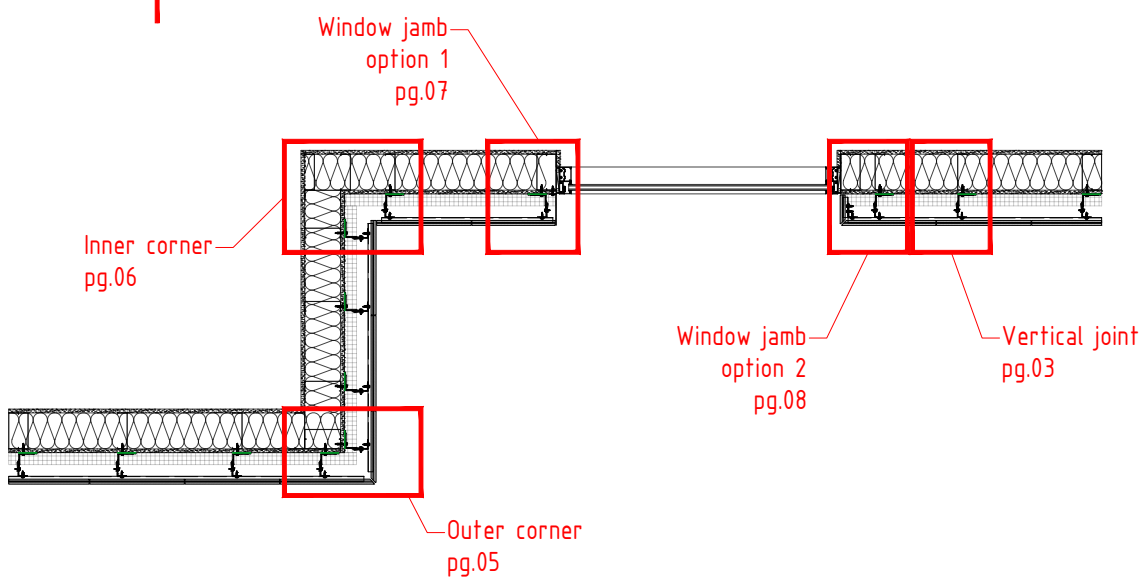
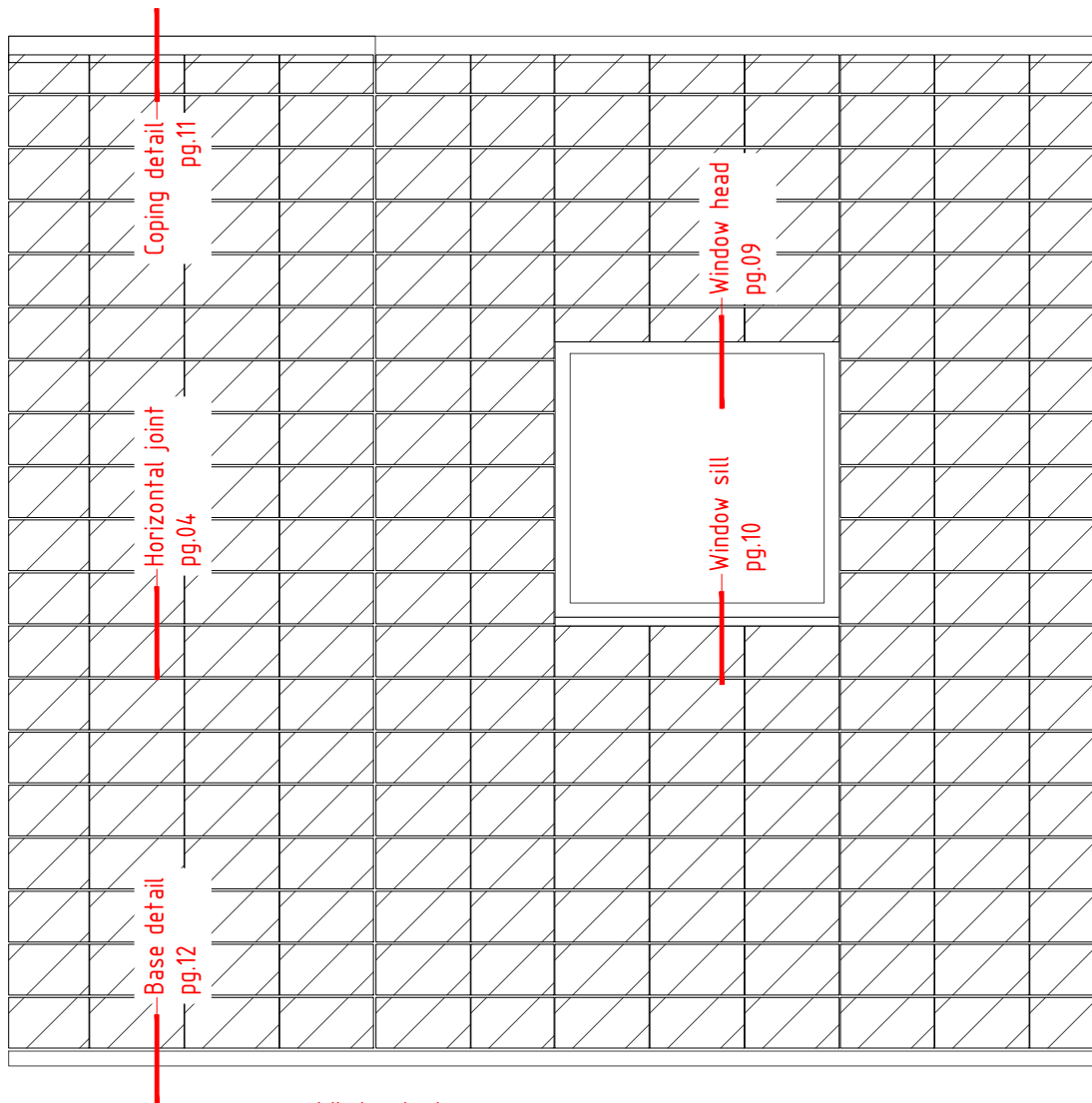
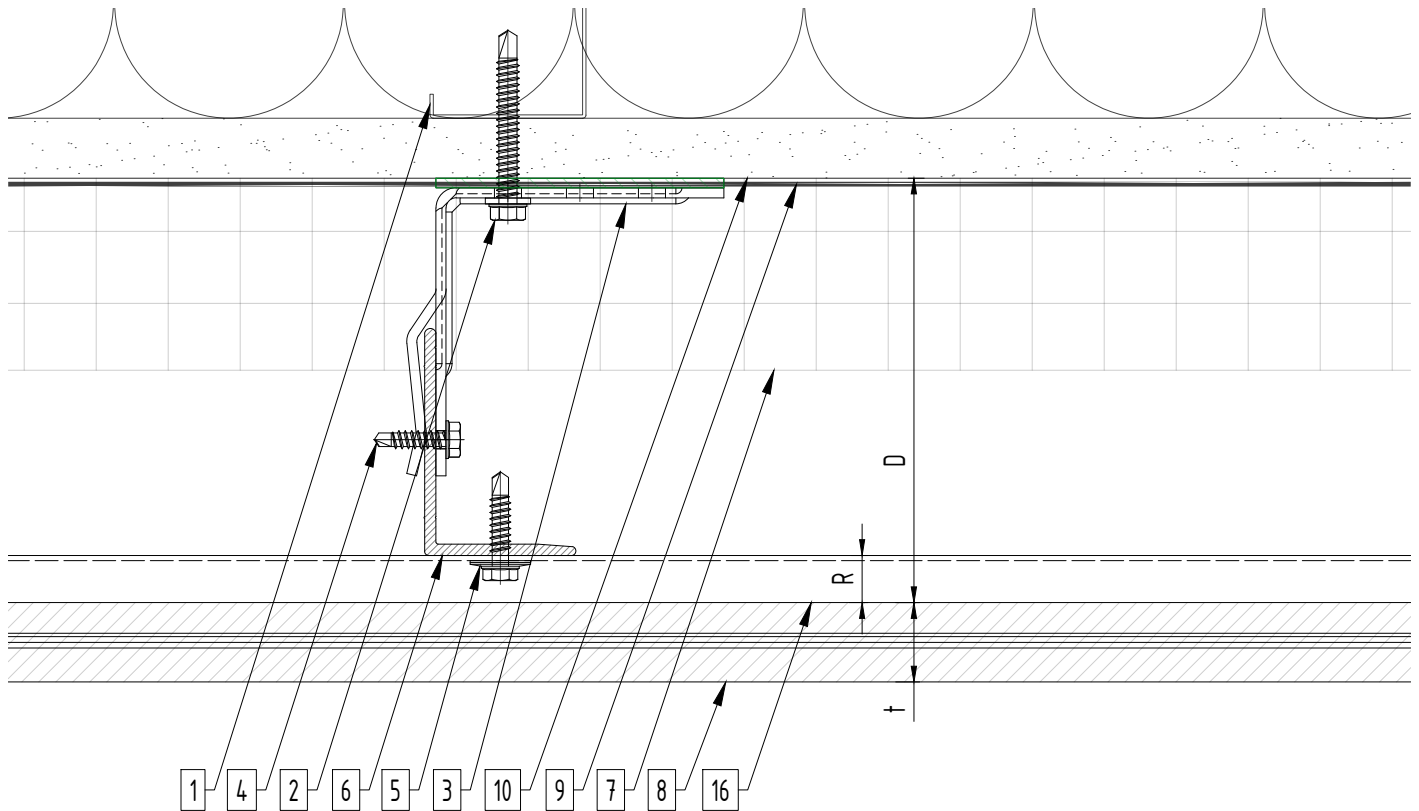




System depth



System depth

Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	3 ⁹ / ₁₆ "	2 ¹⁵ / ₁₆ "	4 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.03	4 ¹ / ₂ "	3 ³ / ₄ "	5 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.04	5 ¹ / ₂ "	4 ³ / ₄ "	6 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.05	6 ¹ / ₂ "	5 ³ / ₄ "	7 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.06	7 ¹ / ₂ "	6 ³ / ₄ "	8 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.07	8 ¹ / ₂ "	7 ³ / ₄ "	9 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.08	9 ¹ / ₂ "	8 ³ / ₄ "	10 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.09	10 ¹ / ₂ "	9 ³ / ₄ "	11 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.10	11 ¹ / ₂ "	10 ³ / ₄ "	12 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.11	12 ¹ / ₂ "	11 ³ / ₄ "	13 ³ / ₁₆ "	1 ¹ / ₂ "	varies
Sigma U.12	13 ¹ / ₂ "	12 ³ / ₄ "	14 ³ / ₁₆ "	1 ¹ / ₂ "	varies

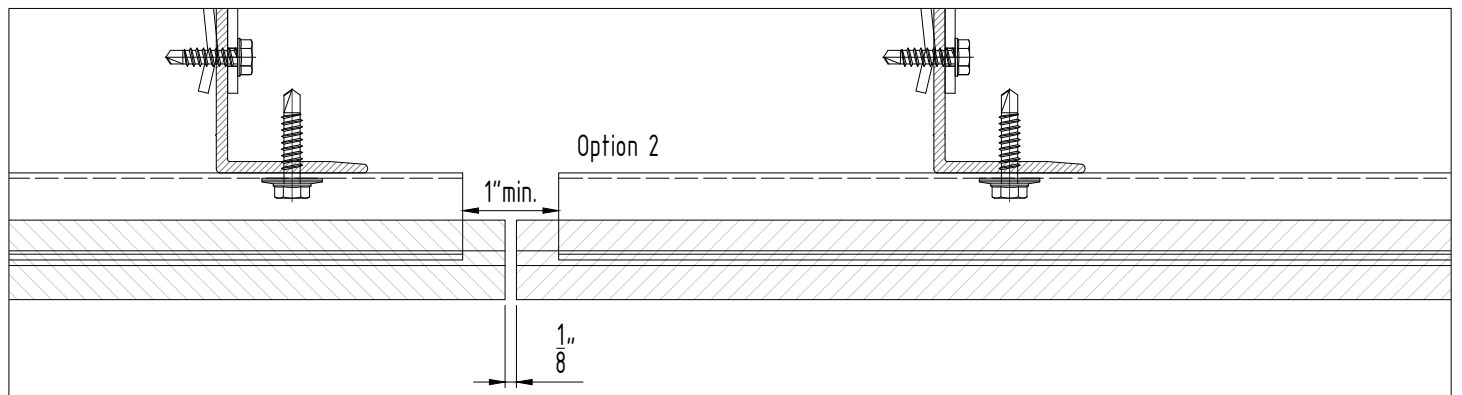
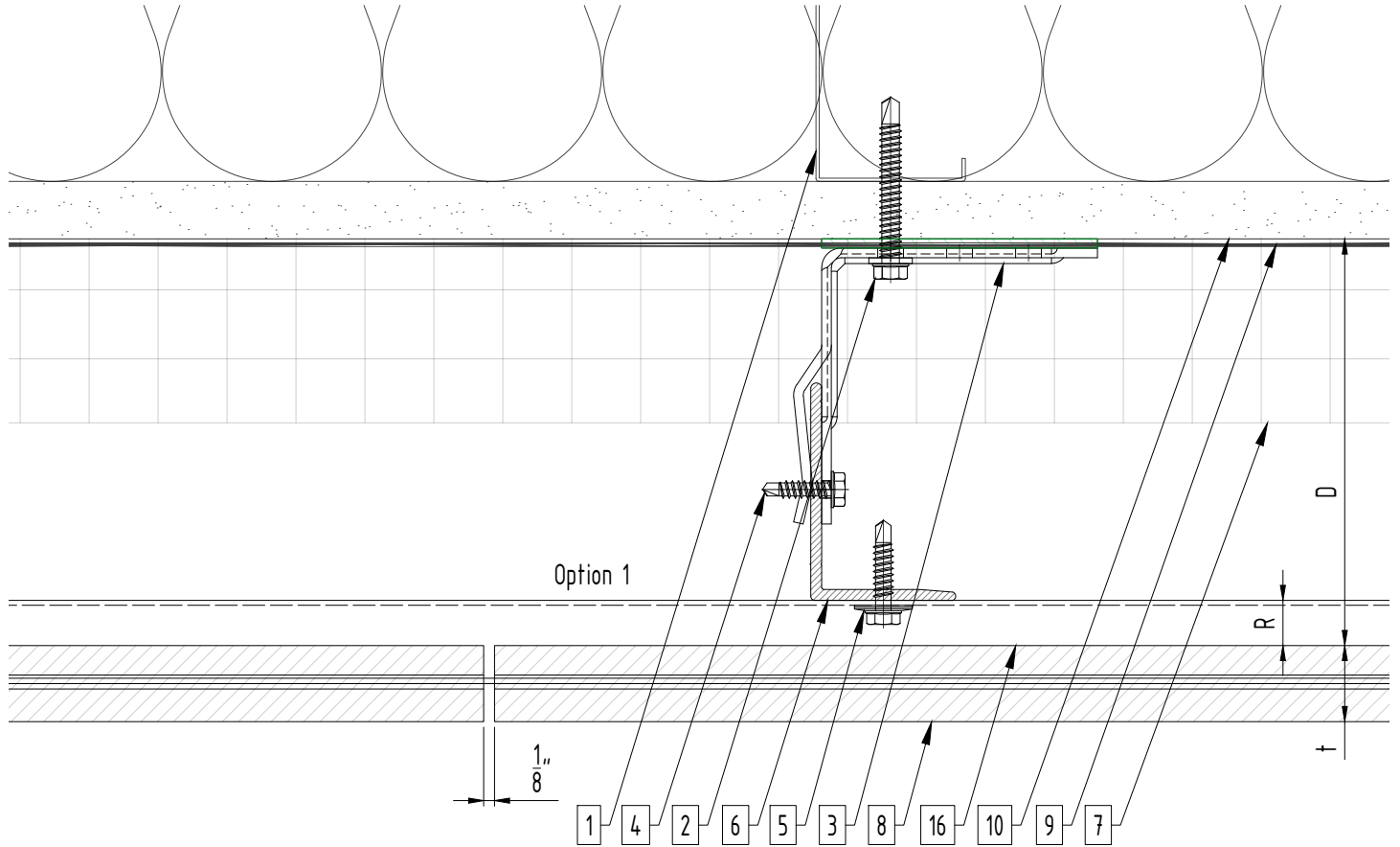
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x25 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

D - System depth
t - Tile thickness
R - Horizontal profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Vertical joint

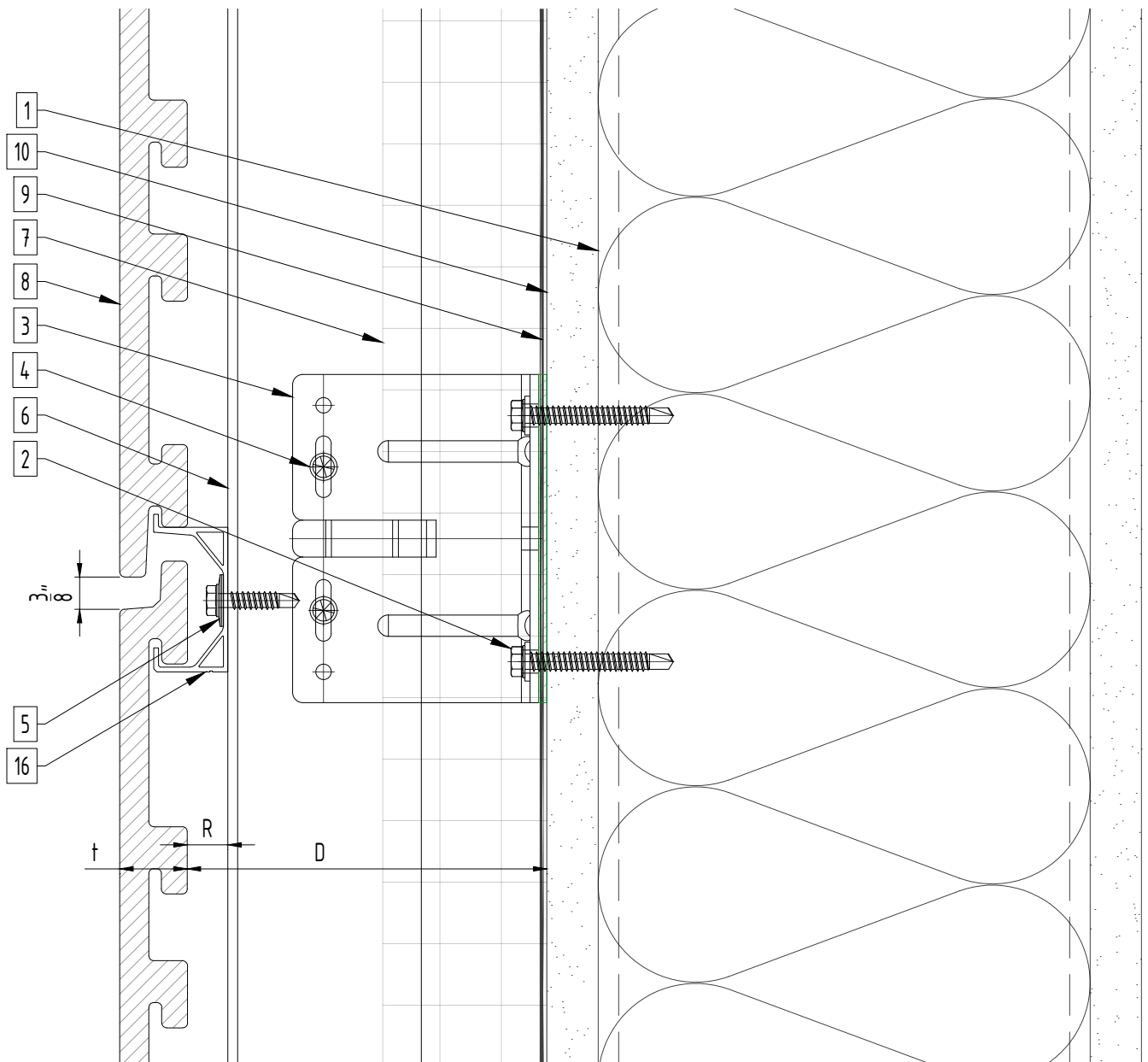


Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
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| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
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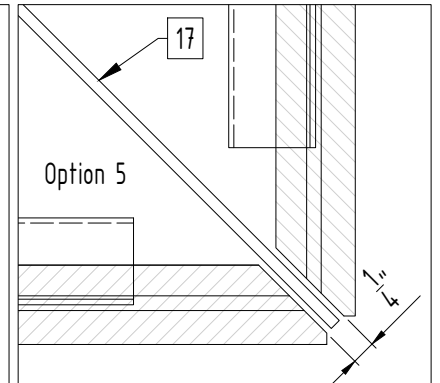
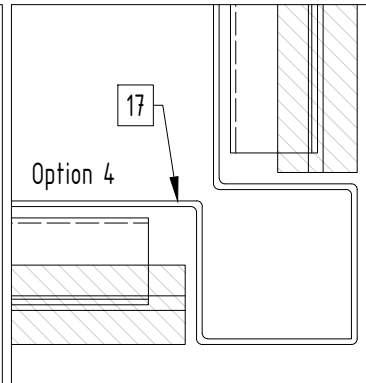
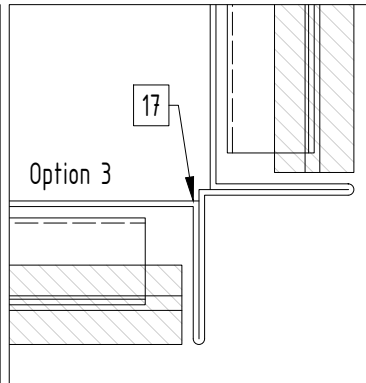
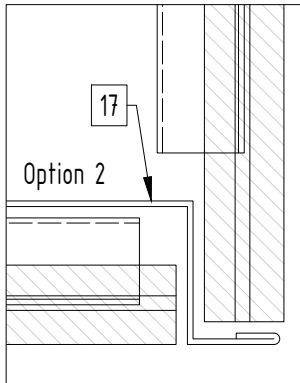
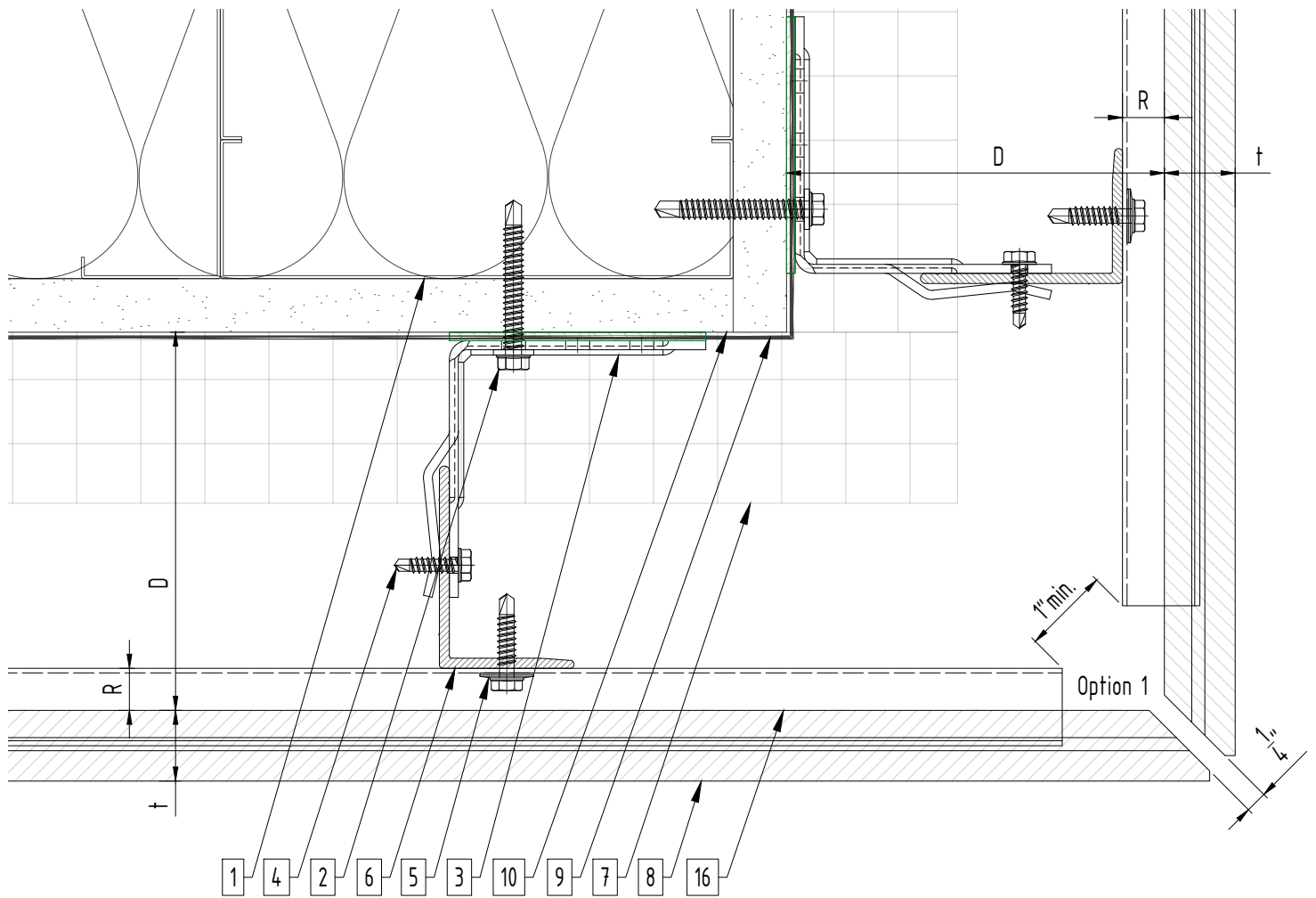
**Legend**

- | | |
|--|--------------------------------|
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| 5. St/st self-drilling screw 5.5x25 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

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R - Horizontal profile

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Outer corner

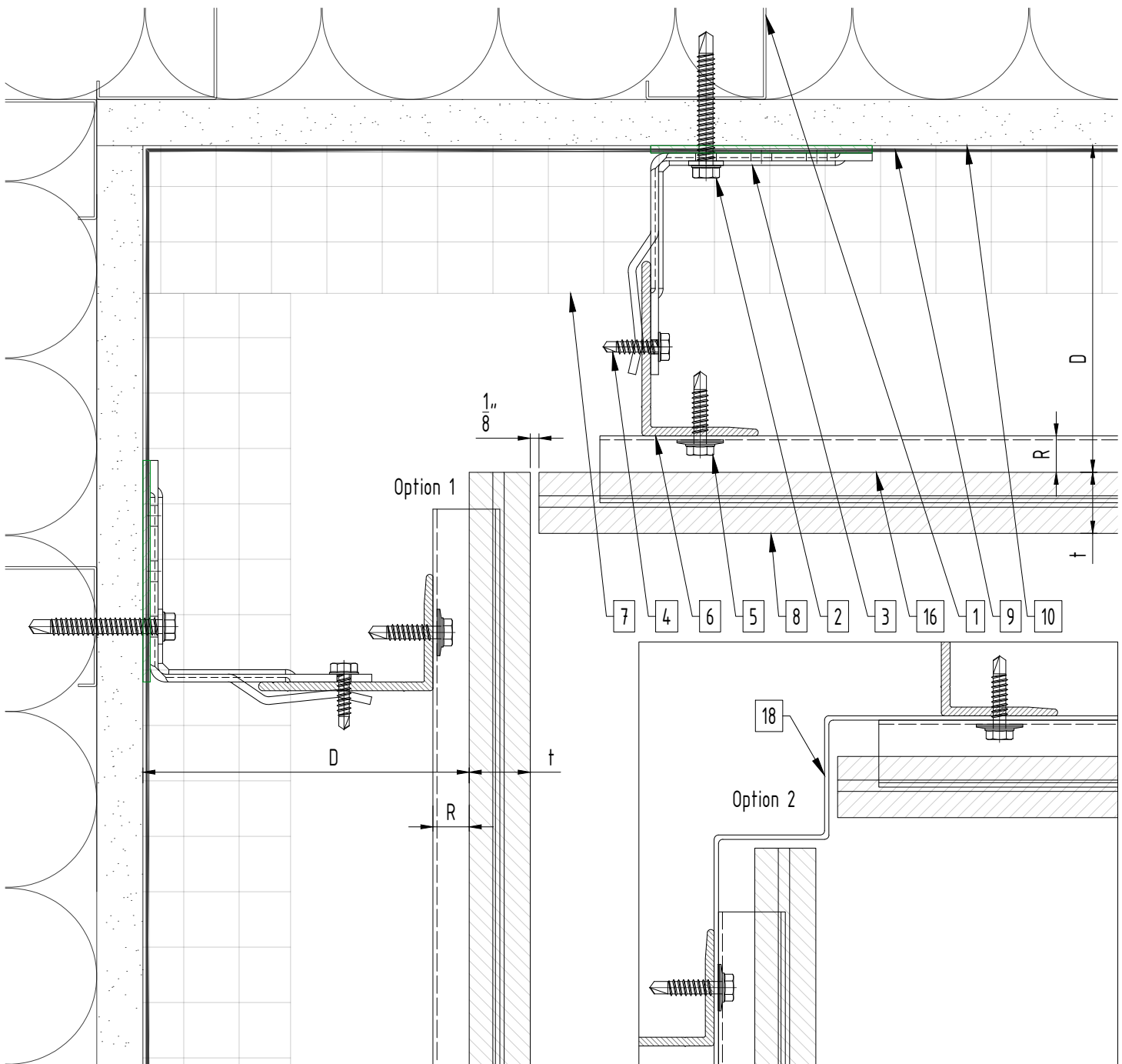


Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x25 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

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R - Horizontal profile

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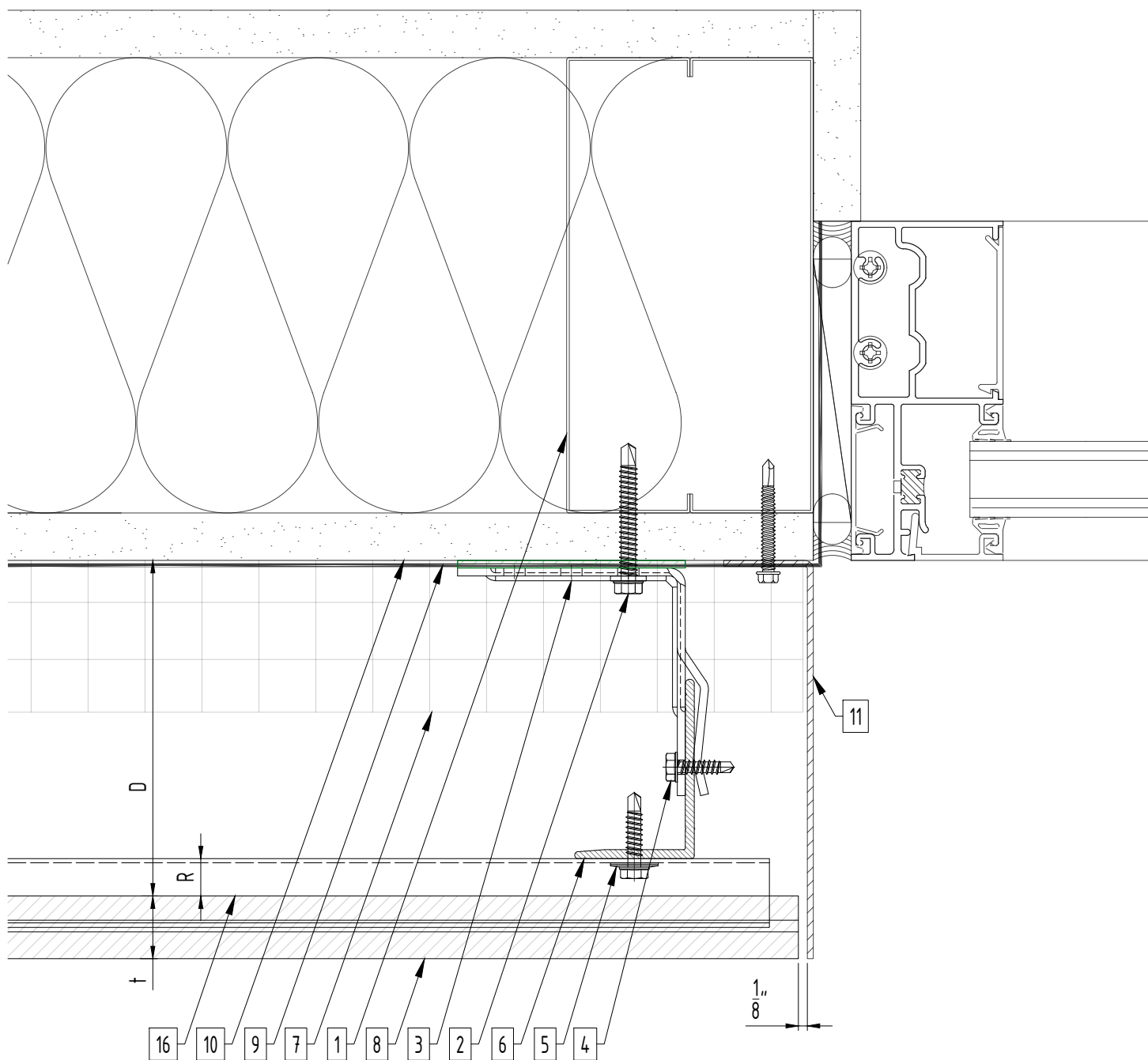
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x25 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

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Window jamb (option 1)



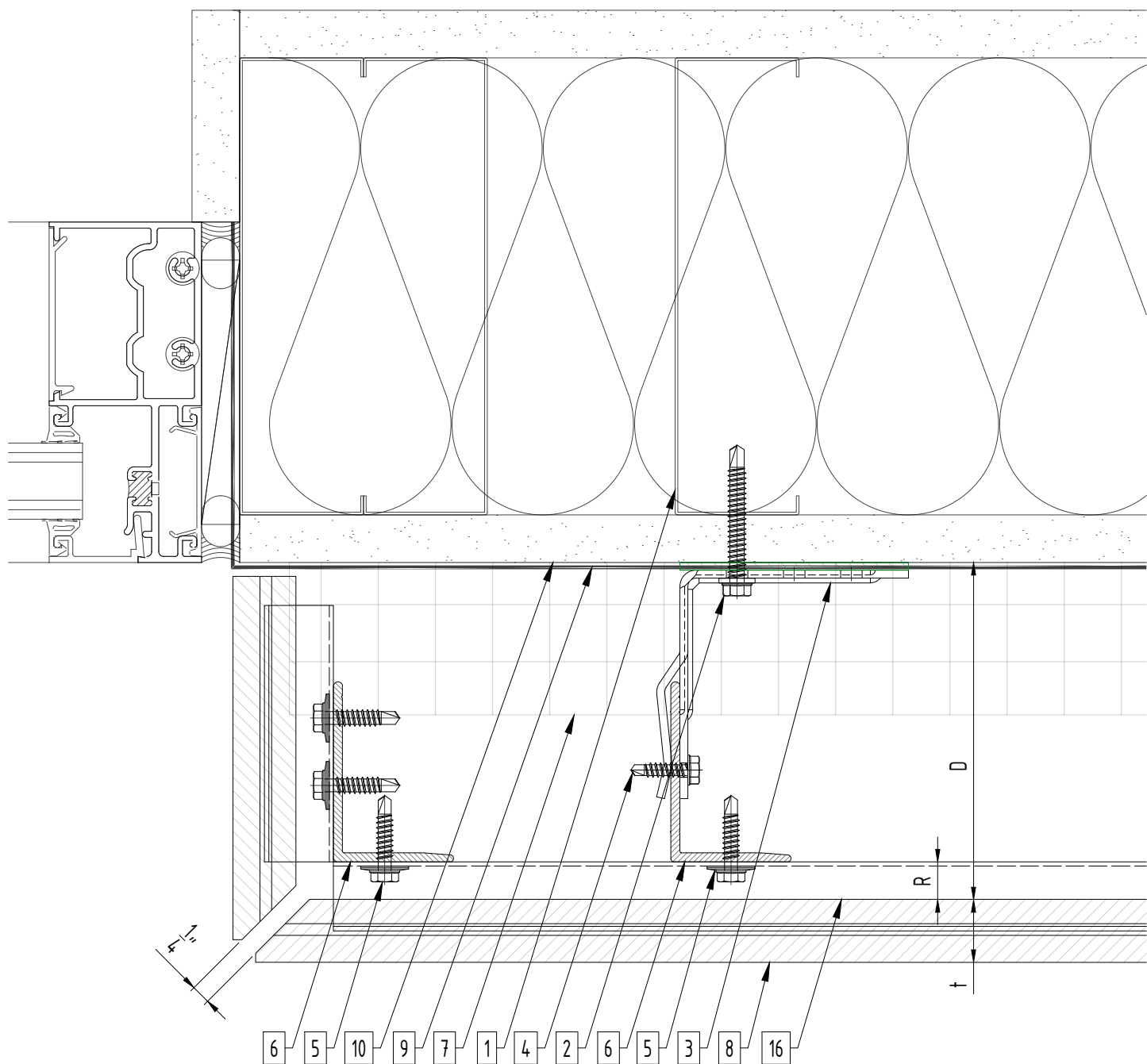
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
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| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

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Window jamb (option 2)

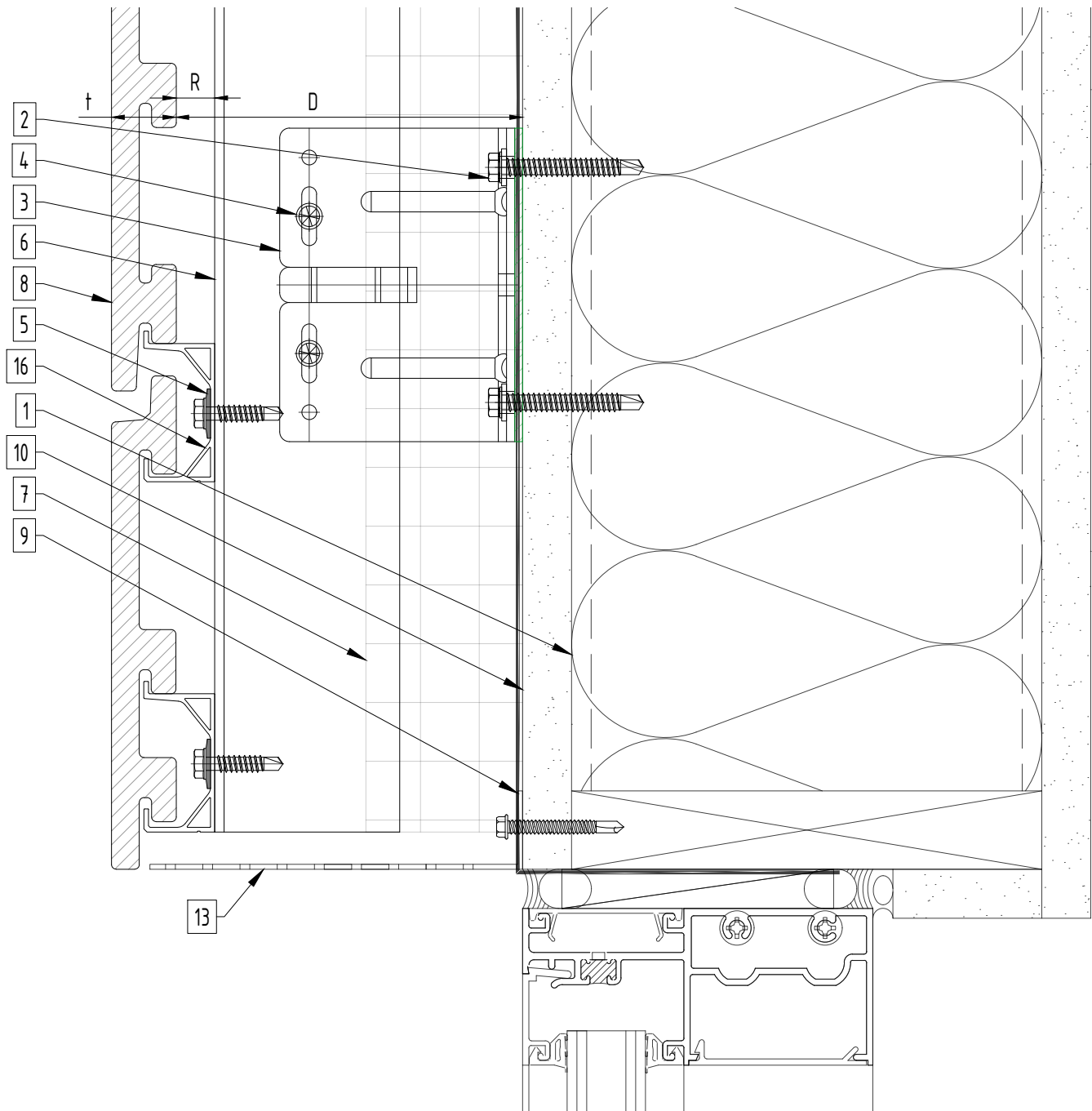


Legend

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|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x25 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

D - System depth
t - Tile thickness
R - Horizontal profile

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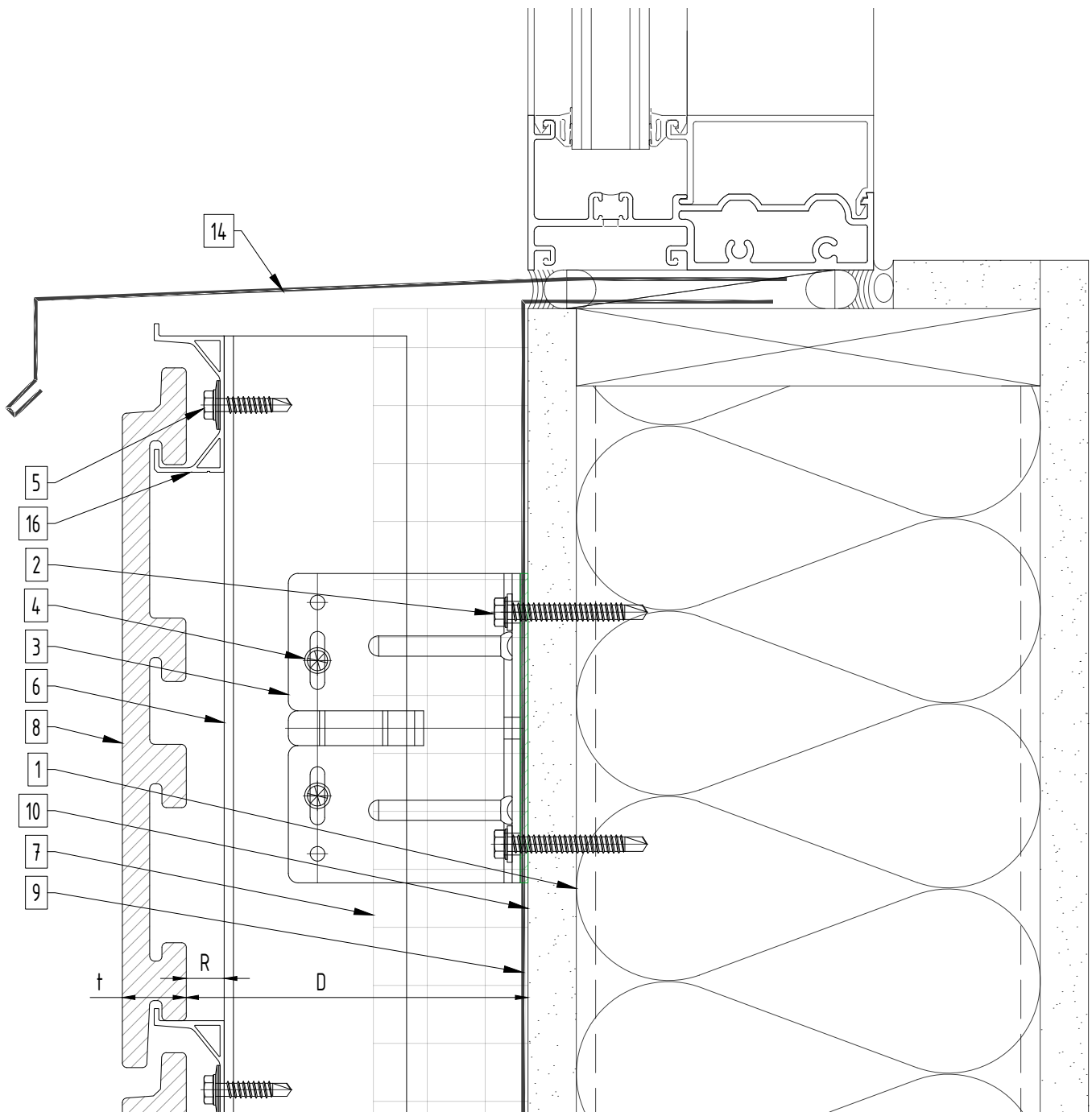


Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
| 3. Sigma wall bracket | 12. Coping (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
| 5. St/st self-drilling screw 5.5x25 mm | 14. Window sill (NBEC) |
| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempo horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

D - System depth
t - Tile thickness
R - Horizontal profile

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**Legend**

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
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| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

D - System depth
 t - Tile thickness
 R - Horizontal profile

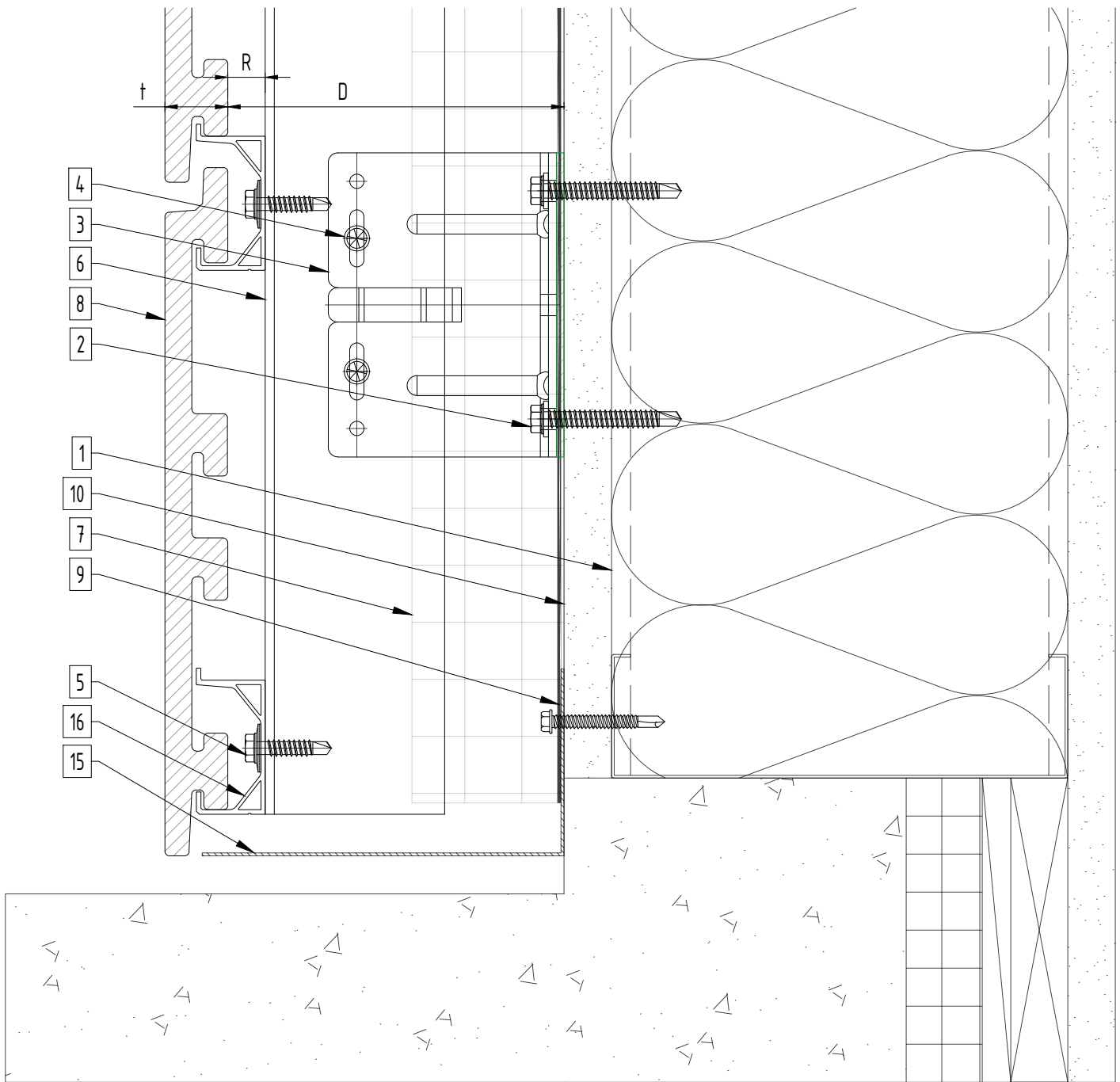
* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
 * NBEC - Not by EcoCladding.

EcoCLADDING



- D - System depth
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Page: 11

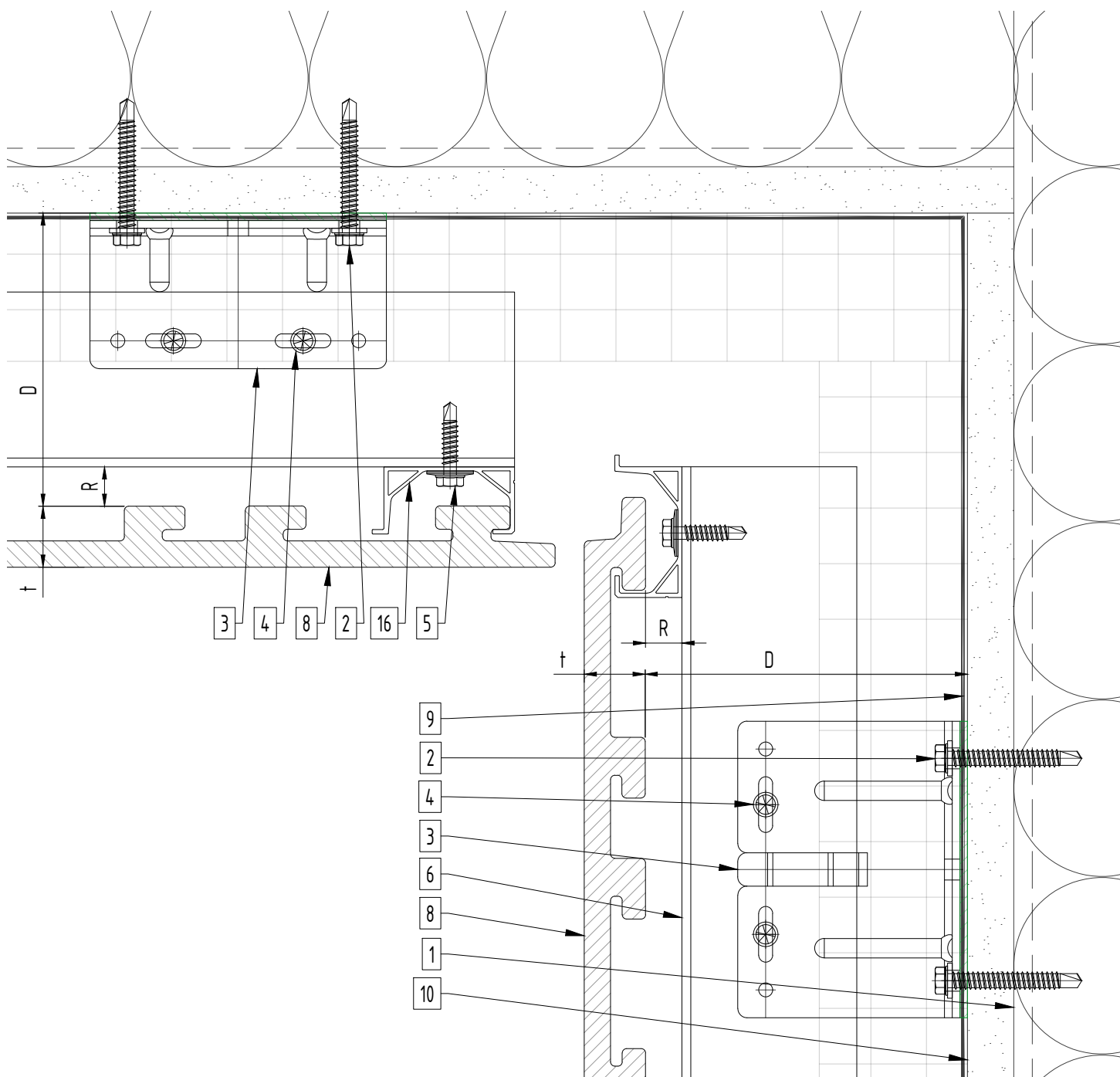
**Legend**

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
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| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
| 8. Block Skin tile | 17. Outer corner profile |
| 9. A/V barrier (NBEC) | 18. Inner corner profile |

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R - Horizontal profile

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Soffit detail



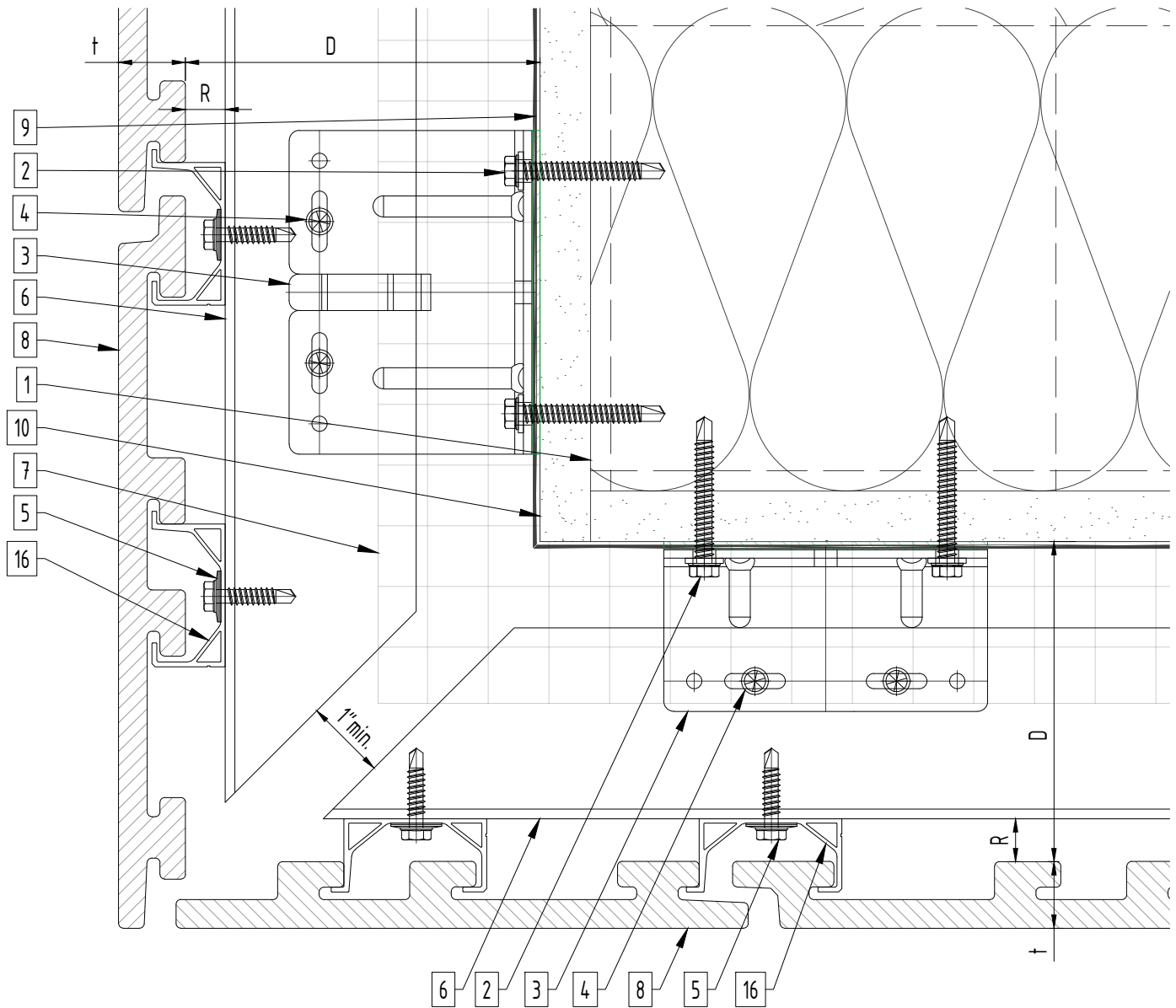
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
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Soffit detail 2



Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 10. Exterior wall (NBEC) |
| 2. Perimeter anchor (NBEC) | 11. Jamb closure (NBEC) |
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| 4. St/st self-drilling screw 4.8x19 mm | 13. Window head closure (NBEC) |
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| 6. L-profile | 15. Base closure (NBEC) |
| 7. Insulation (NBEC) | 16. Tempio horizontal profile |
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| 9. A/V barrier (NBEC) | 18. Inner corner profile |

D - System depth
t - Tile thickness
R - Horizontal profile

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