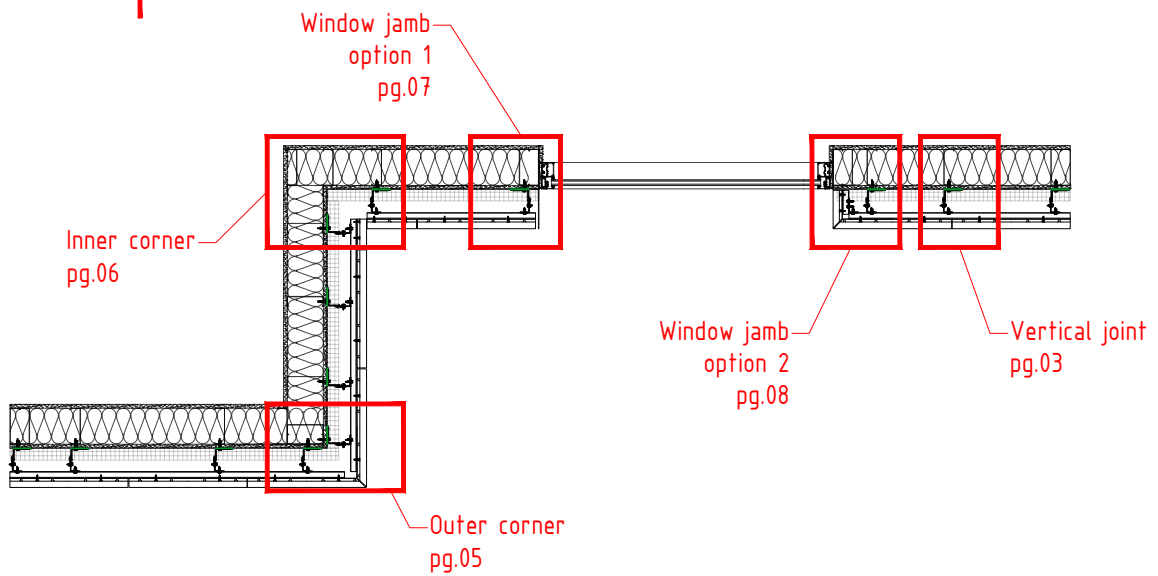
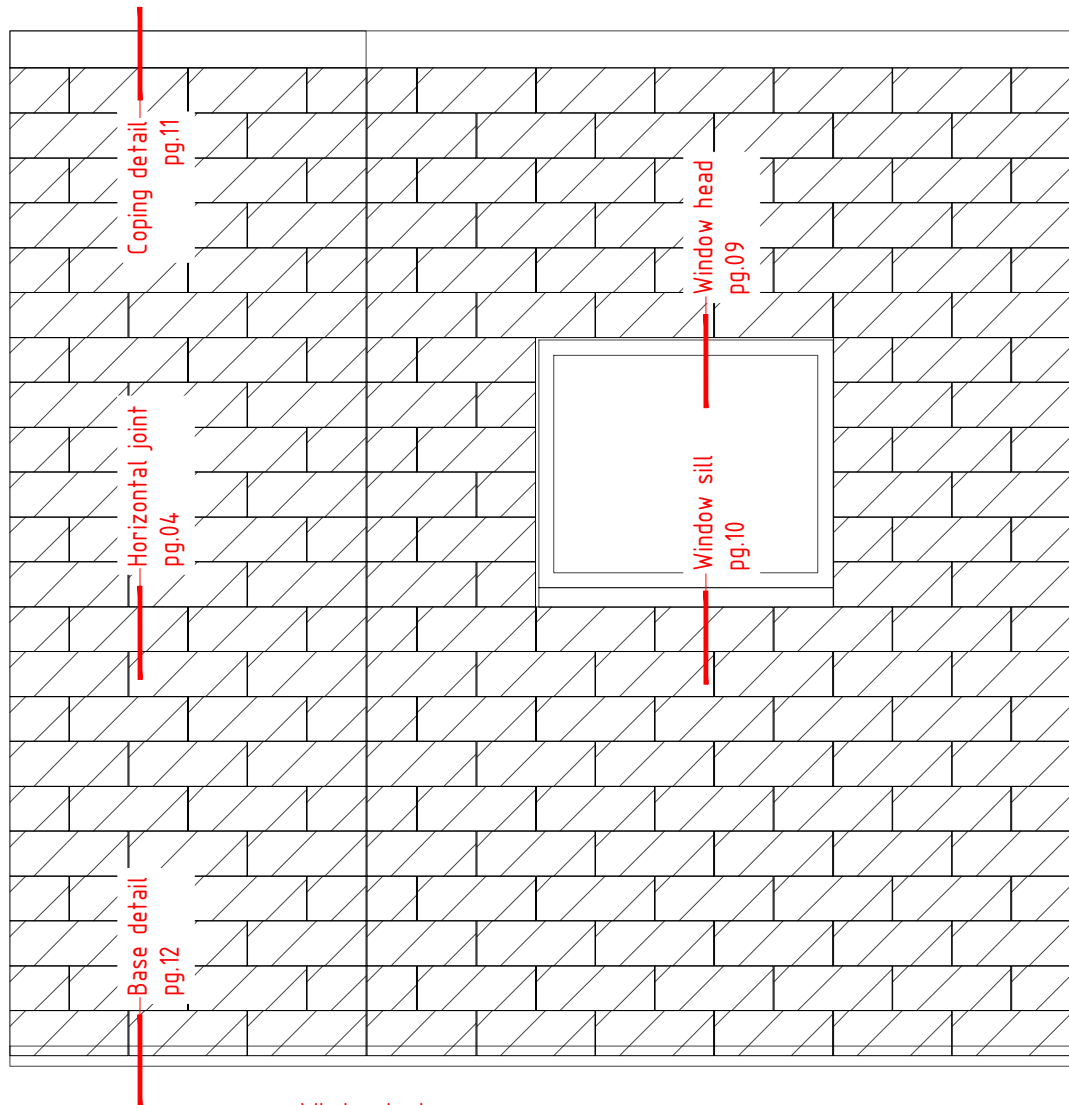
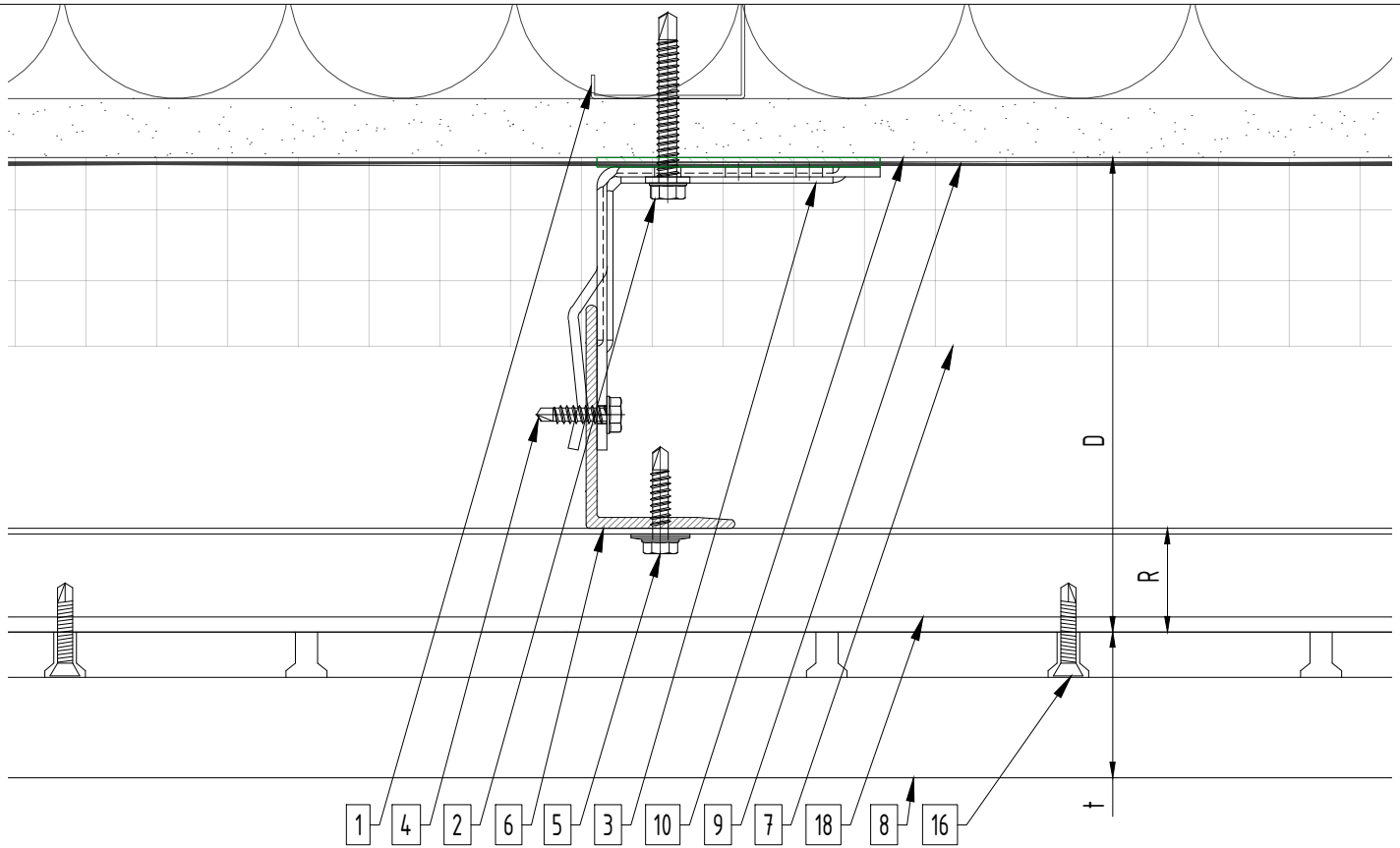




System depth



System depth

Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	4 $\frac{3}{16}$ "	3 $\frac{9}{16}$ "	4 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.03	5 $\frac{1}{16}$ "	4 $\frac{5}{16}$ "	5 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.04	6 $\frac{1}{16}$ "	5 $\frac{5}{16}$ "	6 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.05	7 $\frac{1}{16}$ "	6 $\frac{5}{16}$ "	7 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.06	8 $\frac{1}{16}$ "	7 $\frac{5}{16}$ "	8 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.07	9 $\frac{1}{16}$ "	8 $\frac{5}{16}$ "	9 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.08	10 $\frac{1}{16}$ "	9 $\frac{5}{16}$ "	10 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.09	11 $\frac{1}{16}$ "	10 $\frac{5}{16}$ "	11 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.10	12 $\frac{1}{16}$ "	11 $\frac{5}{16}$ "	12 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.11	13 $\frac{1}{16}$ "	12 $\frac{5}{16}$ "	13 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies
Sigma U.12	14 $\frac{1}{16}$ "	13 $\frac{5}{16}$ "	14 $\frac{13}{16}$ "	1 $\frac{1}{8}$ "	varies

Legend

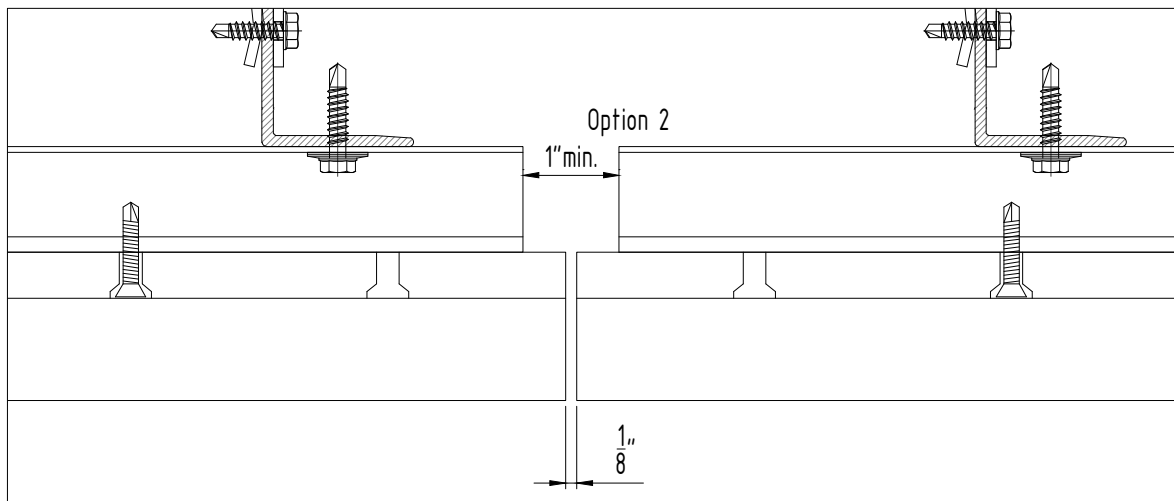
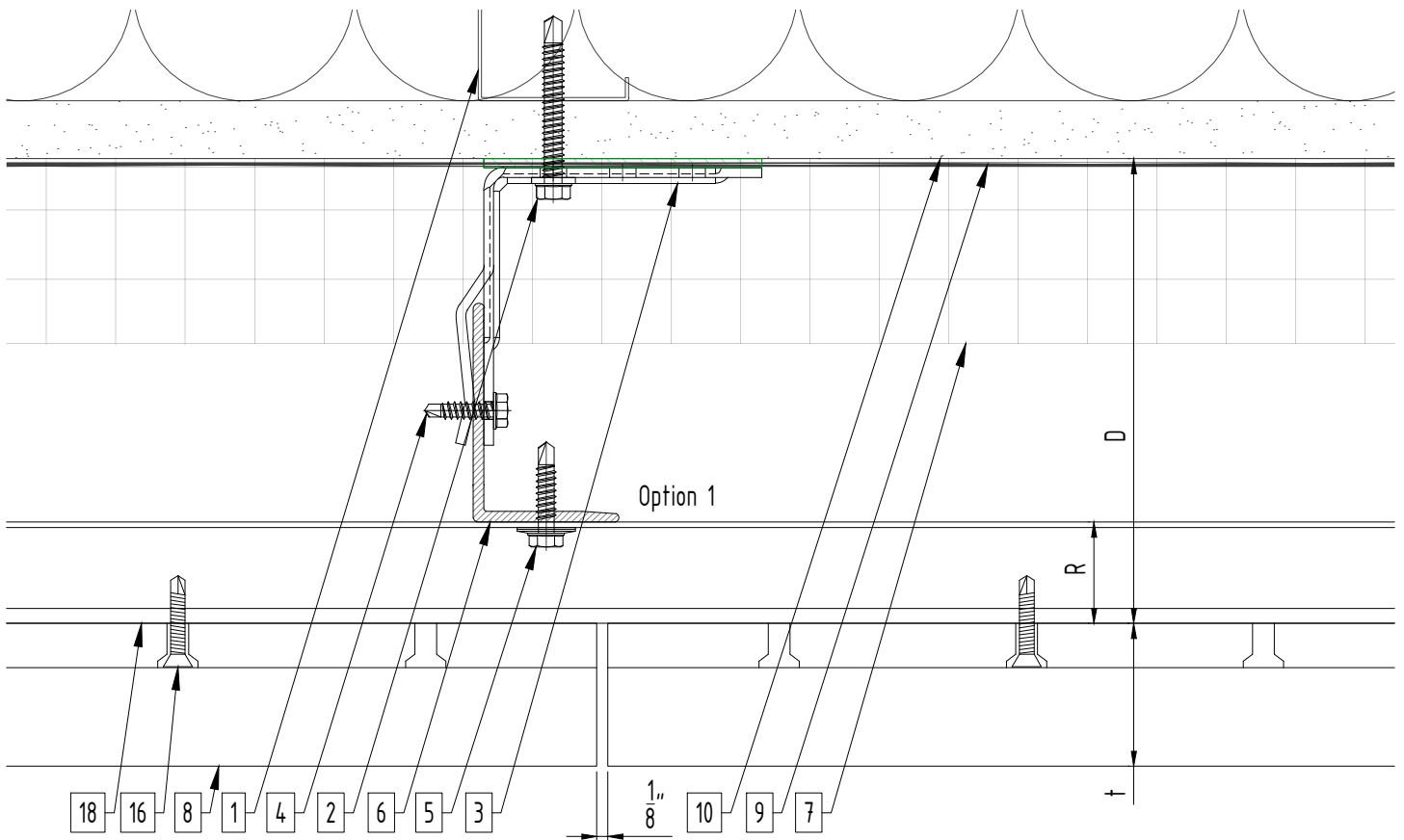
1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. St/st self-drilling screw 4.8x19 mm
5. St/st self-drilling screw 5.5x22 mm
6. L-profile
7. Insulation (NBEC)
8. Terracotta panel
9. A/V barrier (NBEC)

10. Exterior wall (NBEC)
11. Jamb closure (NBEC)
12. Coping (NBEC)
13. Window head closure (NBEC)
14. Window sill (NBEC)
15. Base closure (NBEC)
16. St/st self-drilling screw 4.2x25 mm
17. Horizontal starter profile
18. Horizontal omega profile

D - System depth
t - Panel thickness
R - Horizontal omega profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Vertical joint

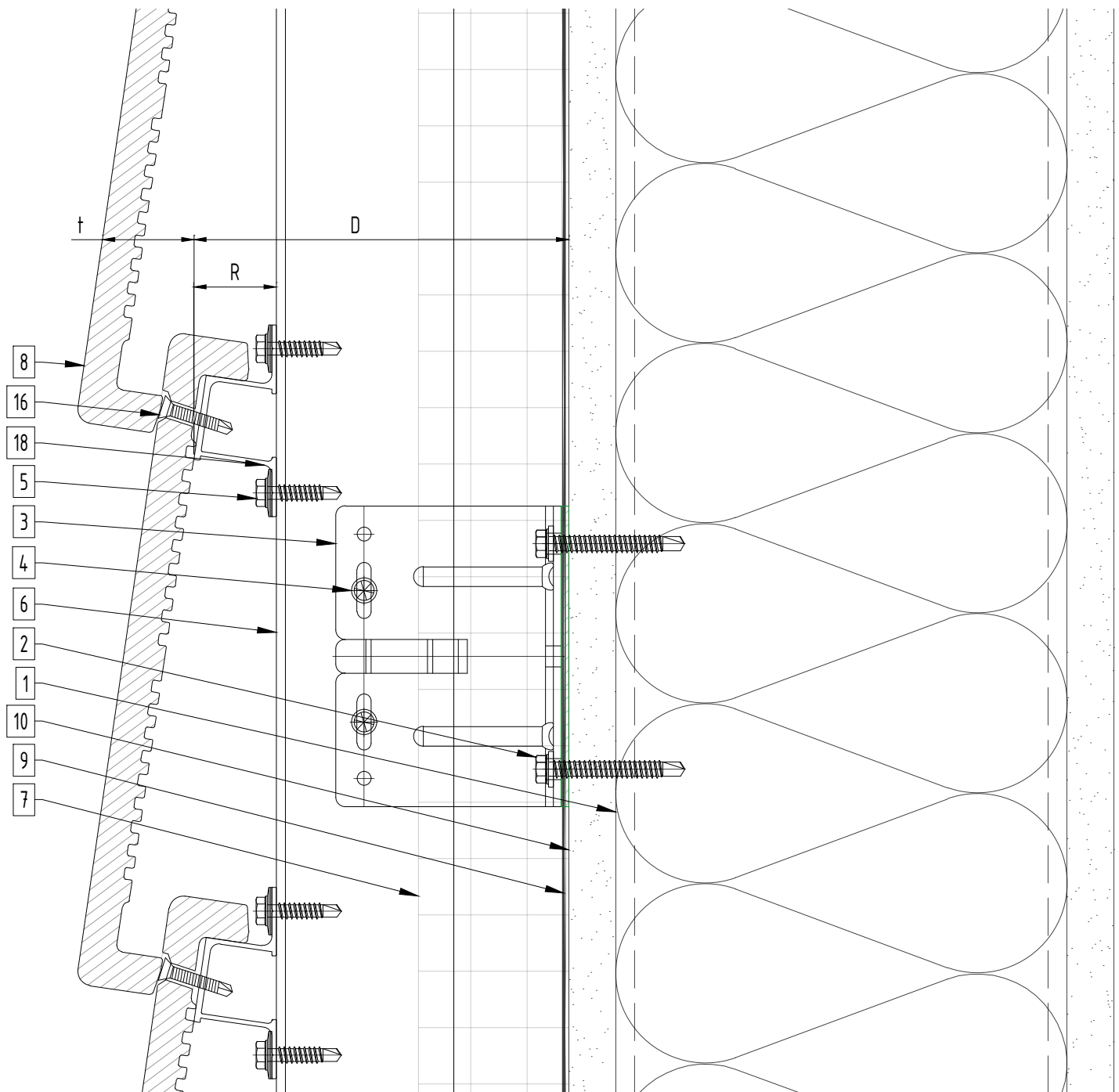


Legend

- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
| 8. Terracotta panel | 17. Horizontal starter profile |
| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

D - System depth
t - Panel thickness
R - Horizontal omega profile

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* NBEC - Not by EcoCladding.

**Legend**

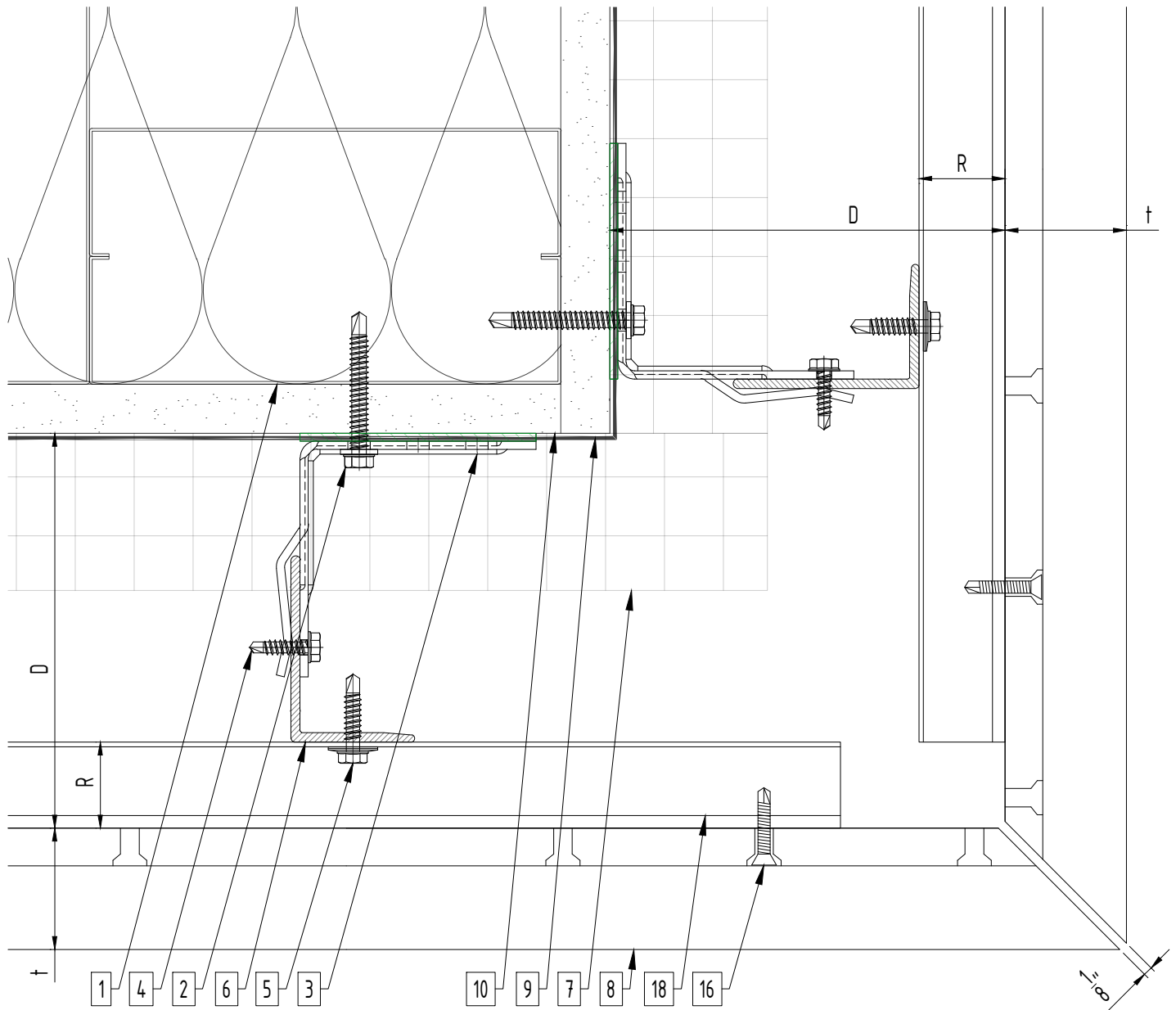
- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
| 8. Terracotta panel | 17. Horizontal starter profile |
| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

D - System depth
 t - Panel thickness
 R - Horizontal omega profile

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* NBEC - Not by EcoCladding.

Outer corner

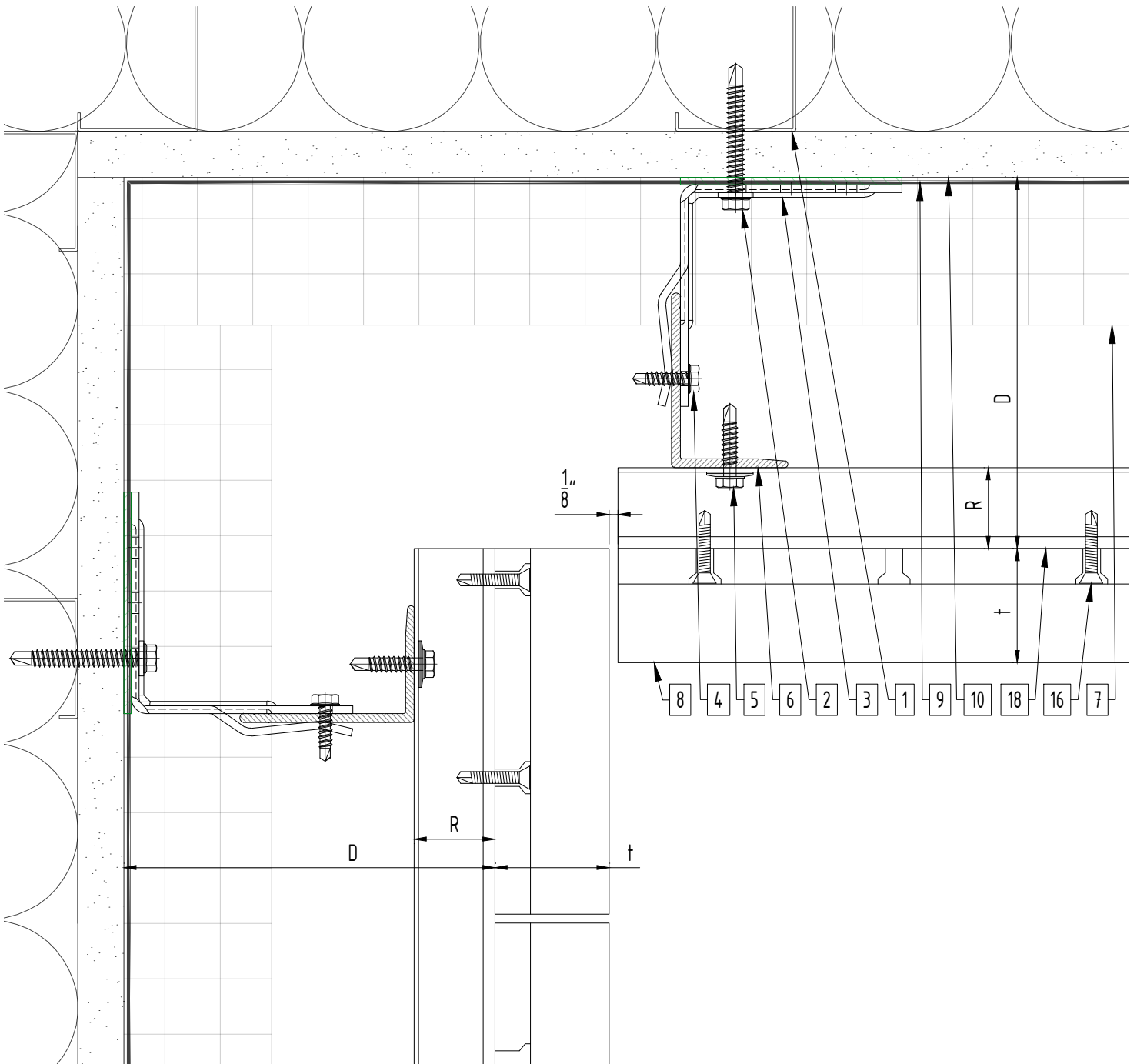


Legend

- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
| 8. Terracotta panel | 17. Horizontal starter profile |
| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

D - System depth
t - Panel thickness
R - Horizontal omega profile

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* NBEC - Not by EcoCladding.



Legend

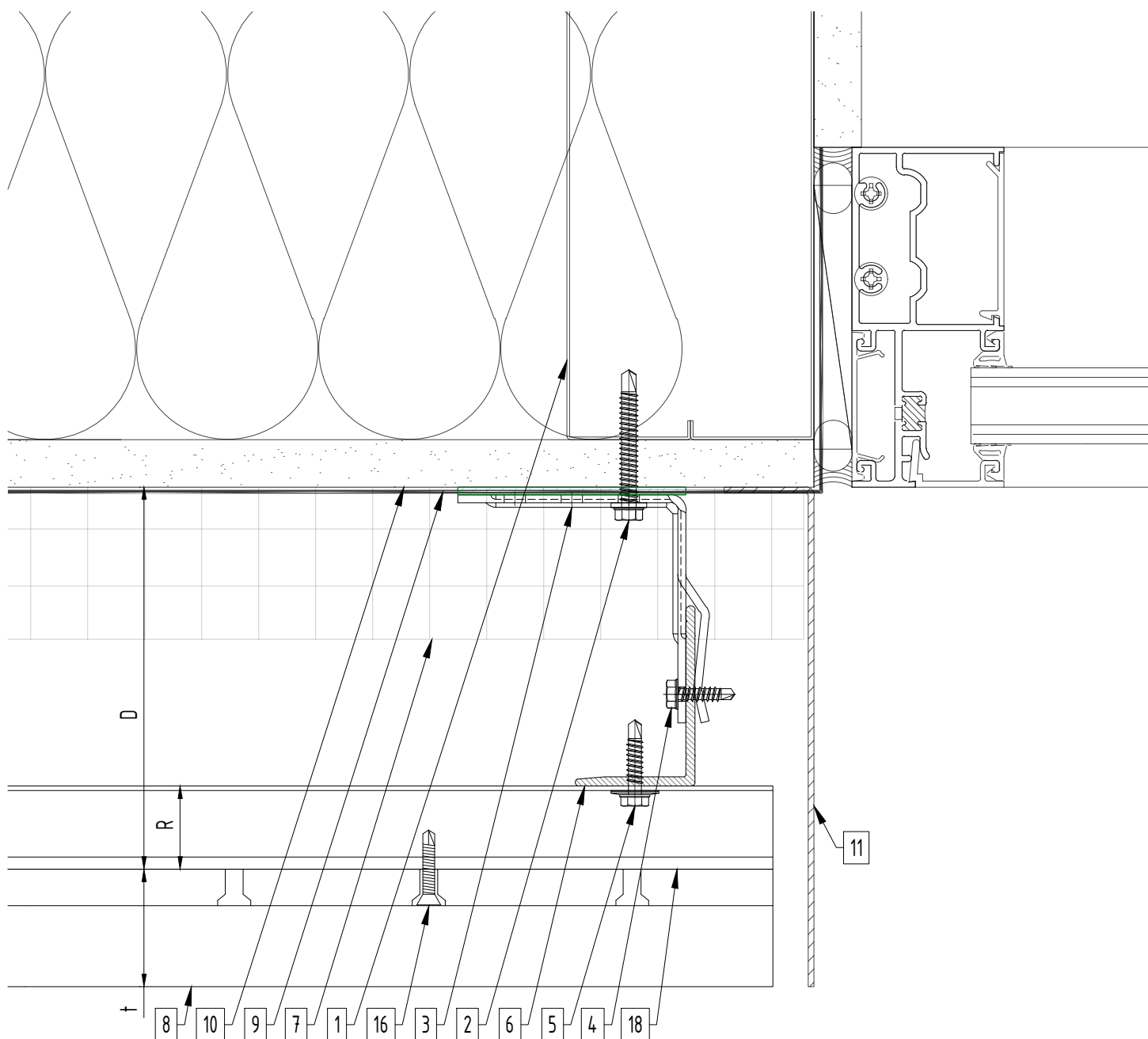
- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
| 8. Terracotta panel | 17. Horizontal starter profile |
| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

D - System depth
t - Panel thickness
R - Horizontal omega profile

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* NBEC - Not by EcoCladding.

Window jamb (option 1)



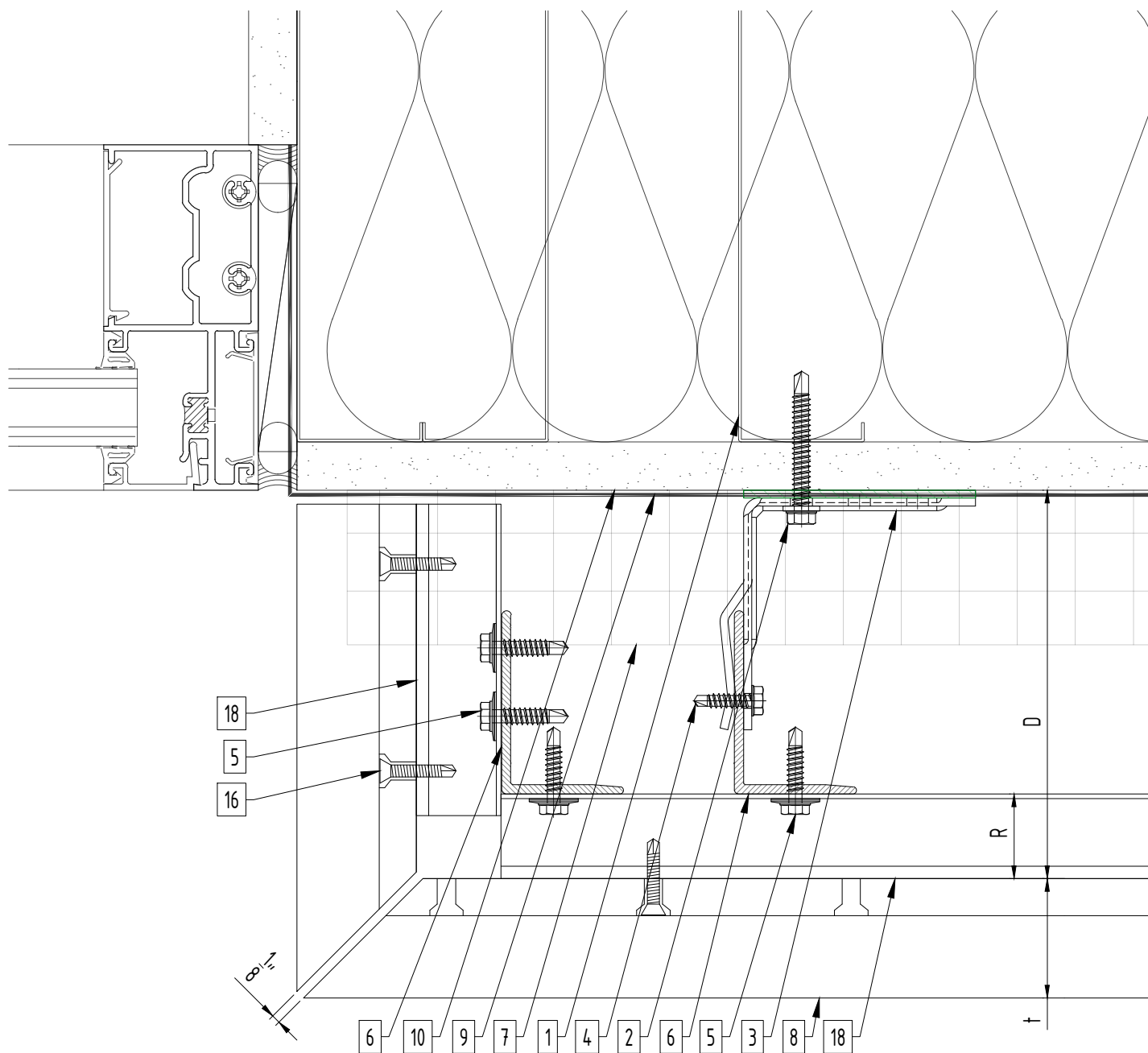
Legend

- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
| 8. Terracotta panel | 17. Horizontal starter profile |
| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

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t - Panel thickness
R - Horizontal omega profile

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Window jamb (option 2)



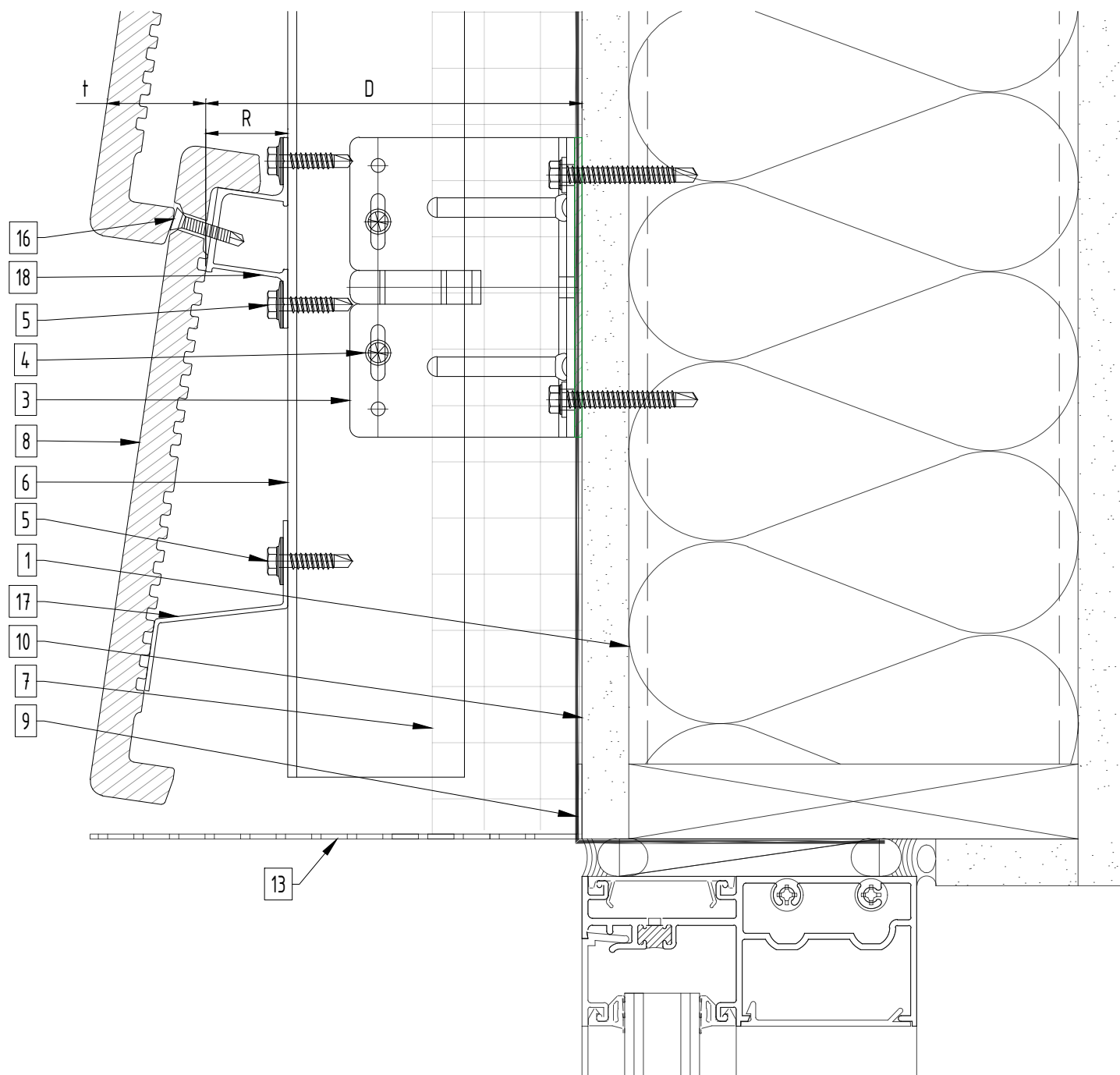
Legend

- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
| 8. Terracotta panel | 17. Horizontal starter profile |
| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

D - System depth
t - Panel thickness
R - Horizontal omega profile

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Window head

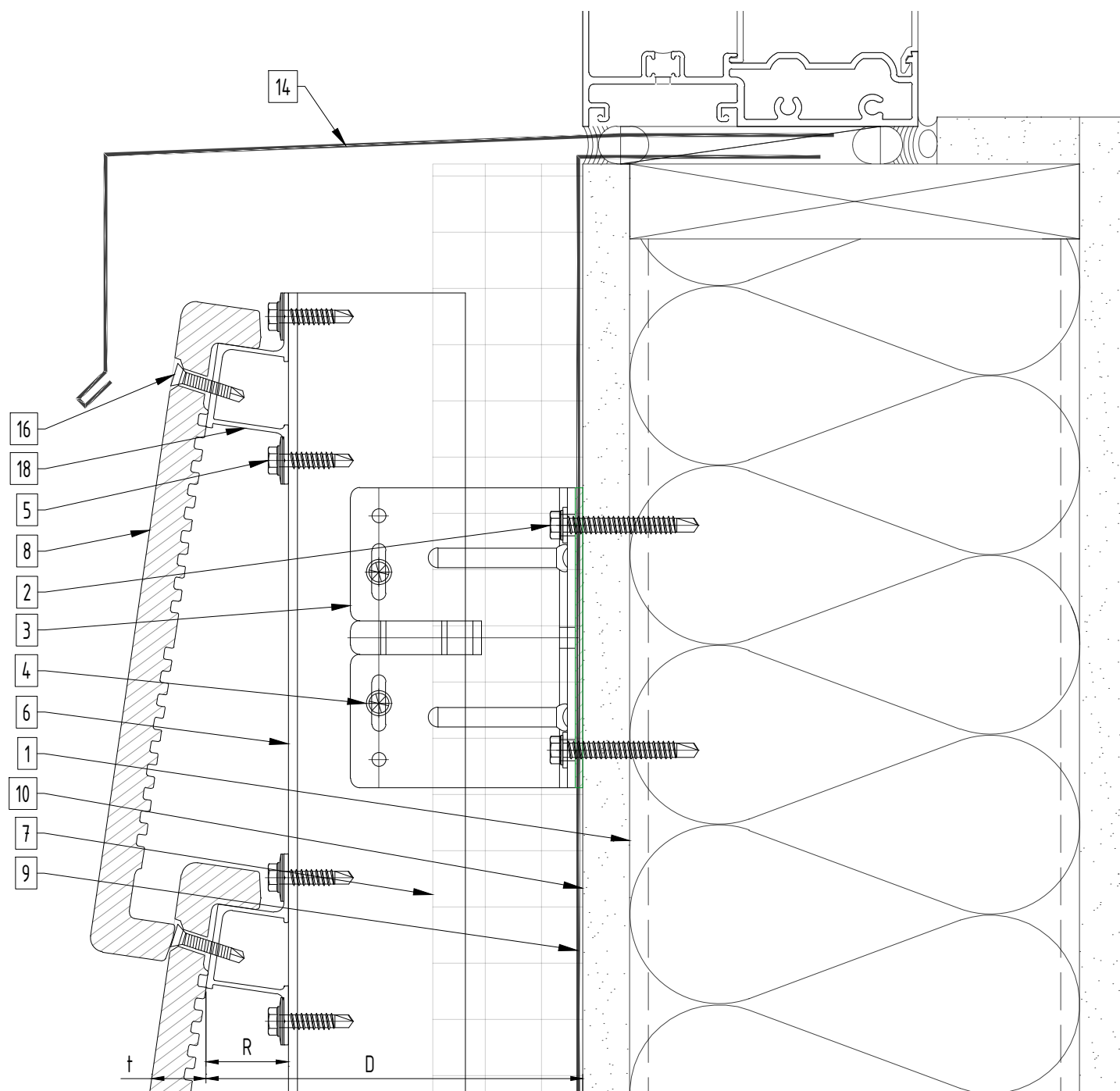


Legend

- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
| 8. Terracotta panel | 17. Horizontal starter profile |
| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

D - System depth
t - Panel thickness
R - Horizontal omega profile

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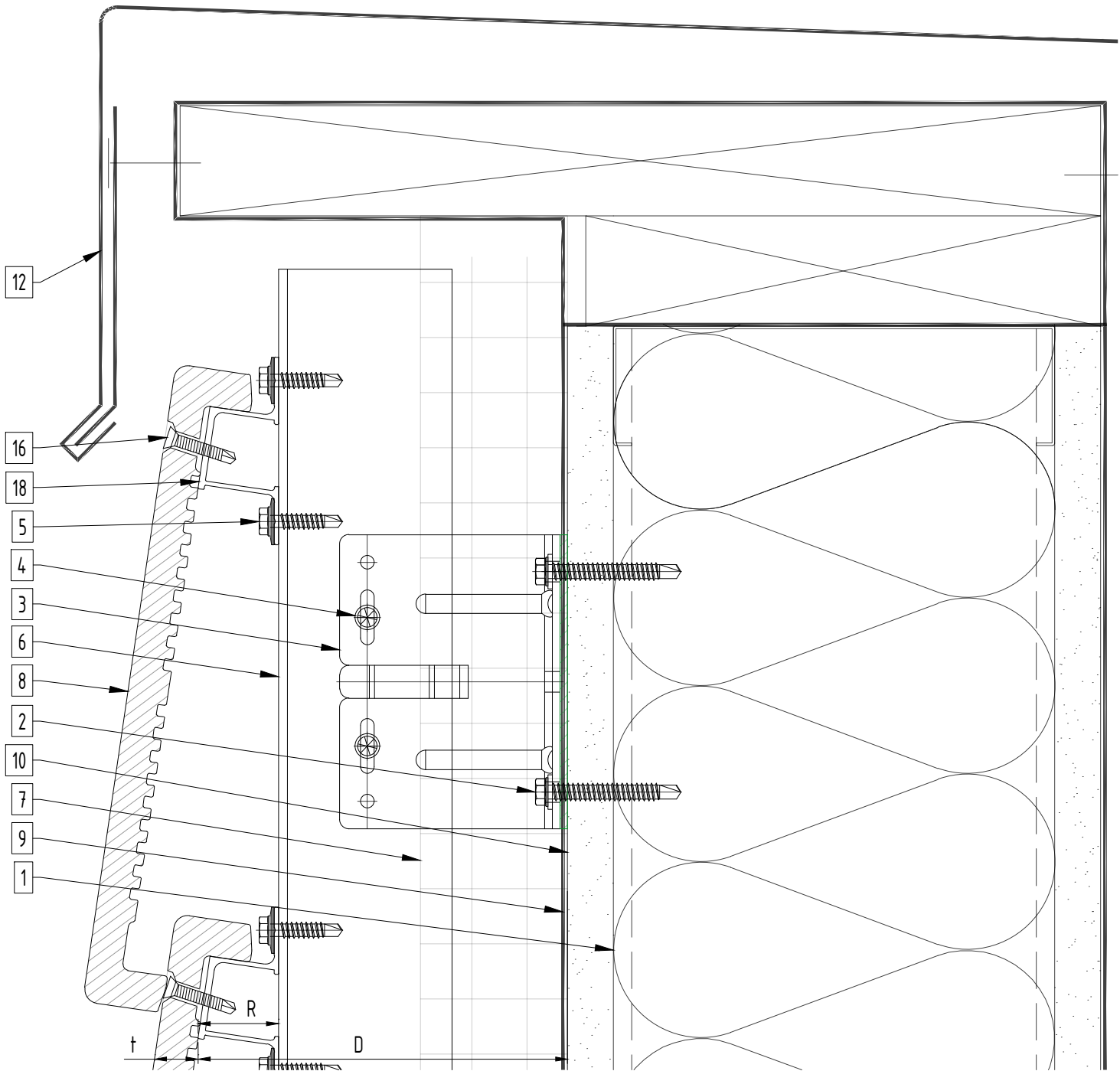
**Legend**

- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
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| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
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| 9. A/V barrier (NBEC) | 18. Horizontal omega profile |

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Coping detail

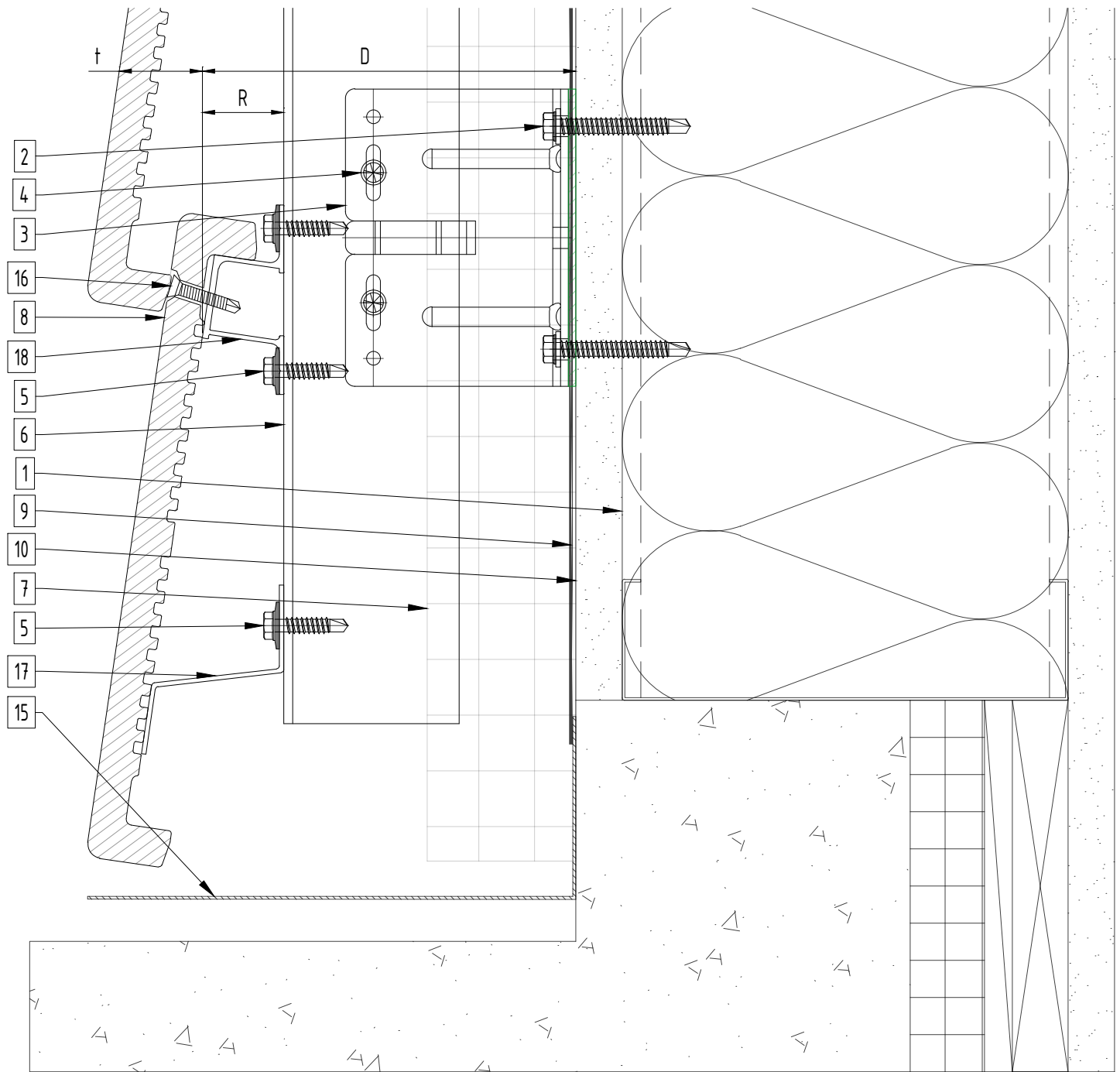


Legend

- | | |
|--|---|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
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| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. St/st self-drilling screw 4.2x25 mm |
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**Legend**

- | | |
|--|---|
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