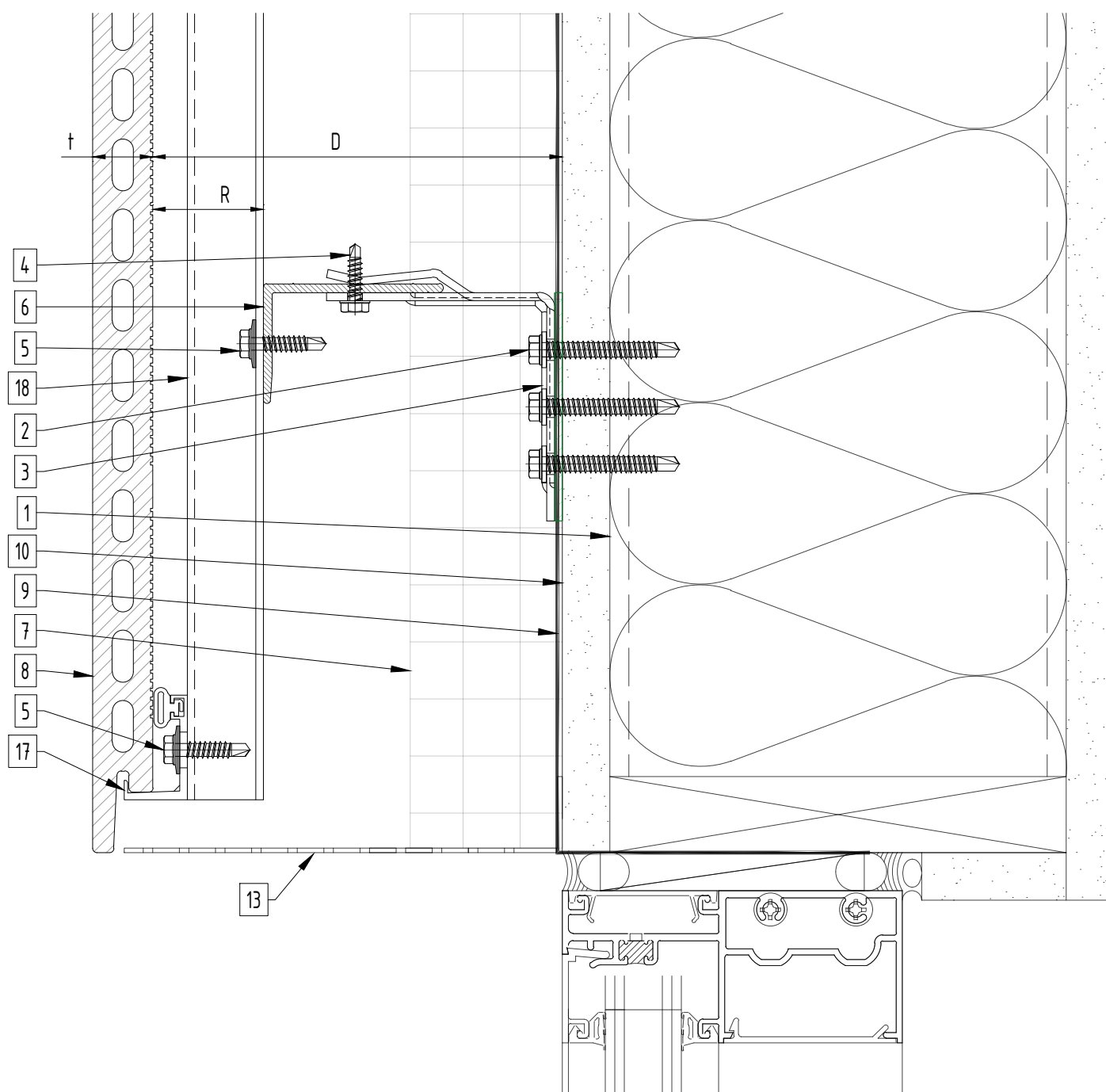
D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Window jamb (option 2)



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Jamb closure (NBEC)	D - System depth t - Panel thickness R - Tile clip and Hat/Z-profile	* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. Coping (NBEC)		
3. Sigma wall bracket	13. Window head closure (NBEC)		
4. St/st self-drilling screw 4.8x19 mm	14. Window sill (NBEC)		
5. St/st self-drilling screw 5.5x22 mm	15. Base closure (NBEC)		
6. L-profile	16. Intermediate clip		
7. Insulation (NBEC)	17. Bottom/top clip		
8. Terracotta panel	18. Vertical Hat/Z-profile		
9. A/V barrier (NBEC)	19. Intermediate fixing clip		
10. Exterior wall (NBEC)			

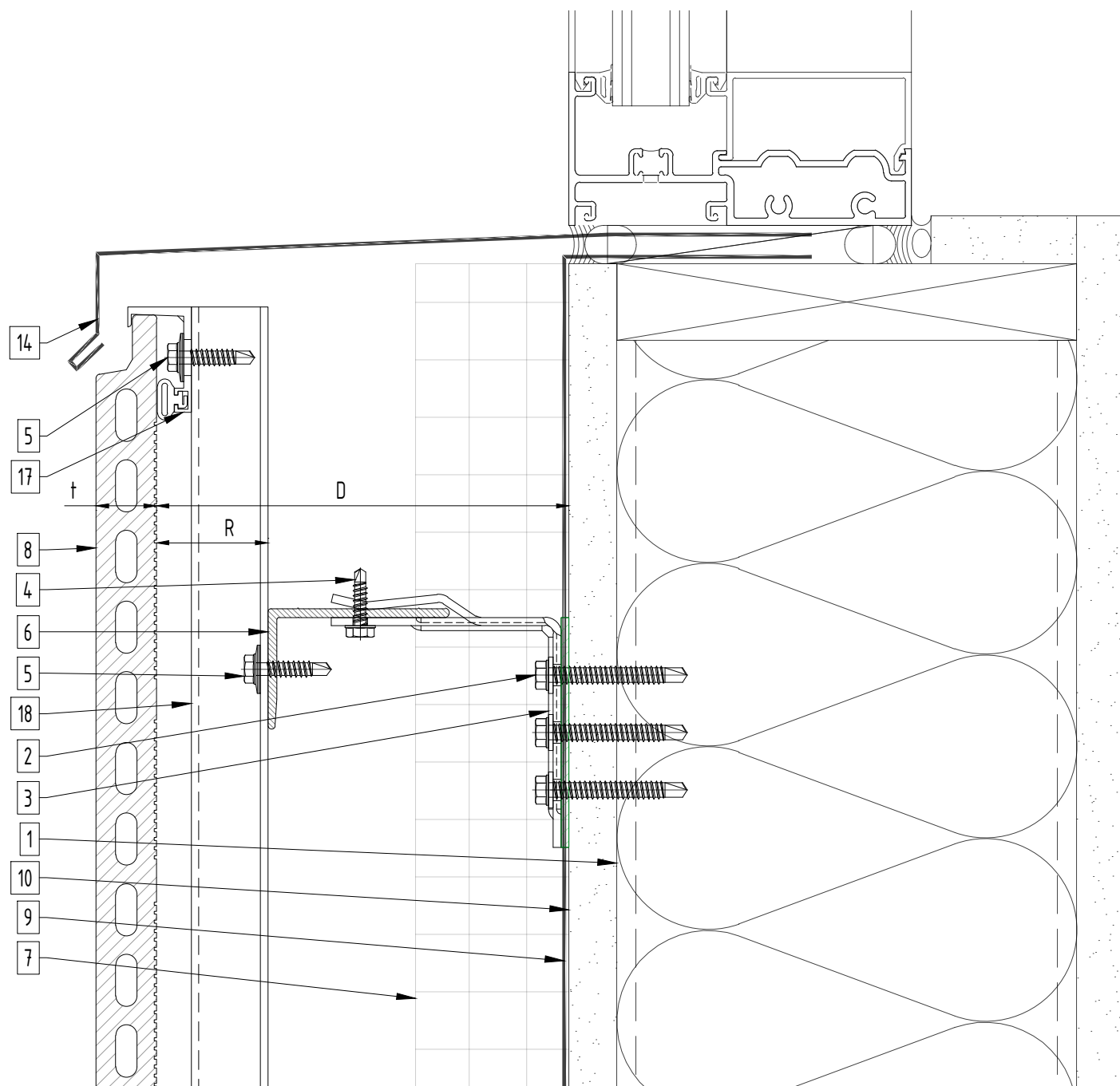


Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

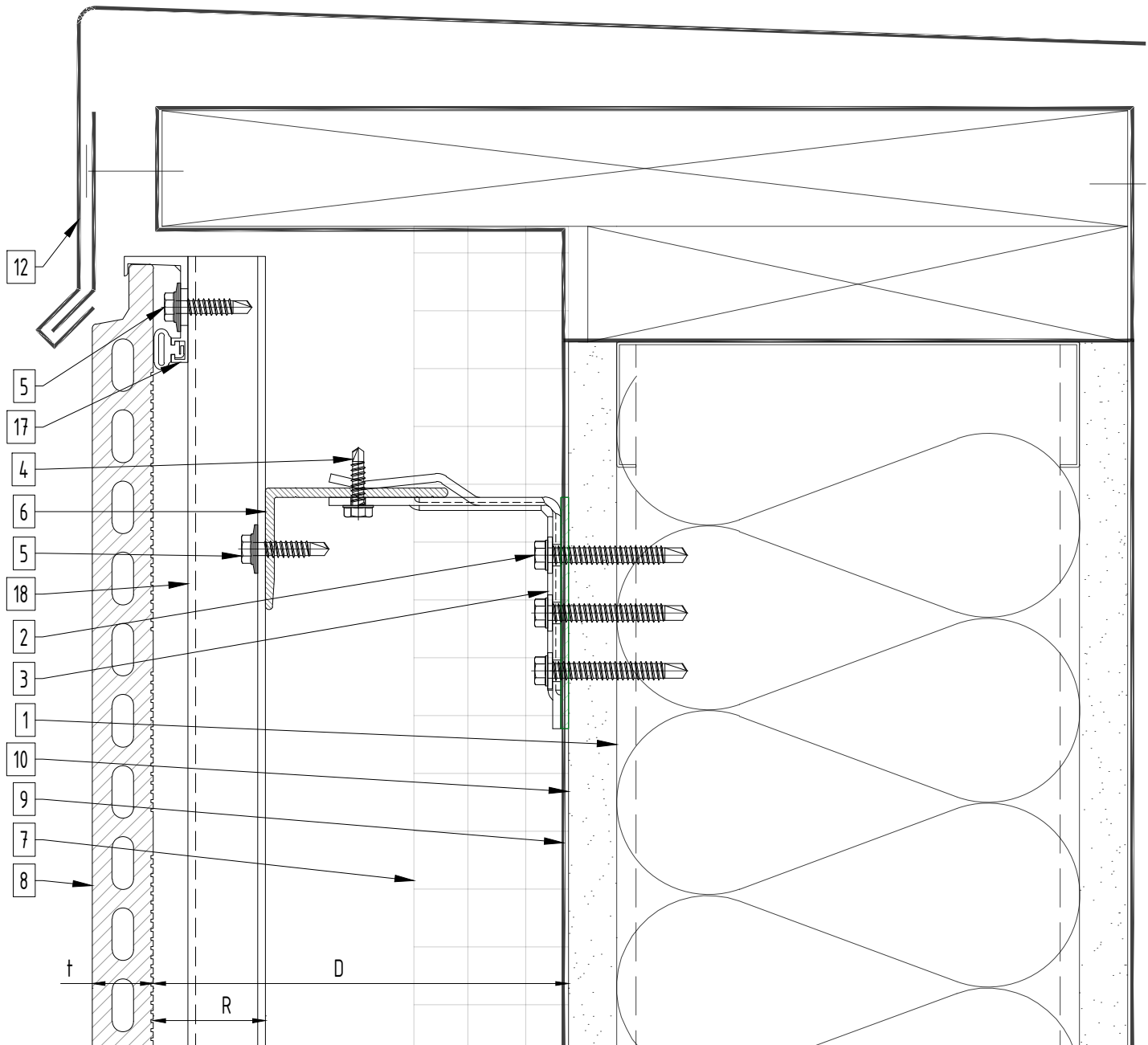


Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

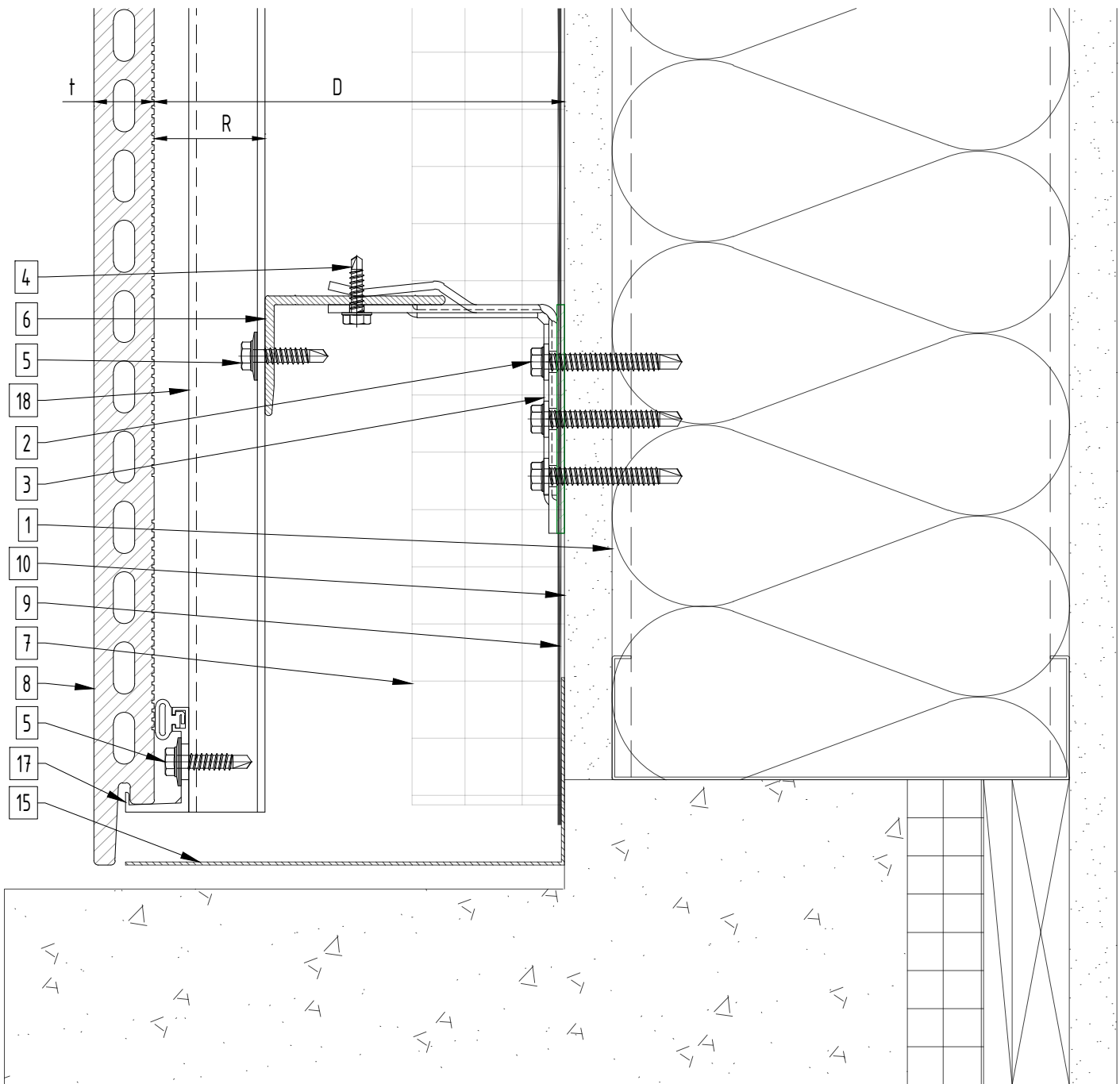


Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

**Legend**

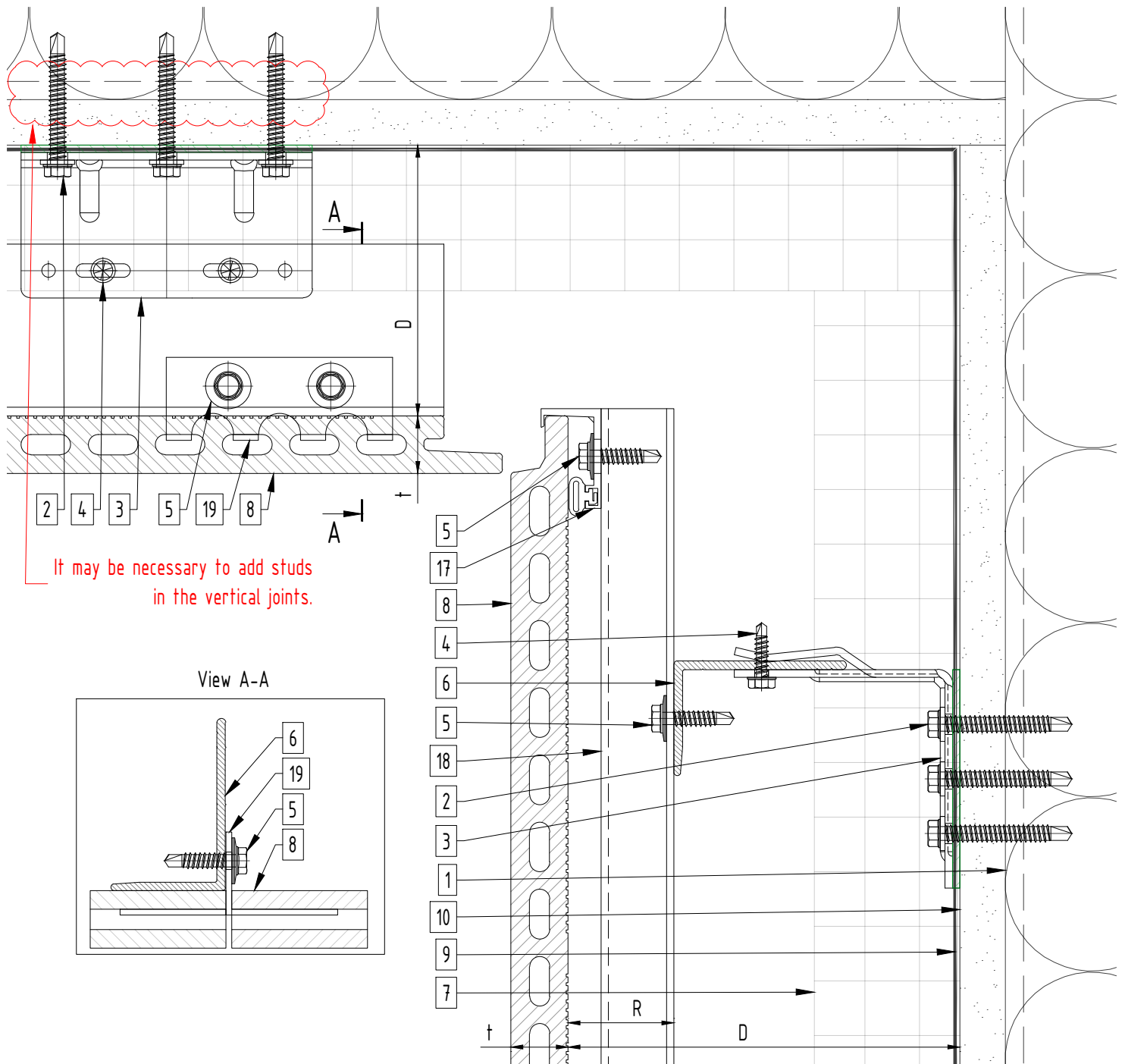
- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).

* NBEC - Not by EcoCladding.

Soffit detail



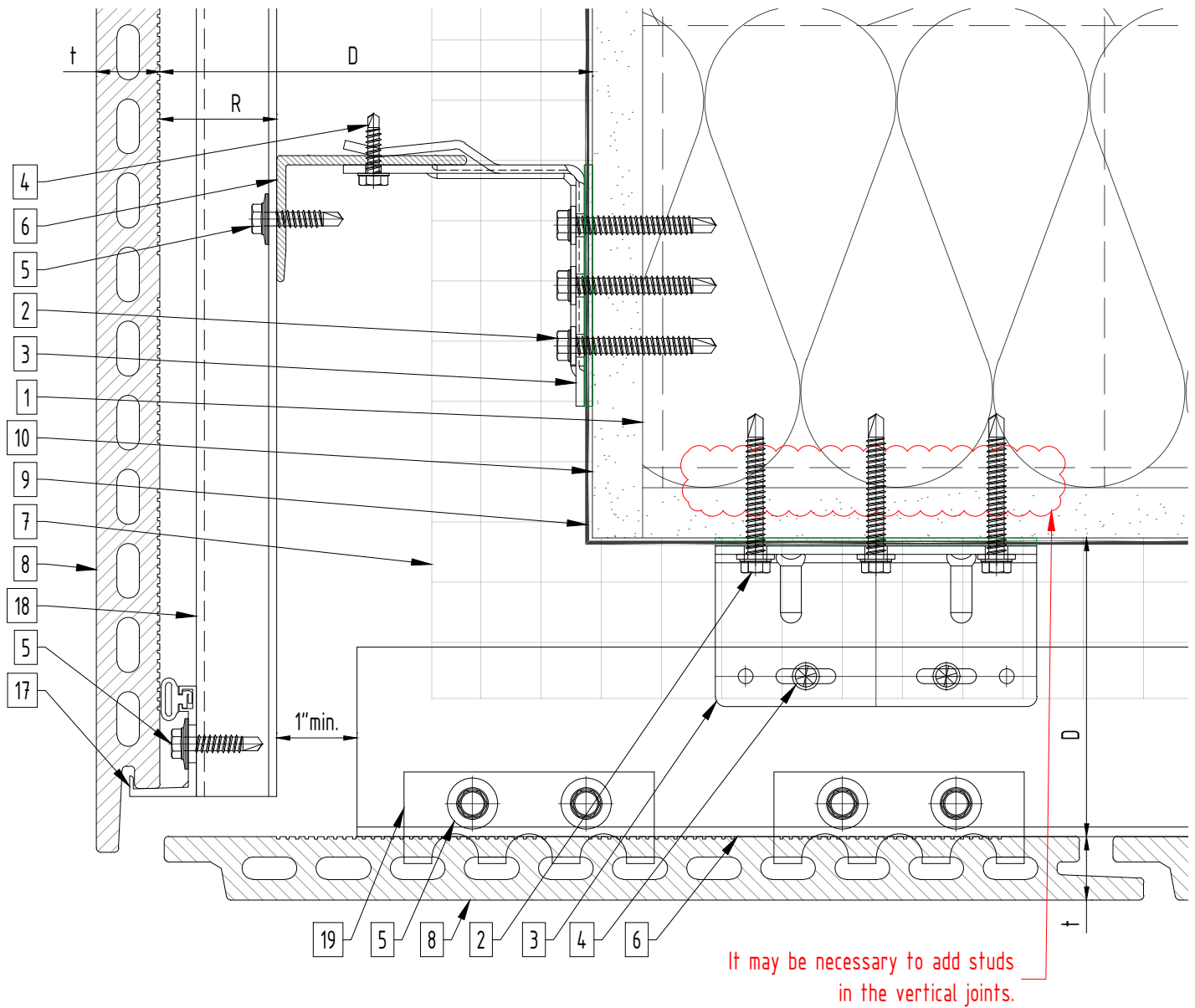
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Intermediate clip |
| 7. Insulation (NBEC) | 17. Bottom/top clip |
| 8. Terracotta panel | 18. Vertical Hat/Z-profile |
| 9. A/V barrier (NBEC) | 19. Intermediate fixing clip |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Soffit detail 2



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. St/st self-drilling screw 4.8x19 mm
5. St/st self-drilling screw 5.5x22 mm
6. L-profile
7. Insulation (NBEC)
8. Terracotta panel
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)

11. Jamb closure (NBEC)
12. Coping (NBEC)
13. Window head closure (NBEC)
14. Window sill (NBEC)
15. Base closure (NBEC)
16. Intermediate clip
17. Bottom/top clip
18. Vertical Hat/Z-profile
19. Intermediate fixing clip

D - System depth
t - Panel thickness
R - Tile clip and Hat/Z-profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.