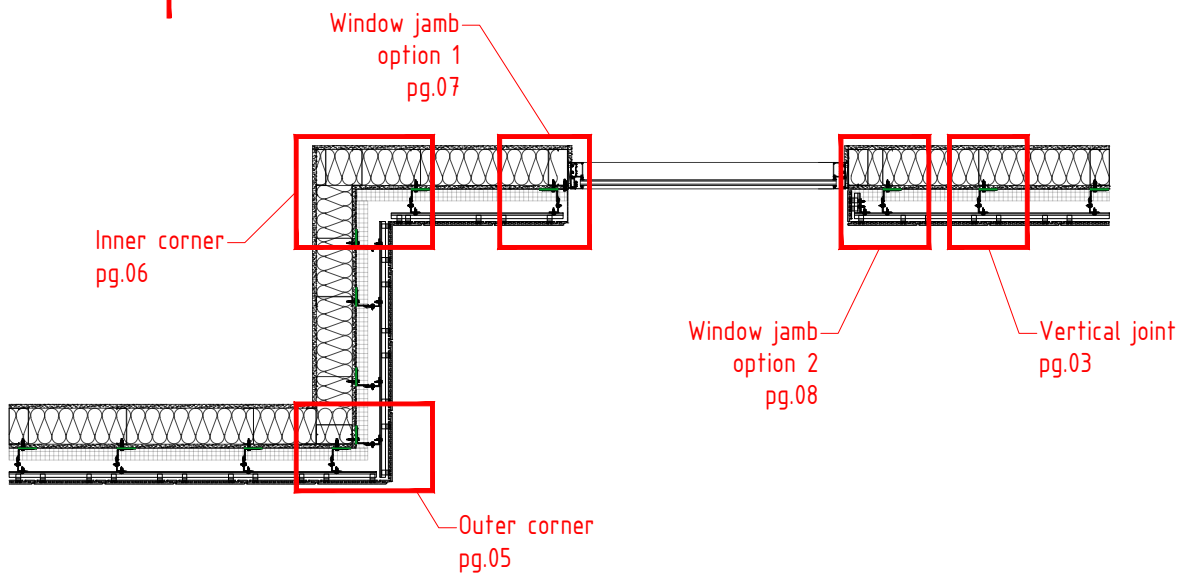
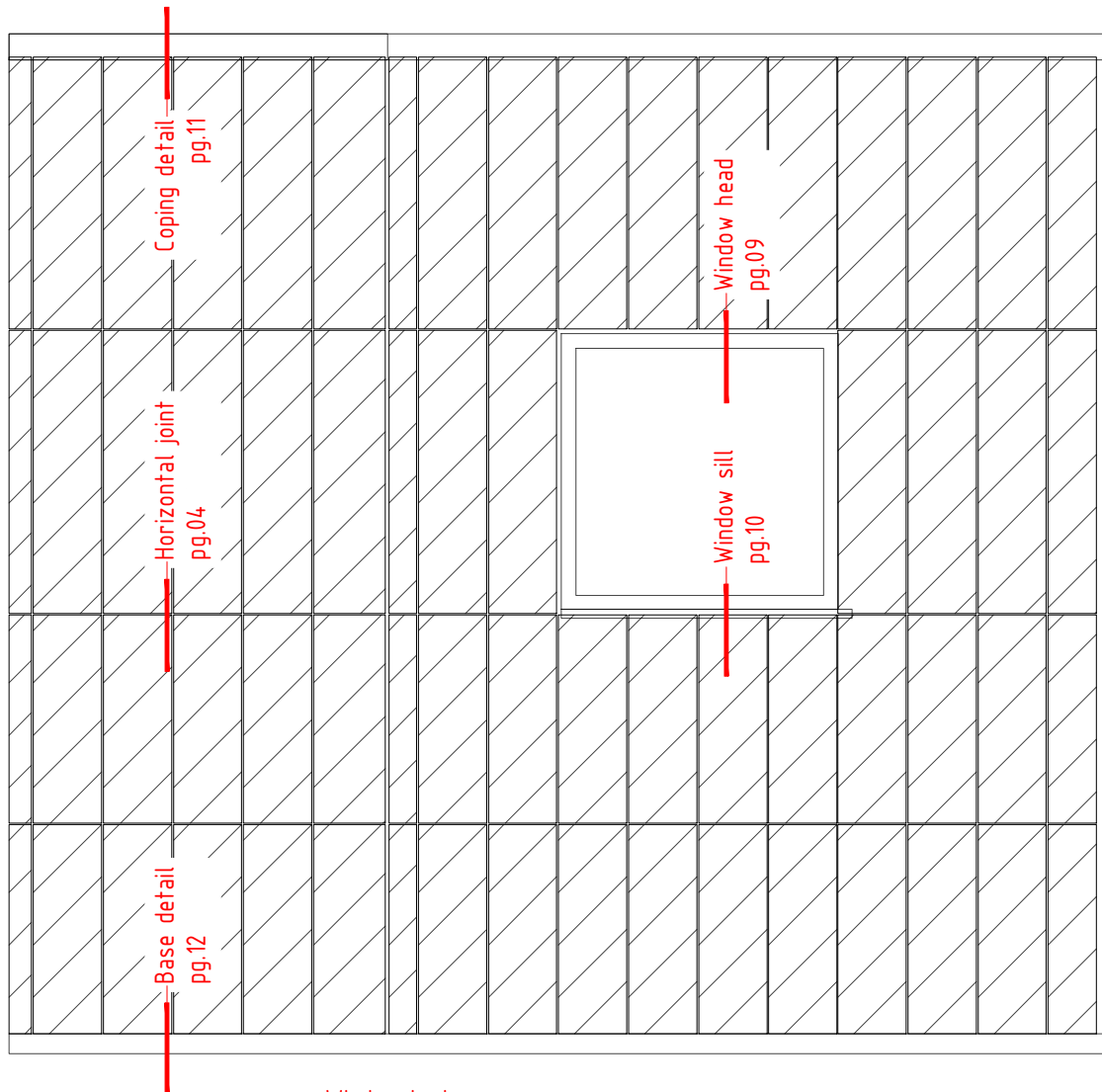
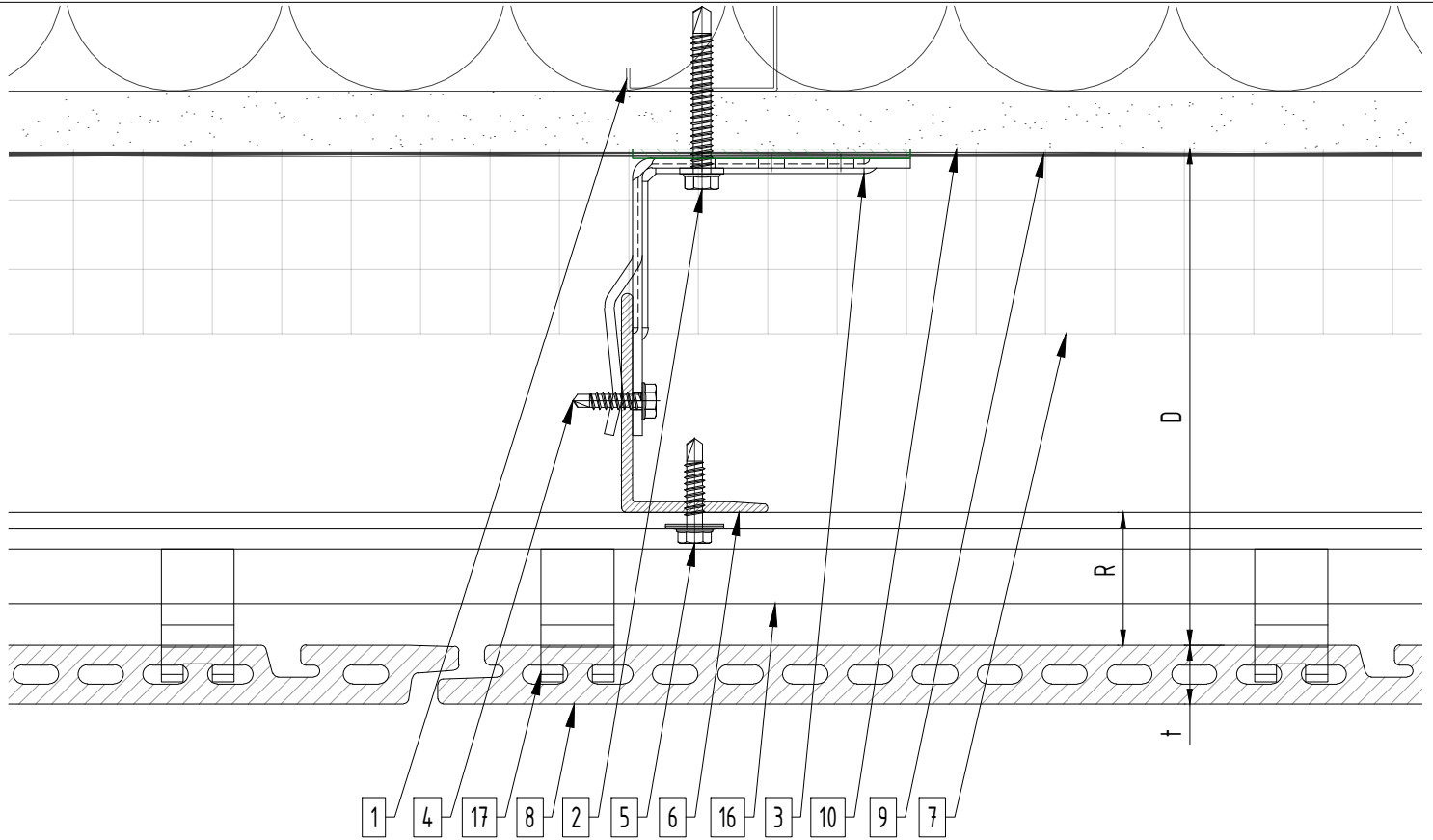




System depth



System depth

Bracket	nominal D System depth	min. D system depth	max. D system depth	R	t panel thickness
Sigma U.02	4 $\frac{1}{2}$ "	3 $\frac{7}{8}$ "	5 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.03	5 $\frac{7}{16}$ "	4 $\frac{11}{16}$ "	6 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.04	6 $\frac{7}{16}$ "	5 $\frac{11}{16}$ "	7 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.05	7 $\frac{7}{16}$ "	6 $\frac{11}{16}$ "	8 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.06	8 $\frac{7}{16}$ "	7 $\frac{11}{16}$ "	9 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.07	9 $\frac{7}{16}$ "	8 $\frac{11}{16}$ "	10 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.08	10 $\frac{7}{16}$ "	9 $\frac{11}{16}$ "	11 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.09	11 $\frac{7}{16}$ "	10 $\frac{11}{16}$ "	12 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.10	12 $\frac{7}{16}$ "	11 $\frac{11}{16}$ "	13 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.11	13 $\frac{7}{16}$ "	12 $\frac{11}{16}$ "	14 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies
Sigma U.12	14 $\frac{7}{16}$ "	13 $\frac{11}{16}$ "	15 $\frac{1}{8}$ "	1 $\frac{7}{16}$ "	varies

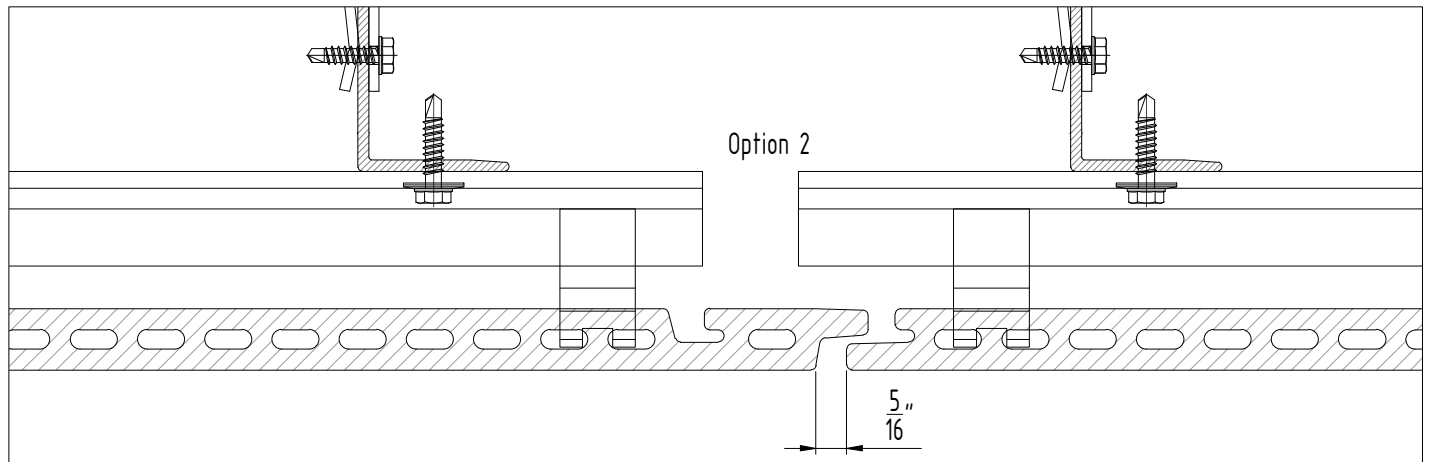
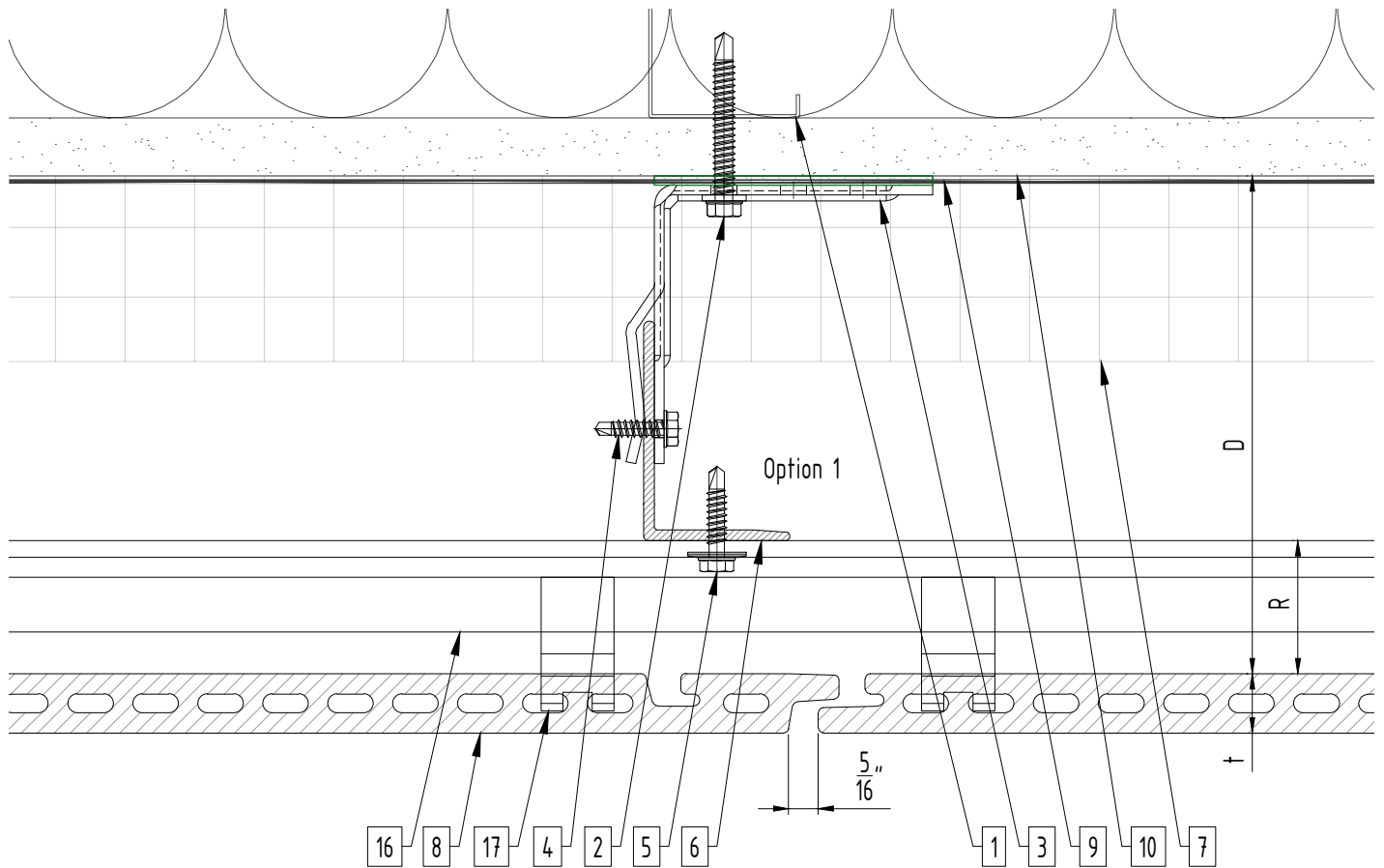
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Vertical joint



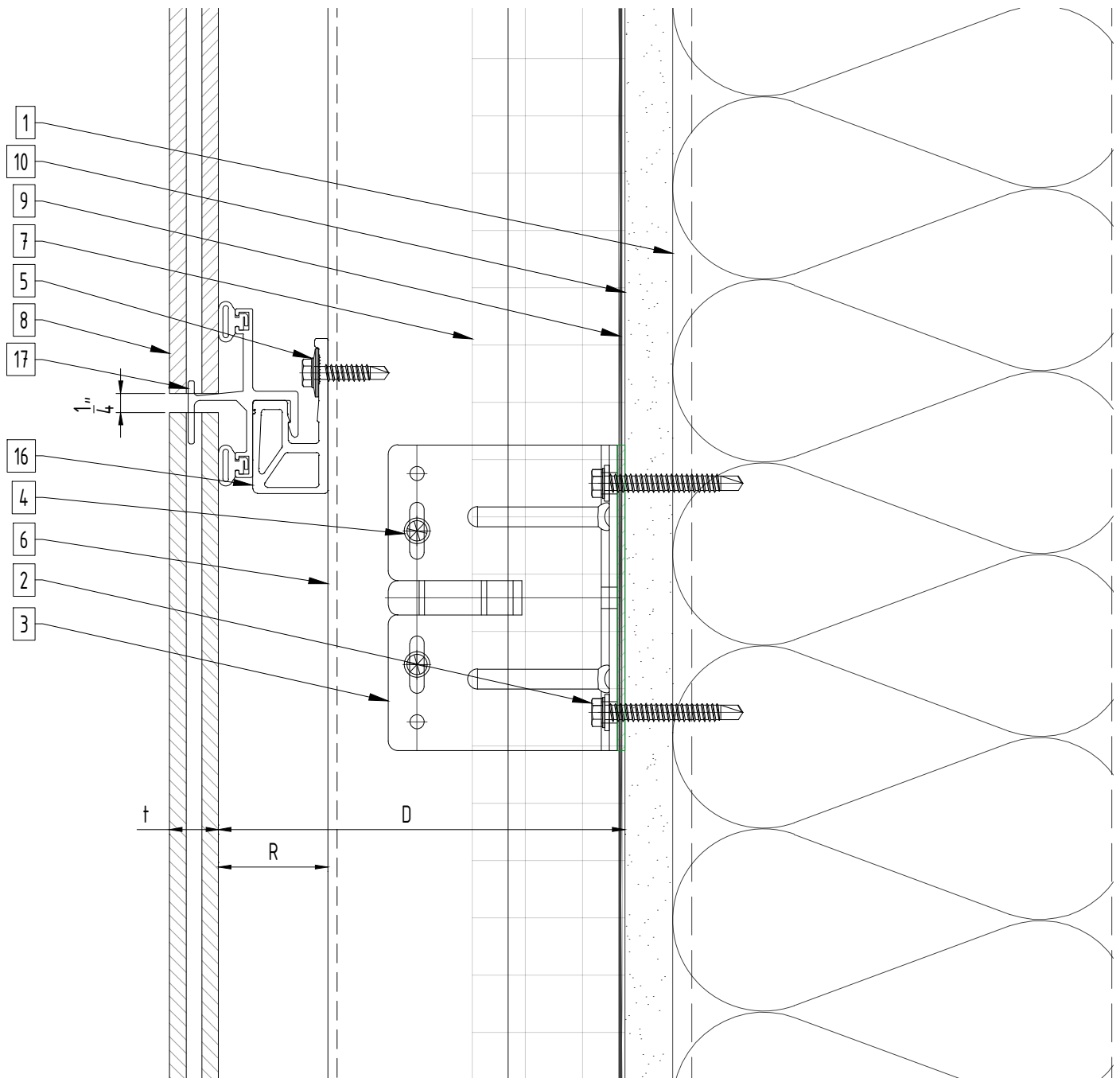
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

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* NBEC - Not by EcoCladding.

Horizontal joint

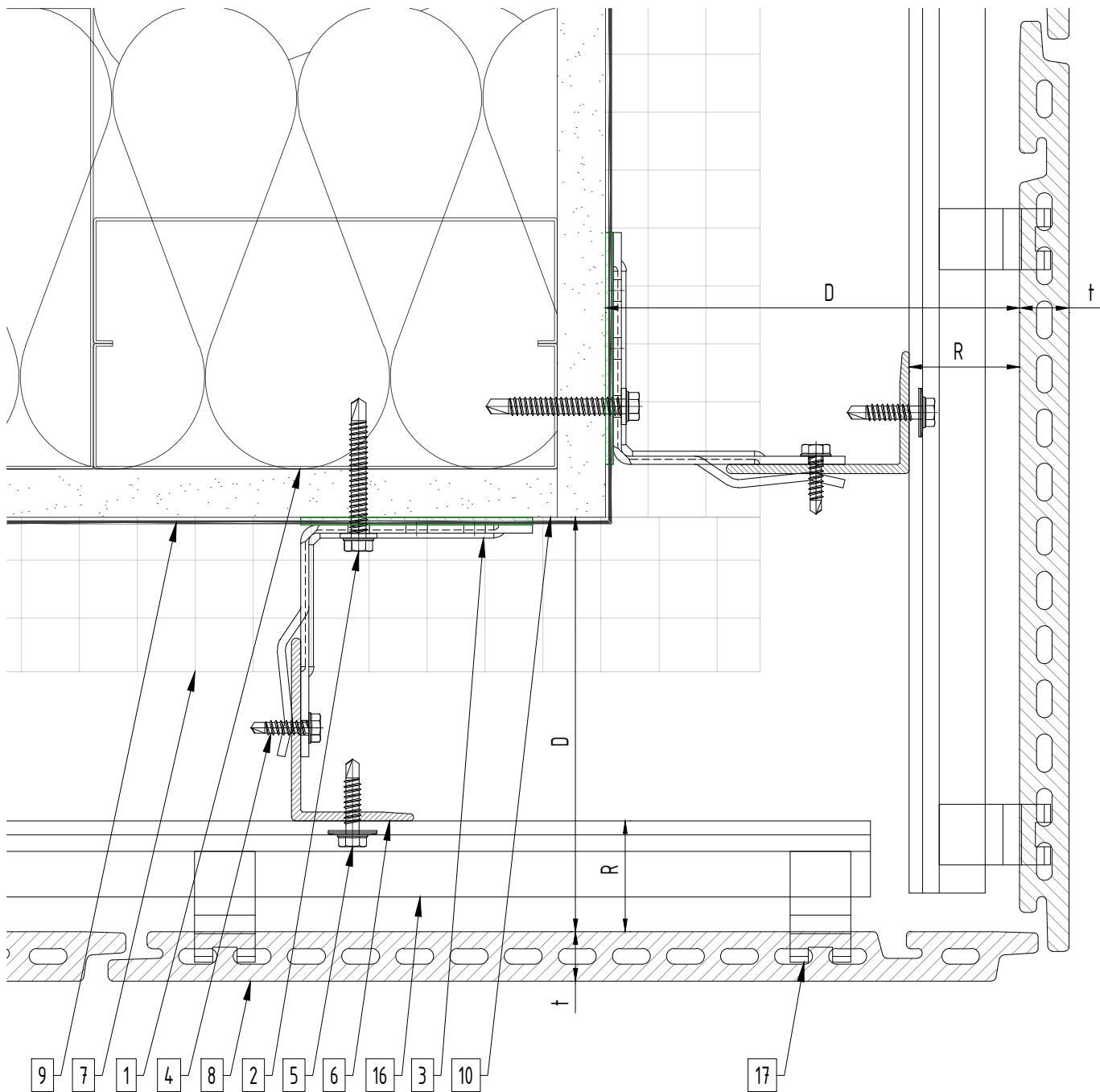


Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

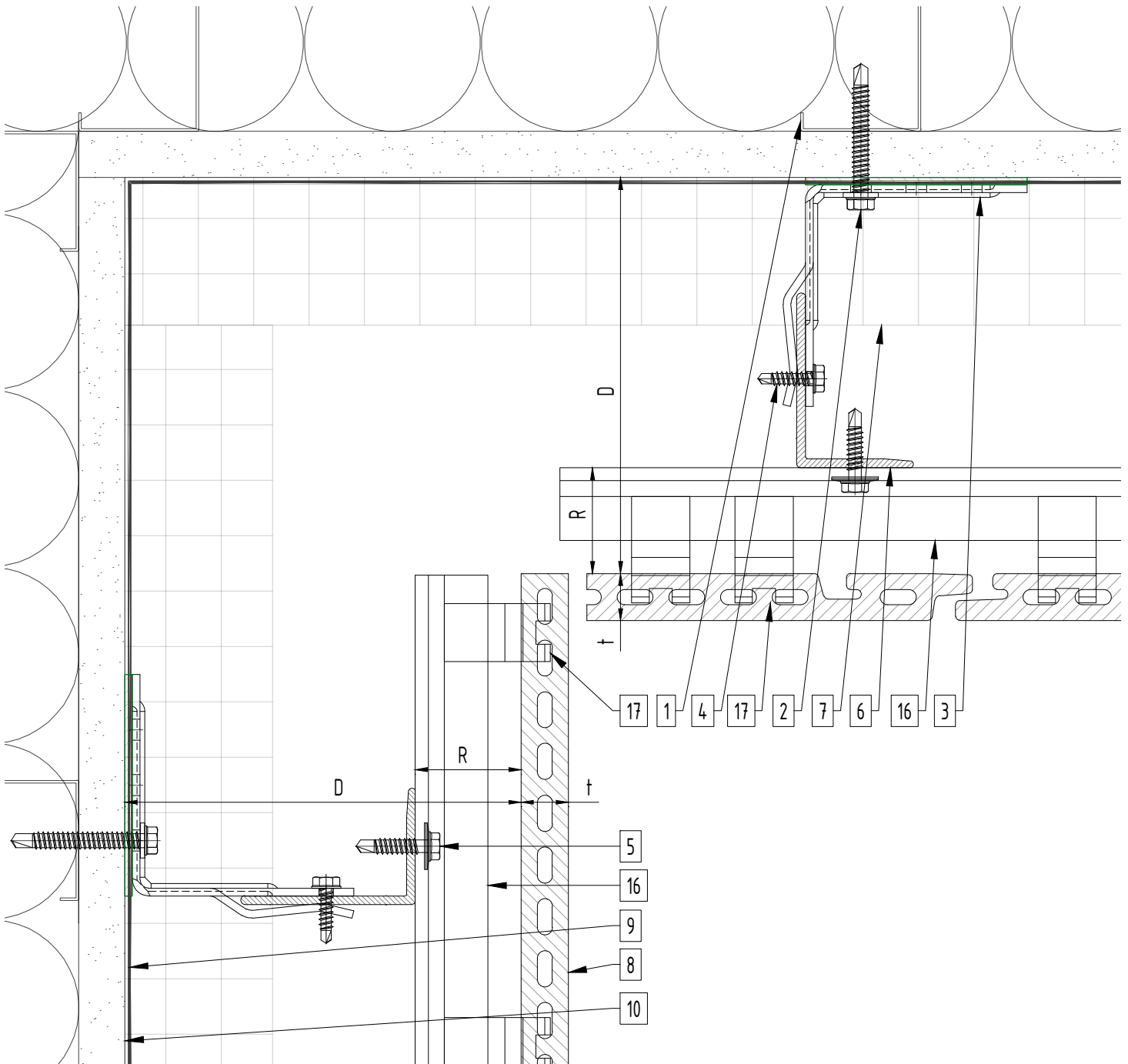
* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

**Legend**

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
 t - Panel thickness
 R - Tile clip and Horizontal profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
 * NBEC - Not by EcoCladding.



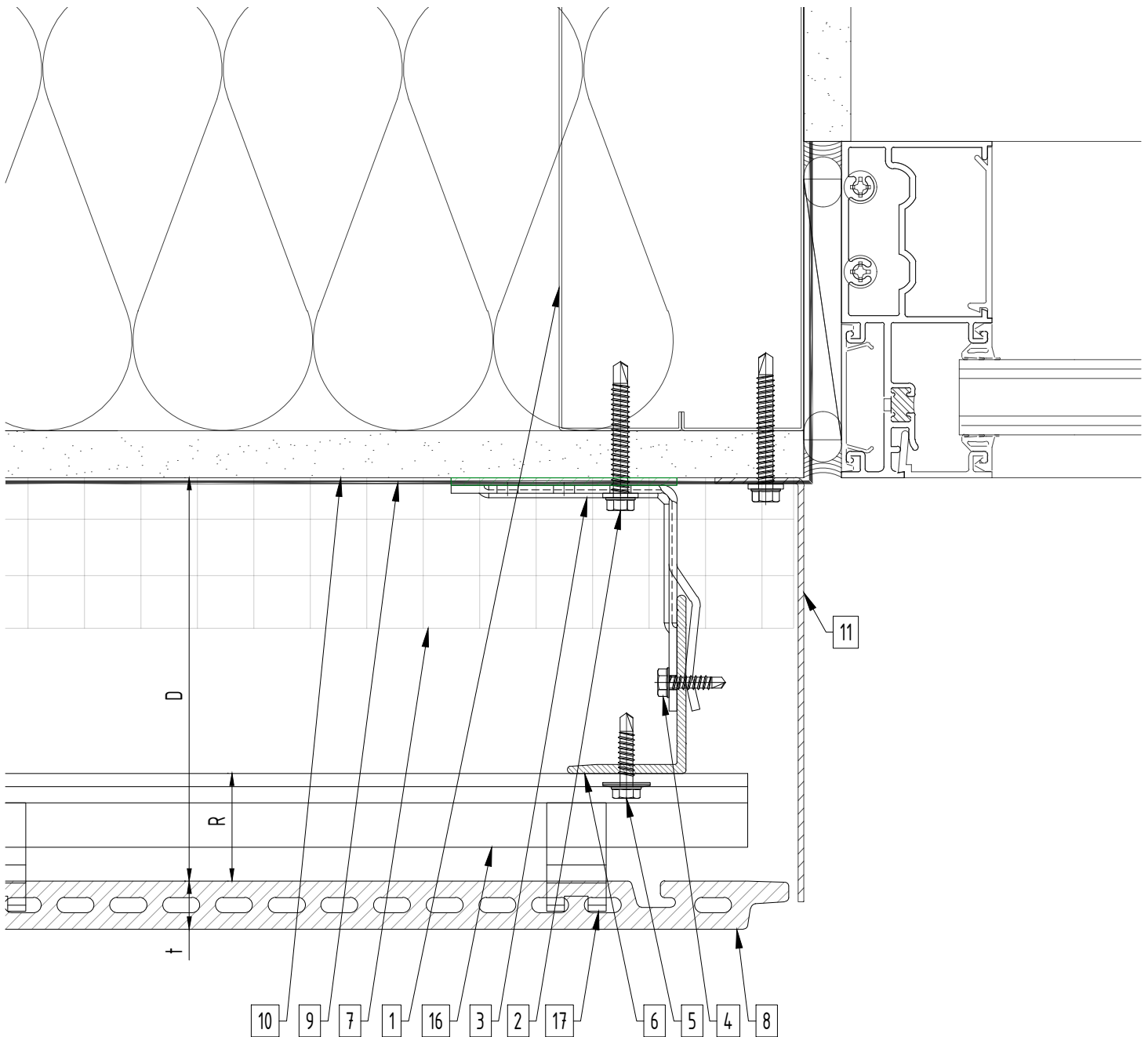
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

Window jamb (option 1)



Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. St/st self-drilling screw 4.8x19 mm
5. St/st self-drilling screw 5.5x22 mm
6. L-profile
7. Insulation (NBEC)
8. Terracotta tile
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)

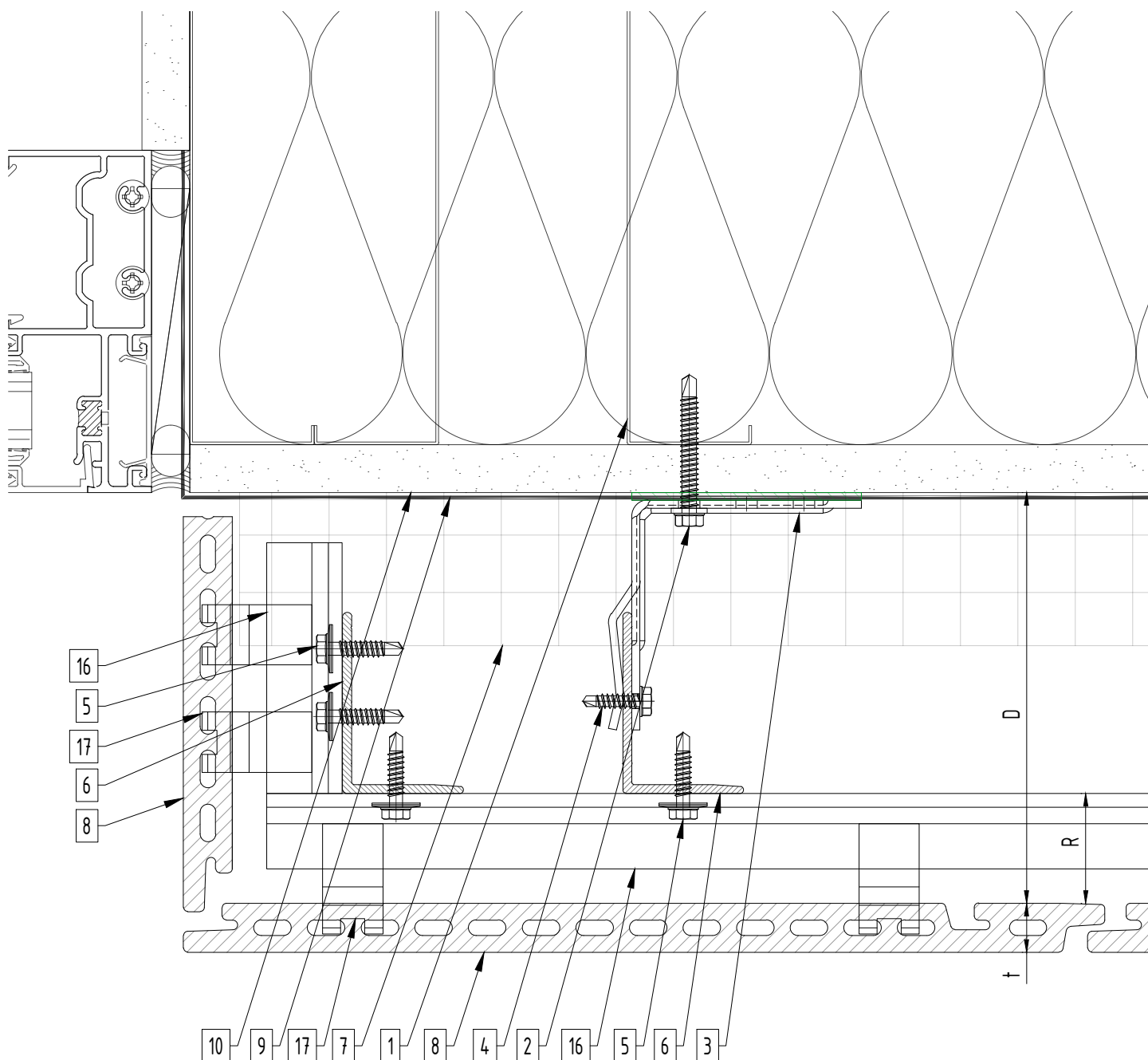
11. Jamb closure (NBEC)
12. Coping (NBEC)
13. Window head closure (NBEC)
14. Window sill (NBEC)
15. Base closure (NBEC)
16. Horizontal profile
17. Intermediate clip
18. Bottom/Top clip
19. Aluminum closure (NBEC)

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

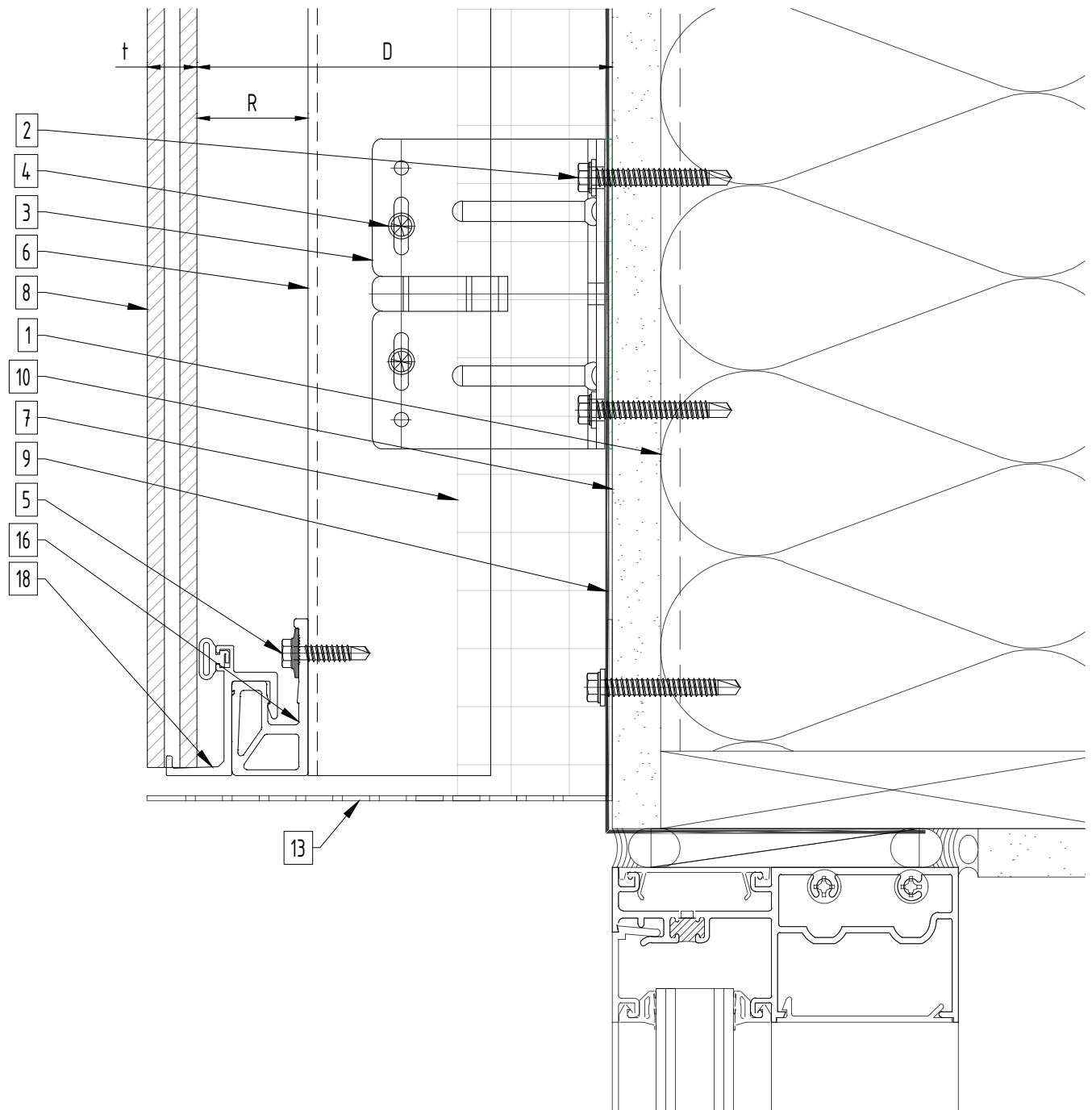
* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).

* NBEC - Not by EcoCladding.

Window jamb (option 2)



Legend			
1. Steel stud (16 GA typical) (NBEC)	11. Jamb closure (NBEC)	D - System depth t - Panel thickness R - Tile clip and Horizontal profile	* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors). * NBEC - Not by EcoCladding.
2. Perimeter anchor (NBEC)	12. Coping (NBEC)		
3. Sigma wall bracket	13. Window head closure (NBEC)		
4. St/st self-drilling screw 4.8x19 mm	14. Window sill (NBEC)		
5. St/st self-drilling screw 5.5x22 mm	15. Base closure (NBEC)		
6. L-profile	16. Horizontal profile		
7. Insulation (NBEC)	17. Intermediate clip		
8. Terracotta tile	18. Bottom/Top clip		
9. A/V barrier (NBEC)	19. Aluminum closure (NBEC)		
10. Exterior wall (NBEC)			



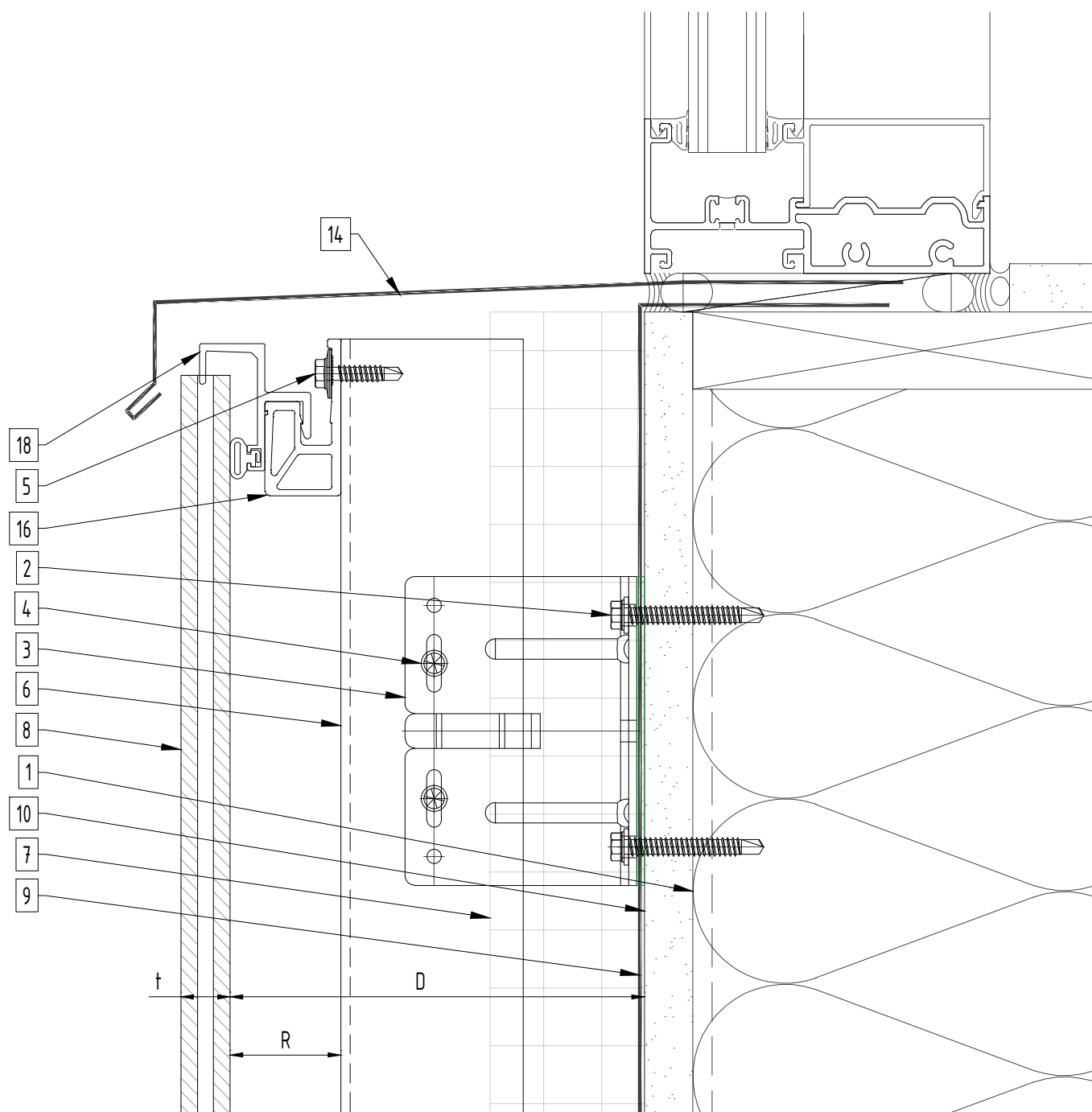
Legend

1. Steel stud (16 GA typical) (NBEC)
2. Perimeter anchor (NBEC)
3. Sigma wall bracket
4. St/st self-drilling screw 4.8x19 mm
5. St/st self-drilling screw 5.5x22 mm
6. L-profile
7. Insulation (NBEC)
8. Terracotta tile
9. A/V barrier (NBEC)
10. Exterior wall (NBEC)

11. Jamb closure (NBEC)
12. Coping (NBEC)
13. Window head closure (NBEC)
14. Window sill (NBEC)
15. Base closure (NBEC)
16. Horizontal profile
17. Intermediate clip
18. Bottom/Top clip
19. Aluminum closure (NBEC)

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.



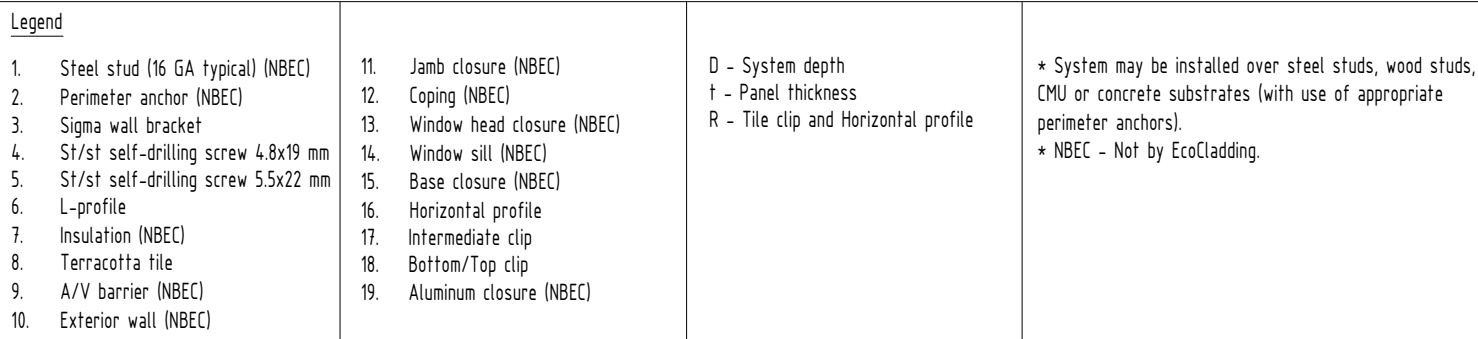
Legend

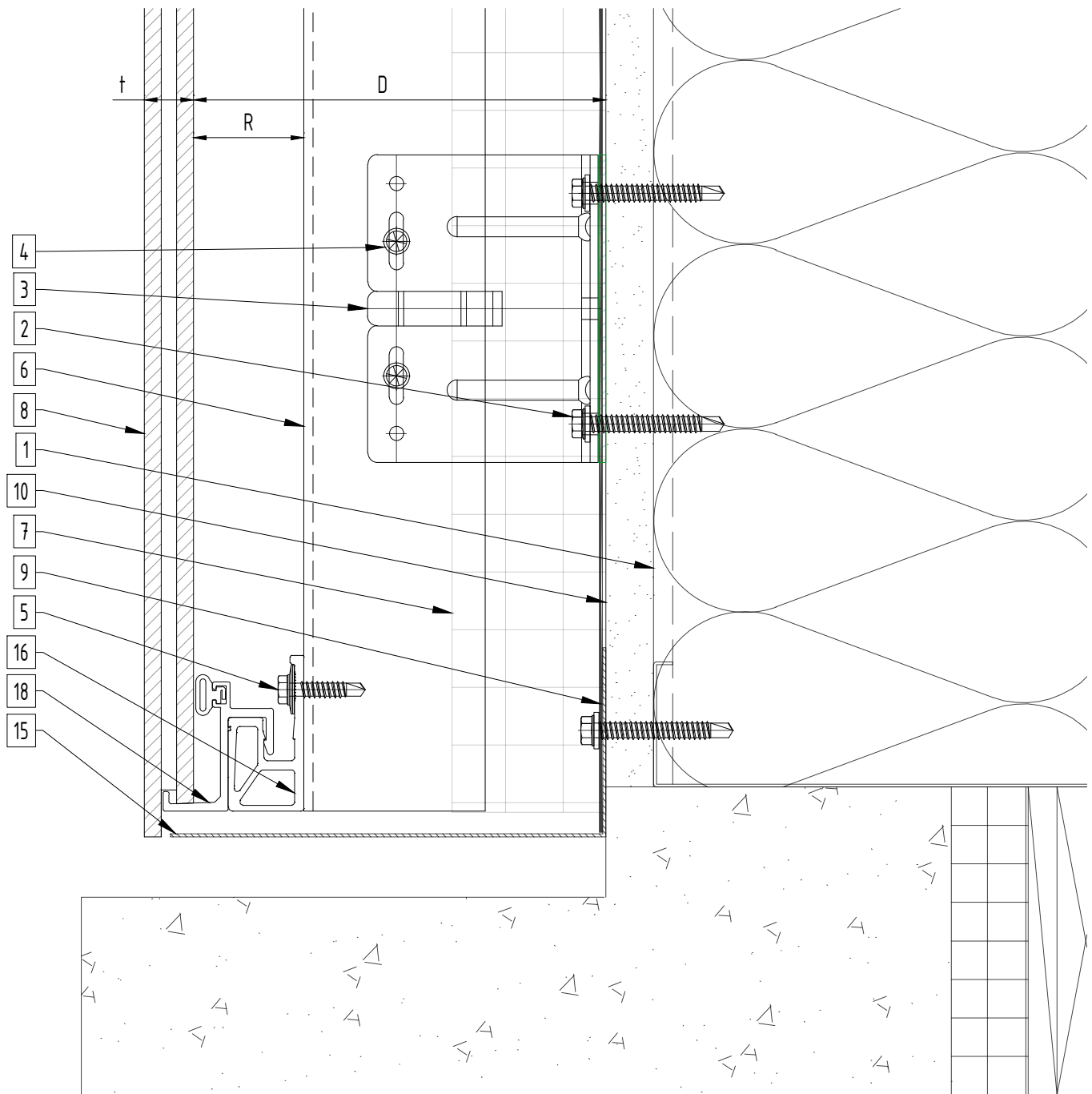
- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.

EcoCLADDING



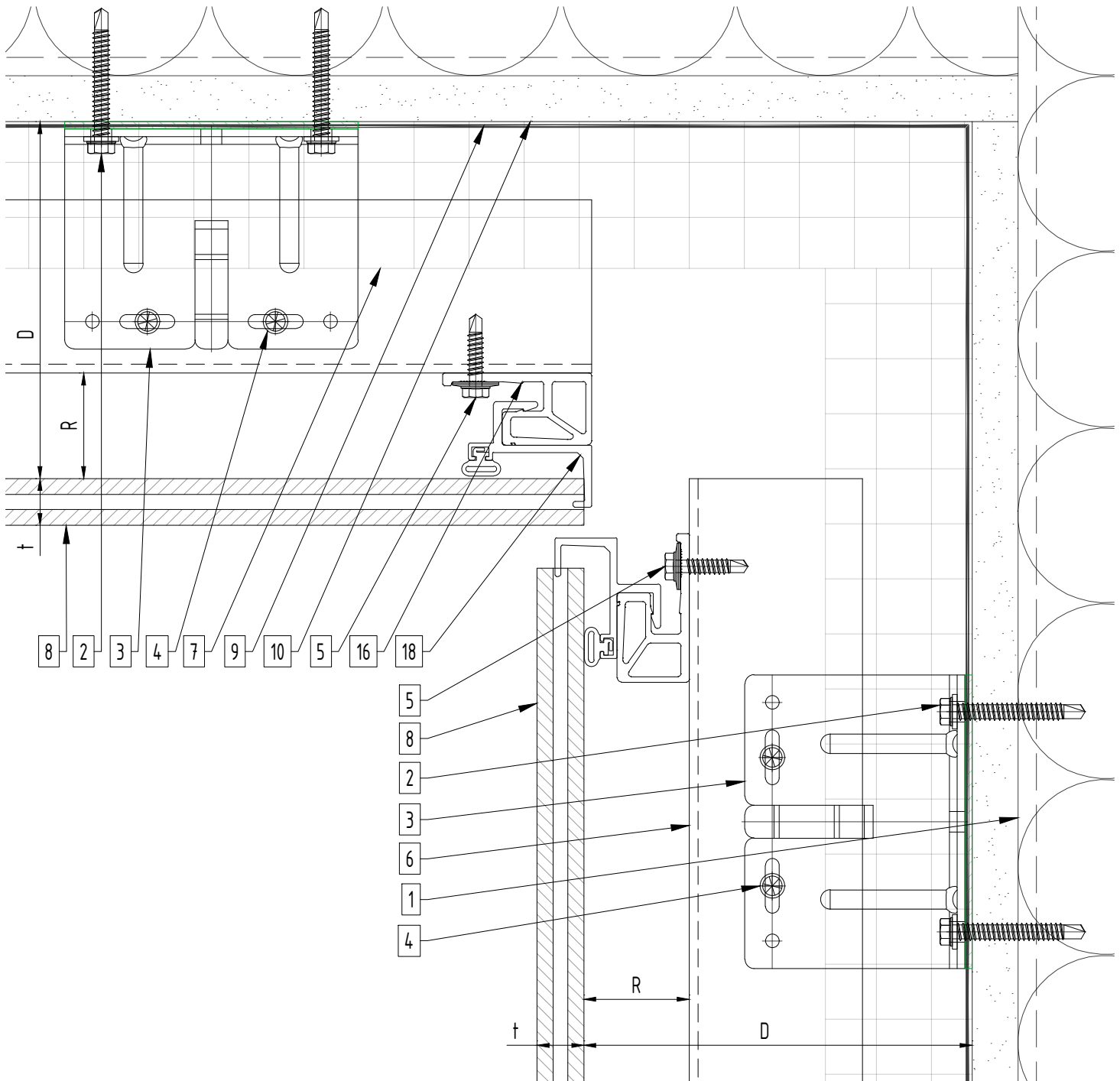
**Legend**

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

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* NBEC - Not by EcoCladding.

Soffit detail



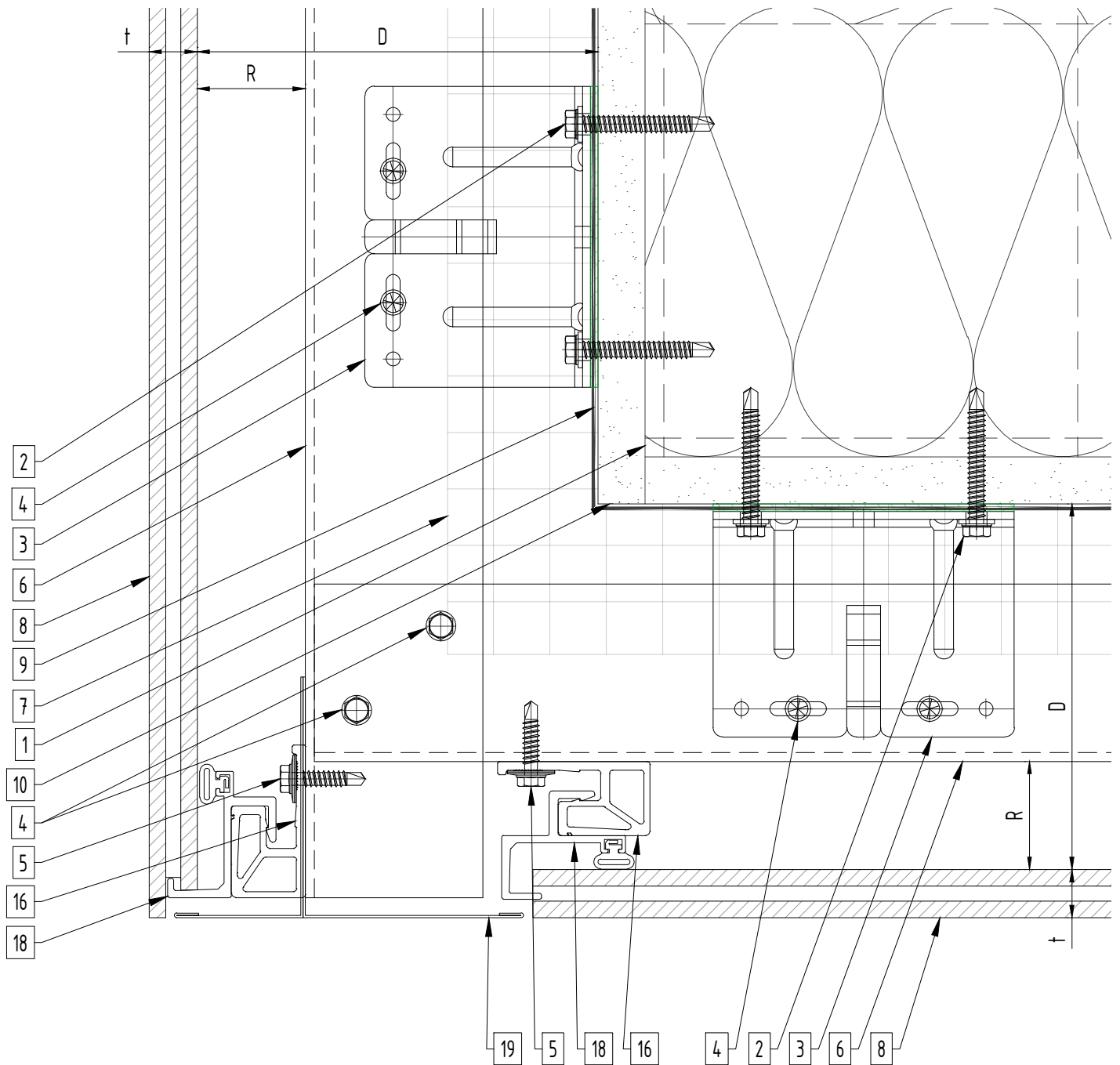
Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
 t - Panel thickness
 R - Tile clip and Horizontal profile

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 * NBEC - Not by EcoCladding.

Soffit detail 2



Legend

- | | |
|--|--------------------------------|
| 1. Steel stud (16 GA typical) (NBEC) | 11. Jamb closure (NBEC) |
| 2. Perimeter anchor (NBEC) | 12. Coping (NBEC) |
| 3. Sigma wall bracket | 13. Window head closure (NBEC) |
| 4. St/st self-drilling screw 4.8x19 mm | 14. Window sill (NBEC) |
| 5. St/st self-drilling screw 5.5x22 mm | 15. Base closure (NBEC) |
| 6. L-profile | 16. Horizontal profile |
| 7. Insulation (NBEC) | 17. Intermediate clip |
| 8. Terracotta tile | 18. Bottom/Top clip |
| 9. A/V barrier (NBEC) | 19. Aluminum closure (NBEC) |
| 10. Exterior wall (NBEC) | |

D - System depth
t - Panel thickness
R - Tile clip and Horizontal profile

* System may be installed over steel studs, wood studs, CMU or concrete substrates (with use of appropriate perimeter anchors).
* NBEC - Not by EcoCladding.